

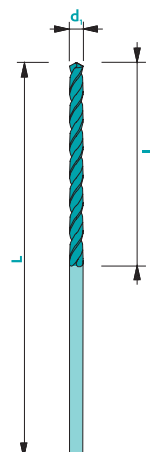
Long twist drill - helix 34°

352

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	70	80	□	□	Tisi (BQ)
Steel > 700 N/mm ²	60	70	□	■	Tisi (BQ)
Stainless steel	20	40	□	■	Tisi (BQ)
Cast iron	60	70	□	■	Tisi (BQ)
Copper	100	130	□	■	Solo (DA)
Brass - Bronze	80	120	■	■	Solo (DA)
Aluminium	100	120	■	■	Solo (DA)
Gold - Silver	80	100	□	□	Solo (DA)
Platinum - Palladium	-	20	-	□	Solo (DA)
Superalloys	-	25	-	□	Trio (PO)
Titanium	40	60	□	□	Rico (ZB)

not adapted - adapted □ highly adapted ■

Tolerances d₁; h5



Art. n°	d ₁	l ₁	L	Uncoat.	Nemo*
352d0.300	0.300	3.7	38	▲	▲
352d0.350	0.350	3.7	38	▲	▲
352d0.400	0.400	4.7	38	▲	▲
352d0.450	0.450	4.7	38	▲	▲
352d0.500	0.500	5.7	38	▲	▲
352d0.550	0.550	5.7	38	▲	▲
352d0.600	0.600	7.7	38	▲	▲
352d0.650	0.650	7.7	38	▲	▲
352d0.700	0.700	9.7	38	▲	▲
352d0.750	0.750	9.7	38	▲	▲
352d0.800	0.800	11.7	38	▲	▲
352d0.850	0.850	11.7	38	▲	▲
352d0.900	0.900	14.7	38	▲	▲
352d0.950	0.950	14.7	38	▲	▲
352d1.000	1.000	14.7	38	▲	▲
352d1.050	1.050	14.7	38	▲	▲
352d1.100	1.100	14.7	38	▲	▲
352d1.150	1.150	14.7	38	▲	▲
352d1.200	1.200	14.7	38	▲	▲
352d1.250	1.250	14.7	38	▲	▲
352d1.300	1.300	14.7	38	▲	▲
352d1.350	1.350	14.7	38	▲	▲
352d1.400	1.400	14.7	38	▲	▲
352d1.450	1.450	14.7	38	▲	▲
352d1.500	1.500	14.7	38	▲	▲
352d1.550	1.550	14.7	38	▲	▲
352d1.600	1.600	14.7	38	▲	▲
352d1.650	1.650	14.7	38	▲	▲
352d1.700	1.700	14.7	38	▲	▲
352d1.750	1.750	14.7	38	▲	▲

Art. n°	d ₁	l ₁	L	Uncoat.	Nemo*
352d1.800	1.800	14.7	38	▲	▲
352d1.850	1.850	14.7	38	▲	▲
352d1.900	1.900	14.7	38	▲	▲
352d1.950	1.950	14.7	38	▲	▲
352d2.000	2.000	14.7	38	▲	▲
352d2.050	2.050	14.7	38	▲	▲
352d2.100	2.100	14.7	38	▲	▲
352d2.150	2.150	14.7	38	▲	▲
352d2.200	2.200	14.7	38	▲	▲
352d2.250	2.250	14.7	38	▲	▲
352d2.300	2.300	14.7	38	▲	▲
352d2.350	2.350	14.7	38	▲	▲
352d2.400	2.400	14.7	38	▲	▲
352d2.450	2.450	14.7	38	▲	▲
352d2.500	2.500	14.7	38	▲	▲
352d2.550	2.550	14.7	38	▲	▲
352d2.600	2.600	14.7	38	▲	▲
352d2.650	2.650	14.7	38	▲	▲
352d2.700	2.700	14.7	38	▲	▲
352d2.750	2.750	14.7	38	▲	▲
352d2.800	2.800	14.7	38	▲	▲
352d2.850	2.850	14.7	38	▲	▲
352d2.900	2.900	14.7	38	▲	▲
352d2.950	2.950	14.7	38	▲	▲
352d3.000	3.000	14.7	38	▲	▲
352d3.050	3.050	14.7	38	▲	▲
352d3.100	3.100	14.7	38	▲	▲
352d3.150	3.150	14.7	38	▲	▲
352d3.175	3.175	14.7	38	▲	▲
352d3.200	3.200	19.7	51	▲	▲

Available uncoated or coated (see page 308)



Z2



λ
34°

CARB

* Prices for other coatings: contact us!

