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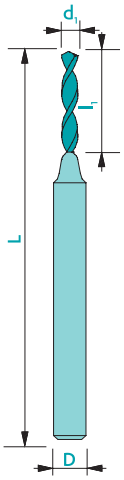
Foret EXPERT pour matériaux composites

Matière	Vc [m/min]
Matériaux composites	200
Acier < 700 N/mm²	-
Acier > 700 N/mm²	-
Acier inox	-
Fonte	-
Cuivre	-
Laiton - Bronze	-
Aluminium	-
Or - Argent	-
Platine - Palladium	-
Superalliages	-
Titane	-



Tolérances d_1: +0/-0.004
D : h5

Disponible revêtu uniquement

Z2

MG

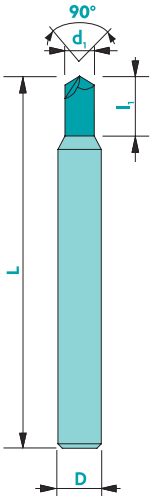
N HSC

Art. n°	d_1	l_1	D	L
300 d0.5x8FC	0.50	8	3	38
300 d1x10FC	1.00	10	3	38
300 d1.5x10FC	1.50	10	3	38
300 d2x10FC	2.00	10	3	38
300 d3x12FC	3.00	12	3	38
300 d6x18FC	6.00	18	6	51

Autres dimensions sur demande

330-90

Pointeur-angleur 90°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances
$d_1 \leq 3$ ▶ +/-0.01
$d_1 = 3$ ▶ h5
l_1: +0.2/-0
D: h5

Disponible
brut ou revêtu
(voir page 61)

90°

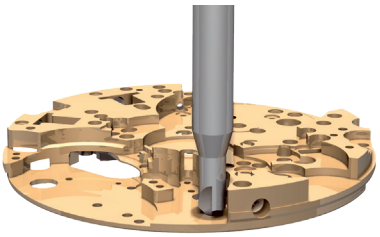
Z2

γ
0°

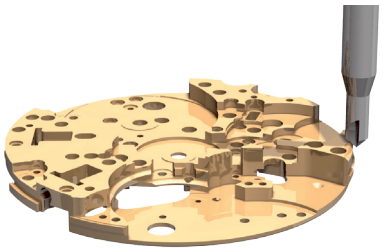
MG10

N

Art. n°	d_1	l_1	D	L
330-90d0.40	0.40	2.0	3.0	38
330-90d0.50	0.50	2.0	3.0	38
330-90d0.60	0.60	2.0	3.0	38
330-90d0.70	0.70	2.0	3.0	38
330-90d0.80	0.80	2.0	3.0	38
330-90d0.90	0.90	2.0	3.0	38
330-90d1.00	1.00	2.0	3.0	38
330-90d1.10	1.10	2.0	3.0	38
330-90d1.20	1.20	2.0	3.0	38
330-90d1.30	1.30	2.5	3.0	38
330-90d1.40	1.40	2.5	3.0	38
330-90d1.50	1.50	3.0	3.0	38
330-90d1.60	1.60	3.0	3.0	38
330-90d1.70	1.70	3.0	3.0	38
330-90d1.80	1.80	3.0	3.0	38
330-90d1.90	1.90	3.0	3.0	38
330-90d2.00	2.00	4.0	3.0	38
330-90d2.50	2.50	4.5	3.0	38
330-90d3.00	3.00	-	3.0	38



