

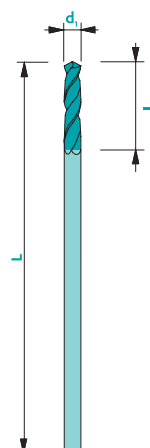
Short twist drill - helix 34°

352-1

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	70	80	□	□	Tisi (BQ)
Steel > 700 N/mm ²	60	70	□	■	Tisi (BQ)
Stainless steel	20	40	□	■	Tisi (BQ)
Cast iron	60	70	□	■	Tisi (BQ)
Copper	100	130	□	■	Solo (DA)
Brass - Bronze	80	120	■	■	Solo (DA)
Aluminium	100	120	■	■	Solo (DA)
Gold - Silver	80	100	□	□	Solo (DA)
Platinum - Palladium	-	20	-	□	Solo (DA)
Superalloys	-	25	-	□	Trio (PO)
Titanium	40	60	□	□	Rico (ZB)

not adapted - adapted □ highly adapted ■

Tolerances d_1 : h5



Art. n°	d_1	l_1	L	Uncoat.	Nemo*
352-1d0.30	0.30	1.5	30	▲	▲
352-1d0.40	0.40	2.3	30	▲	▲
352-1d0.50	0.50	2.8	30	▲	▲
352-1d0.60	0.60	3.3	30	▲	▲
352-1d0.70	0.70	4.3	30	▲	▲
352-1d0.80	0.80	4.8	30	▲	▲
352-1d0.90	0.90	5.3	30	▲	▲
352-1d1.00	1.00	5.7	30	▲	▲
352-1d1.10	1.10	6.7	30	▲	▲
352-1d1.20	1.20	7.7	30	▲	▲
352-1d1.30	1.30	7.7	30	▲	▲
352-1d1.40	1.40	8.8	32	▲	▲
352-1d1.50	1.50	8.8	32	▲	▲
352-1d1.60	1.60	9.7	34	▲	▲
352-1d1.70	1.70	9.7	34	▲	▲
352-1d1.80	1.80	10.7	36	▲	▲
352-1d1.90	1.90	10.7	36	▲	▲
352-1d2.00	2.00	11.5	38	▲	▲

* Prices for other coatings: contact us!

To order a coated tool, add the 2-letter coating code to the article number

Available
uncoated or coated
(see page 308)



118°

Z2



λ
34°

CARB