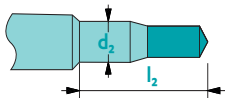
To order a coated tool, add the 2-letter coating code to the article number



Long twist drill - helix 34°



Upon request

Available
uncoated or coated
(see page 308)

118°

Z2

λ
34°

CARB

Art. n°	d ₁	l ₁	L	Uncoat.	Nemo*
352d3.300	3.300	19.7	51	▲	▲
352d3.400	3.400	19.7	51	▲	▲
352d3.500	3.500	19.7	51	▲	▲
352d3.600	3.600	19.7	51	▲	▲
352d3.700	3.700	19.7	51	▲	▲
352d3.800	3.800	19.7	51	▲	▲
352d3.900	3.900	19.7	51	▲	▲
352d4.000	4.000	19.7	51	▲	▲
352d4.100	4.100	24.7	51	▲	▲
352d4.200	4.200	24.7	51	▲	▲
352d4.300	4.300	24.7	51	▲	▲
352d4.400	4.400	24.7	51	▲	▲
352d4.500	4.500	24.7	51	▲	▲
352d4.600	4.600	24.7	51	▲	▲
352d4.700	4.700	24.7	51	▲	▲
352d4.800	4.800	24.7	51	▲	▲
352d4.900	4.900	24.7	51	▲	▲
352d5.000	5.000	24.7	51	▲	▲
352d5.100	5.100	24.7	51	▲	▲
352d5.200	5.200	24.7	51	▲	▲
352d5.300	5.300	24.7	51	▲	▲
352d5.400	5.400	24.7	51	▲	▲
352d5.500	5.500	24.7	51	▲	▲
352d5.600	5.600	24.7	51	▲	▲
352d5.700	5.700	24.7	51	▲	▲
352d5.800	5.800	24.7	51	▲	▲
352d5.900	5.900	24.7	51	▲	▲
352d6.000	6.000	24.7	51	▲	▲
352d6.100	6.100	30.0	70	▲	▲
352d6.200	6.200	30.0	70	▲	▲
352d6.300	6.300	30.0	70	▲	▲
352d6.400	6.400	30.0	70	▲	▲
352d6.500	6.500	30.0	70	▲	▲
352d6.600	6.600	30.0	70	▲	▲
352d6.700	6.700	30.0	70	▲	▲
352d6.800	6.800	33.0	74	▲	▲
352d6.900	6.900	33.0	74	▲	▲
352d7.000	7.000	33.0	74	▲	▲
352d7.100	7.100	33.0	74	▲	▲
352d7.200	7.200	33.0	74	▲	▲
352d7.300	7.300	33.0	74	▲	▲
352d7.400	7.400	33.0	74	▲	▲
352d7.500	7.500	33.0	74	▲	▲
352d7.600	7.600	36.0	79	▲	▲
352d7.700	7.700	36.0	79	▲	▲
352d7.800	7.800	36.0	79	▲	▲
352d7.900	7.900	36.0	79	▲	▲
352d8.000	8.000	36.0	79	▲	▲
352d8.100	8.100	36.0	79	▲	▲
352d8.200	8.200	36.0	79	▲	▲
352d8.300	8.300	36.0	79	▲	▲
352d8.400	8.400	36.0	79	▲	▲
352d8.500	8.500	36.0	79	▲	▲
352d8.600	8.600	39.0	84	▲	▲
352d8.700	8.700	39.0	84	▲	▲
352d8.800	8.800	39.0	84	▲	▲
352d8.900	8.900	39.0	84	▲	▲
352d9.000	9.000	39.0	84	▲	▲
352d9.100	9.100	39.0	84	▲	▲
352d9.200	9.200	39.0	84	▲	▲
352d9.300	9.300	39.0	84	▲	▲
352d9.400	9.400	39.0	84	▲	▲
352d9.500	9.500	39.0	84	▲	▲
352d9.600	9.600	41.0	89	▲	▲
352d9.700	9.700	41.0	89	▲	▲
352d9.800	9.800	41.0	89	▲	▲
352d9.900	9.900	41.0	89	▲	▲
352d10.000	10.000	41.0	89	▲	▲
352d10.200	10.200	41.0	89	▲	▲
352d10.500	10.500	41.0	89	▲	▲
352d11.000	11.000	45.0	95	▲	▲
352d11.500	11.500	45.0	95	▲	▲
352d12.000	12.000	49.0	102	▲	▲
352d12.500	12.500	49.0	102	▲	▲
352d13.000	13.000	49.0	102	▲	▲
352d13.500	13.500	52.0	107	▲	▲
352d14.000	14.000	52.0	107	▲	▲
352d15.000	15.000	54.0	111	▲	▲
352d16.000	16.000	56.0	115	▲	▲
352d17.000	17.000	58.0	119	▲	▲
352d18.000	18.000	60.0	123	▲	▲
352d19.000	19.000	62.0	127	▲	▲
352d20.000	20.000	64.0	131	▲	▲

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