Pointage



Anglage

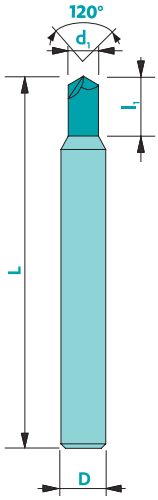
LOUIS BELET
swiss made

Pointeur-angleur 120°

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

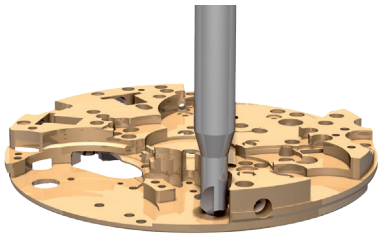
pas adapté - adapté □ très adapté ■

Tolérances
$d_1 \leq 3$ ▶ +/-0.01
$d_1 = 3$ ▶ h5
l_1: +0.2/-0
D: h5

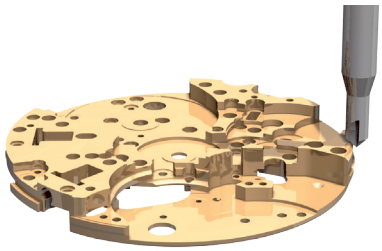


Disponible brut ou revêtu (voir page 61)

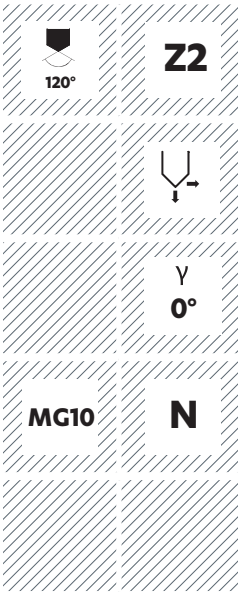
Art. n°	d_1	l_1	D	L
330-120d0.60	0.60	2.0	3.0	38
330-120d0.70	0.70	2.0	3.0	38
330-120d0.80	0.80	2.0	3.0	38
330-120d0.90	0.90	2.0	3.0	38
330-120d1.00	1.00	2.0	3.0	38
330-120d1.10	1.10	2.0	3.0	38
330-120d1.20	1.20	2.0	3.0	38
330-120d1.30	1.30	2.5	3.0	38
330-120d1.40	1.40	2.5	3.0	38
330-120d1.50	1.50	3.0	3.0	38
330-120d1.60	1.60	3.0	3.0	38
330-120d1.70	1.70	3.0	3.0	38
330-120d1.80	1.80	3.0	3.0	38
330-120d1.90	1.90	3.0	3.0	38
330-120d2.00	2.00	4.0	3.0	38
330-120d2.50	2.50	4.5	3.0	38
330-120d3.00	3.00	-	3.0	38



Pointage

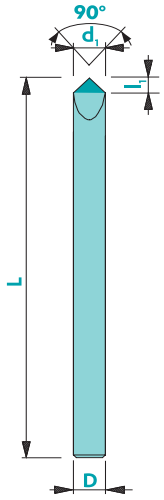


Anglage



331-90

Centreur pyramide



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	-	-	-	-	-
Acier > 700 N/mm²	-	-	-	-	-
Acier inox	60	70	□	■	Nemo
Fonte	30	35	□	■	Nemo
Cuivre	-	-	-	-	-
Laiton - Bronze	80	120	■	■	Solo
Aluminium	-	-	-	-	-
Or - Argent	-	-	-	-	-
Platine - Palladium	-	-	-	-	-
Superalliages	-	25	-	■	Trio
Titane	-	-	-	-	-

pas adapté - adapté □ très adapté ■

Disponible
brut ou revêtu
(voir page 61)

90° | Z2

γ 0°

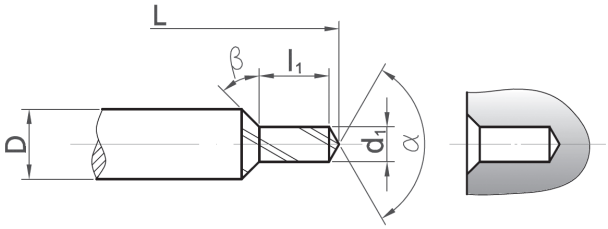
MG10 | N

Tolérances
$d_1 \leq 3$ ▶ +/-0.01 — l_1: +0.2/-0
$d_1 = 3$ ▶ h5 — D: h5

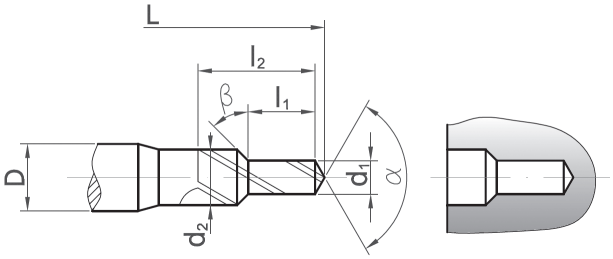
Art. n°	d_1	l_1	D	L
331-90d0.40	0.40	2.0	3.0	38
331-90d0.50	0.50	2.0	3.0	38
331-90d0.60	0.60	2.0	3.0	38
331-90d0.70	0.70	2.0	3.0	38
331-90d0.80	0.80	2.0	3.0	38
331-90d0.90	0.90	2.0	3.0	38
331-90d1.00	1.00	2.0	3.0	38
331-90d1.10	1.10	2.0	3.0	38
331-90d1.20	1.20	2.0	3.0	38
331-90d1.30	1.30	2.5	3.0	38
331-90d1.40	1.40	2.5	3.0	38
331-90d1.50	1.50	3.0	3.0	38
331-90d1.60	1.60	3.0	3.0	38
331-90d1.70	1.70	3.0	3.0	38
331-90d1.80	1.80	3.0	3.0	38
331-90d1.90	1.90	3.0	3.0	38
331-90d2.00	2.00	4.0	3.0	38
331-90d2.50	2.50	4.5	3.0	38
331-90d3.00	3.00	-	3.0	38

Foret étagé

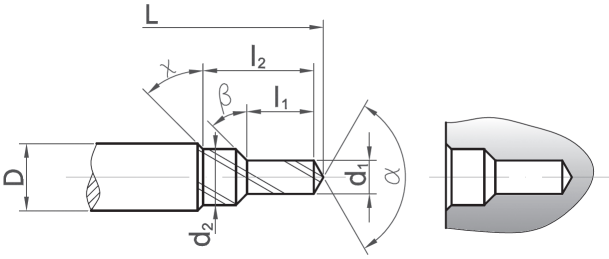
Type A



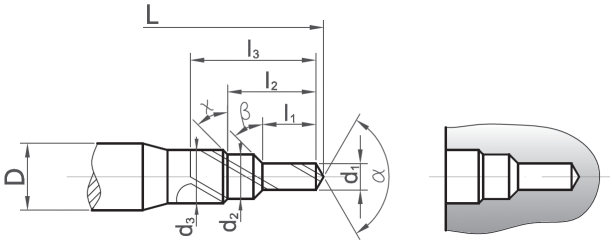
Type B



Type C



Type D



☐ **Commande** ☐ **Demande d'offre**

☐ **Type A** ☐ **Type B** ☐ **Type C** ☐ **Type D**

Dimensions :

D : _____ L : _____ α : _____

d_1 : _____ l_1 : _____ β : _____

d_2 : _____ l_2 : _____ χ : _____

d_3 : _____ l_3 : _____ Z : ☐ 1 ☐ 2 ☐ 3

Angle d'hélice :

☐ 24° pour laiton et acier

☐ 34° pour inox, synthétique et aluminium

Quantité :

_____

Trous d'arrosage ?

☐ Oui

☐ Non

Revêtement :

☐ Non revêtu

☐ Revêtu* : _____

Matière à usiner :

_____

N° commande :

_____

Timbre de la société & date :

_____

Personne de contact :

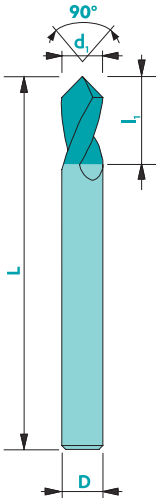
_____

Dimensions standards des barreaux : Ø 3x L 38, Ø 4x L 38, Ø 6x L 38, Ø 6x L 51, Ø 8x L 61, Ø 10x L 72, Ø 12x L 83, Ø 16x L 92, Ø 20x L 104

* Sans indication de votre part le revêtement le mieux adapté sera appliqué

337

Centreur 90°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances
$d_1 \leq 1$ mm ▶ +0/-0.01 D: h5
$d_1 > 1$ mm ▶ +0/-0.02
$d_1 = D$ ▶ d_1: e8

Disponible brut ou revêtu (voir page 61)

90° | Z2

λ 24°

MG10 | N

Art. n°	d_1	l_1	D	L
337d0.40	0.40	2.0	2.0	38
337d0.50	0.50	2.0	2.0	38
337d0.55	0.55	2.0	2.0	38
337d0.60	0.60	2.0	2.0	38
337d0.65	0.65	2.0	2.0	38
337d0.70	0.70	2.0	2.0	38
337d0.75	0.75	2.0	2.0	38
337d0.80	0.80	3.0	2.0	38
337d0.85	0.85	3.0	2.0	38
337d0.90	0.90	3.0	2.0	38
337d0.95	0.95	3.0	2.0	38
337d1.00	1.00	3.0	2.0	38
337d1.05	1.05	3.0	2.0	38
337d1.10	1.10	3.0	2.0	38
337d1.15	1.15	3.0	2.0	38
337d1.20	1.20	3.0	2.0	38
337d1.25	1.25	3.0	2.0	38
337d1.30	1.30	3.0	2.0	38
337d1.35	1.35	3.0	2.0	38
337d1.40	1.40	3.0	2.0	38
337d1.45	1.45	3.0	2.0	38
337d1.50	1.50	5.0	2.0	38
337d1.60	1.60	5.0	2.0	38
337d1.70	1.70	5.0	2.0	38
337d1.80	1.80	5.0	2.0	38
337d1.90	1.90	5.0	2.0	38
337d2.00	2.00	8.0	2.0	38

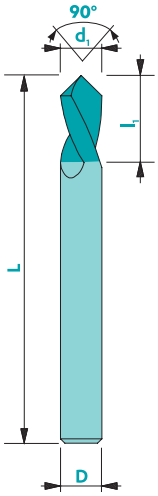
Art. n°	d_1	l_1	D	L
337d2.50	2.50	8.0	2.5	38
337d3.00	3.00	10.0	3.0	44
337d4.00	4.00	12.0	4.0	50
337d5.00	5.00	12.0	5.0	50
337d6.00	6.00	15.0	6.0	61
337d8.00	8.00	20.0	8.0	72
337d10.00	10.00	20.0	10.0	72
337d12.00	12.00	25.0	12.0	83
337d16.00	16.00	25.0	16.0	83
337d20.00	20.00	35.0	20.0	104

Centreur 90° - hélice à gauche

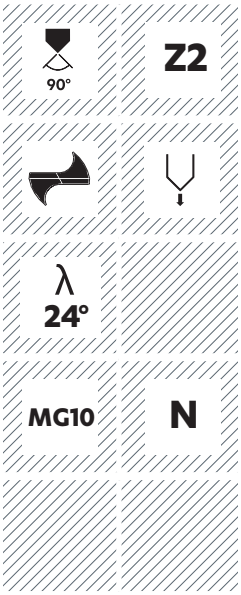
Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances
$d_1 \leq 1$ mm ▶ +0/-0.01 D: h5
$d_1 > 1$ mm ▶ +0/-0.02
$d_1 = D$ ▶ d_1: e8



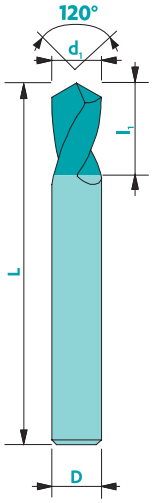
Disponible brut ou revêtu (voir page 61)



Art. n°	d_1	l_1	D	L
337-1d0.80	0.80	3.0	2.0	38
337-1d0.90	0.90	3.0	2.0	38
337-1d1.00	1.00	3.0	2.0	38
337-1d1.10	1.10	3.0	2.0	38
337-1d1.20	1.20	3.0	2.0	38
337-1d1.30	1.30	3.0	2.0	38
337-1d1.40	1.40	3.0	2.0	38
337-1d1.50	1.50	5.0	2.0	38
337-1d1.60	1.60	5.0	2.0	38
337-1d1.70	1.70	5.0	2.0	38
337-1d1.80	1.80	5.0	2.0	38
337-1d1.90	1.90	5.0	2.0	38
337-1d2.00	2.00	8.0	2.0	38
337-1d2.50	2.50	8.0	2.5	38
337-1d3.00	3.00	10.0	3.0	44
337-1d4.00	4.00	12.0	4.0	50
337-1d5.00	5.00	12.0	5.0	50
337-1d6.00	6.00	15.0	6.0	61
337-1d8.00	8.00	20.0	8.0	72
337-1d10.00	10.00	20.0	10.0	72

337-2

Centreur 120°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances
$d_1 \leq 1$ mm ▶ +0/-0.01 D: h5
$d_1 > 1$ mm ▶ +0/-0.02
$d_1 = D$ ▶ d_1: e8

Disponible brut ou revêtu (voir page 61)

120° | Z2

λ 24°

MG10 | N

Art. n°	d_1	l_1	D	L
337-2d0.50	0.50	2.0	2.0	38
337-2d0.55	0.55	2.0	2.0	38
337-2d0.60	0.60	2.0	2.0	38
337-2d0.65	0.65	2.0	2.0	38
337-2d0.70	0.70	2.0	2.0	38
337-2d0.75	0.75	2.0	2.0	38
337-2d0.80	0.80	3.0	2.0	38
337-2d0.85	0.85	3.0	2.0	38
337-2d0.90	0.90	3.0	2.0	38
337-2d0.95	0.95	3.0	2.0	38
337-2d1.00	1.00	3.0	2.0	38
337-2d1.05	1.05	3.0	2.0	38
337-2d1.10	1.10	3.0	2.0	38
337-2d1.15	1.15	3.0	2.0	38
337-2d1.20	1.20	3.0	2.0	38
337-2d1.25	1.25	3.0	2.0	38
337-2d1.30	1.30	3.0	2.0	38
337-2d1.35	1.35	3.0	2.0	38
337-2d1.40	1.40	3.0	2.0	38
337-2d1.45	1.45	3.0	2.0	38
337-2d1.50	1.50	5.0	2.0	38
337-2d1.60	1.60	5.0	2.0	38
337-2d1.70	1.70	5.0	2.0	38
337-2d1.80	1.80	5.0	2.0	38
337-2d1.90	1.90	5.0	2.0	38
337-2d2.00	2.00	8.0	2.0	38
337-2d2.50	2.50	8.0	2.5	38

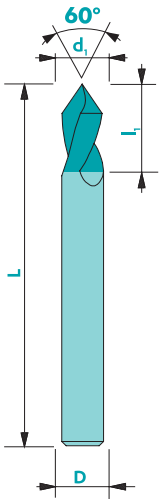
Art. n°	d_1	l_1	D	L
337-2d3.00	3.00	10.0	3.0	44
337-2d4.00	4.00	12.0	4.0	50
337-2d5.00	5.00	12.0	5.0	50
337-2d6.00	6.00	15.0	6.0	61
337-2d8.00	8.00	20.0	8.0	72
337-2d10.00	10.00	20.0	10.0	72
337-2d12.00	12.00	25.0	12.0	83
337-2d16.00	16.00	25.0	16.0	83
337-2d20.00	20.00	35.0	20.0	104

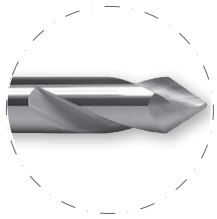
Centreur 60°

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

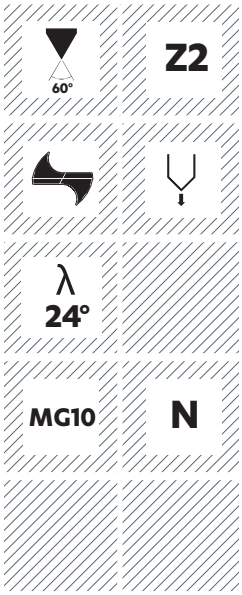
pas adapté - adapté □ très adapté ■

Tolérances
$d_1 \leq 1$ mm ▶ +0/-0.01 D: h5
$d_1 > 1$ mm ▶ +0/-0.02
$d_1 = D$ ▶ d_1: e8





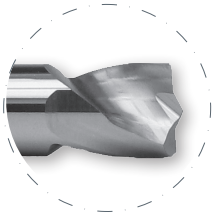
Disponible brut ou revêtu (voir page 61)

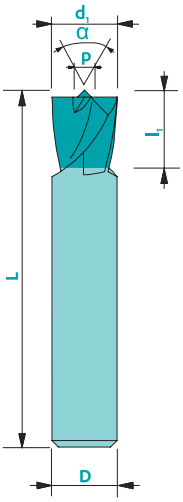


Art. n°	d_1	l_1	D	L
337-3d0.50	0.50	3.0	2.0	38
337-3d0.60	0.60	3.0	2.0	38
337-3d0.70	0.70	3.0	2.0	38
337-3d0.80	0.80	3.0	2.0	38
337-3d0.90	0.90	3.0	2.0	38
337-3d1.00	1.00	3.0	2.0	38
337-3d1.10	1.10	3.0	2.0	38
337-3d1.20	1.20	3.0	2.0	38
337-3d1.30	1.30	3.0	2.0	38
337-3d1.40	1.40	3.0	2.0	38
337-3d1.50	1.50	5.0	2.0	38
337-3d1.60	1.60	5.0	2.0	38
337-3d1.70	1.70	5.0	2.0	38
337-3d1.80	1.80	5.0	2.0	38
337-3d1.90	1.90	5.0	2.0	38
337-3d2.00	2.00	8.0	2.0	38
337-3d2.50	2.50	8.0	2.5	38
337-3d3.00	3.00	10.0	3.0	44
337-3d4.00	4.00	12.0	4.0	50
337-3d5.00	5.00	12.0	5.0	50
337-3d6.00	6.00	15.0	6.0	61
337-3d8.00	8.00	20.0	8.0	72
337-3d10.00	10.00	20.0	10.0	72
337-3d12.00	12.00	25.0	12.0	83
337-3d16.00	16.00	25.0	16.0	83
337-3d20.00	20.00	35.0	20.0	104

338

Foret avec pointeur





Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances
$d_1 \leq 1$ mm ▶ +0/-0.01 D: h5
$d_1 > 1$ mm ▶ +0/-0.02
$d_1 = D$ ▶ d_1: e8

Disponible brut ou revêtu (voir page 61)

Z2

λ 24°

MG10 N

Art. n°	d_1	l_1	D	L
338d2.00	2.00	8.0	3	33
338d2.10	2.10	8.0	3	33
338d2.20	2.20	8.0	3	33
338d2.30	2.30	8.0	3	33
338d2.40	2.40	8.0	3	33
338d2.50	2.50	8.0	3	33
338d2.60	2.60	8.0	3	33
338d2.70	2.70	8.0	3	33
338d2.80	2.80	8.0	3	33
338d2.90	2.90	8.0	3	33
338d3.00	3.00	8.0	3	33
338d3.10	3.10	8.0	4	33
338d3.20	3.20	8.0	4	33
338d3.30	3.30	8.0	4	33
338d3.40	3.40	8.0	4	33
338d3.50	3.50	8.0	4	33
338d3.60	3.60	8.0	4	33
338d3.70	3.70	8.0	4	33
338d3.80	3.80	8.0	4	33
338d3.90	3.90	8.0	4	33
338d4.00	4.00	8.0	4	33
338d4.10	4.10	8.0	5	33
338d4.20	4.20	8.0	5	33
338d4.30	4.30	8.0	5	33
338d4.40	4.40	8.0	5	33
338d4.50	4.50	8.0	5	33
338d4.60	4.60	8.0	5	33
338d4.70	4.70	8.0	5	33
338d4.80	4.80	8.0	5	33

Art. n°	d_1	l_1	D	L
338d4.90	4.90	8.0	5	33
338d5.00	5.00	8.0	5	33
338d5.10	5.10	8.0	6	33
338d5.20	5.20	8.0	6	33
338d5.30	5.30	8.0	6	33
338d5.40	5.40	8.0	6	33
338d5.50	5.50	8.0	6	33
338d5.60	5.60	8.0	6	33
338d5.70	5.70	8.0	6	33
338d5.80	5.80	8.0	6	33
338d5.90	5.90	8.0	6	33
338d6.00	6.00	8.0	6	33
338d6.50	6.50	8.0	7	33
338d7.00	7.00	8.0	7	33
338d7.50	7.50	8.0	8	33
338d8.00	8.00	8.0	8	33

Diamètre du pointeur*:

Ø P : _____

Angle du pointeur (α)*:

☐ 90° ☐ 120° ☐ Autre : _____

* Sans indication de votre part un diamètre de 1/3 du d_1 ainsi qu'un angle de 120° sera appliqué au pointeur

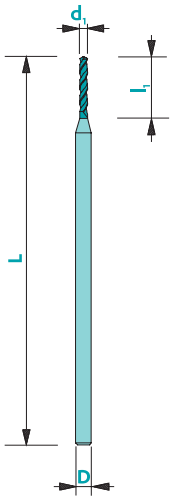
LOUIS BELET
swiss made

Micro-foret hélice 24°

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	◻	■	Trio
Acier > 700 N/mm²	60	70	◻	■	Trio
Acier inox	20	40	◻	◻	Nemo
Fonte	60	70	◻	■	Nemo
Cuivre	100	130	◻	◻	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	◻	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	◻	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	◻	◻	Rico

pas adapté - adapté ◻ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5



Disponible brut ou revêtu (voir page 61)

Art. n°	d_1	l_1	D	L
339d0.05	0.05	0.35	1	30
339d0.06	0.06	0.40	1	30
339d0.07	0.07	0.50	1	30
339d0.08	0.08	0.60	1	30
339d0.09	0.09	0.65	1	30
339d0.10	0.10	0.70	1	30
339d0.11	0.11	0.70	1	30
339d0.12	0.12	0.70	1	30
339d0.13	0.13	0.70	1	30
339d0.14	0.14	0.70	1	30
339d0.15	0.15	1.00	1	30
339d0.16	0.16	1.00	1	30
339d0.17	0.17	1.00	1	30
339d0.18	0.18	1.00	1	30
339d0.19	0.19	1.00	1	30
339d0.20	0.20	1.00	1	30
339d0.21	0.21	1.00	1	30
339d0.22	0.22	1.00	1	30
339d0.23	0.23	1.00	1	30
339d0.24	0.24	1.00	1	30
339d0.25	0.25	1.00	1	30
339d0.26	0.26	1.00	1	30
339d0.27	0.27	1.00	1	30
339d0.28	0.28	1.00	1	30
339d0.29	0.29	1.00	1	30
339d0.30	0.30	1.50	1	30

Art. n°	d_1	l_1	D	L
339d0.31	0.31	1.50	1	30
339d0.32	0.32	1.50	1	30
339d0.33	0.33	1.50	1	30
339d0.34	0.34	1.50	1	30
339d0.35	0.35	1.50	1	30
339d0.36	0.36	1.50	1	30
339d0.37	0.37	1.50	1	30
339d0.38	0.38	1.50	1	30
339d0.39	0.39	1.50	1	30
339d0.40	0.40	2.00	1	30
339d0.41	0.41	2.00	1	30
339d0.42	0.42	2.00	1	30
339d0.43	0.43	2.00	1	30
339d0.44	0.44	2.00	1	30
339d0.45	0.45	3.50	1	30
339d0.46	0.46	3.50	1	30
339d0.47	0.47	3.50	1	30
339d0.48	0.48	3.50	1	30
339d0.49	0.49	4.00	1	30
339d0.50	0.50	4.00	1	30

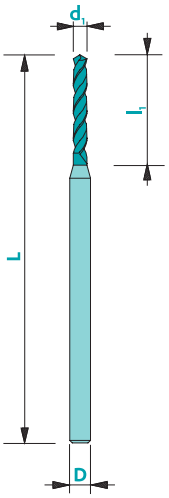
118° Z2

λ 24°

MG10 N

340

Micro-foret hélice 34°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	■	■	Solo
Or - Argent	80	100	□	□	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	□	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5

Disponible
brut ou revêtu
(voir page 61)

118° | Z2

λ 34°

MG10 | N

Art. n°	d_1	l_1	D	L
340d0.50	0.50	4.0	1.5	30
340d0.51	0.51	4.0	1.5	30
340d0.52	0.52	4.0	1.5	30
340d0.53	0.53	4.0	1.5	30
340d0.54	0.54	4.0	1.5	30
340d0.55	0.55	4.0	1.5	30
340d0.56	0.56	4.0	1.5	30
340d0.57	0.57	4.0	1.5	30
340d0.58	0.58	4.0	1.5	30
340d0.59	0.59	4.0	1.5	30
340d0.60	0.60	5.0	1.5	30
340d0.61	0.61	5.0	1.5	30
340d0.62	0.62	5.0	1.5	30
340d0.63	0.63	5.0	1.5	30
340d0.64	0.64	5.0	1.5	30
340d0.65	0.65	5.0	1.5	30
340d0.66	0.66	5.0	1.5	30
340d0.67	0.67	5.0	1.5	30
340d0.68	0.68	5.0	1.5	30
340d0.69	0.69	5.0	1.5	30
340d0.70	0.70	5.0	1.5	30
340d0.71	0.71	5.0	1.5	30
340d0.72	0.72	5.0	1.5	30
340d0.73	0.73	5.0	1.5	30
340d0.74	0.74	5.0	1.5	30
340d0.75	0.75	5.0	1.5	30
340d0.76	0.76	5.0	1.5	30
340d0.77	0.77	5.0	1.5	30
340d0.78	0.78	5.0	1.5	30
340d0.79	0.79	5.0	1.5	30
340d0.80	0.80	6.0	1.5	30

Art. n°	d_1	l_1	D	L
340d0.81	0.81	6.0	1.5	30
340d0.82	0.82	6.0	1.5	30
340d0.83	0.83	6.0	1.5	30
340d0.84	0.84	6.0	1.5	30
340d0.85	0.85	6.0	1.5	30
340d0.86	0.86	6.0	1.5	30
340d0.87	0.87	6.0	1.5	30
340d0.88	0.88	6.0	1.5	30
340d0.89	0.89	6.0	1.5	30
340d0.90	0.90	7.0	1.5	30
340d0.91	0.91	7.0	1.5	30
340d0.92	0.92	7.0	1.5	30
340d0.93	0.93	7.0	1.5	30
340d0.94	0.94	7.0	1.5	30
340d0.95	0.95	7.0	1.5	30
340d0.96	0.96	7.0	1.5	30
340d0.97	0.97	7.0	1.5	30
340d0.98	0.98	7.0	1.5	30
340d0.99	0.99	7.0	1.5	30
340d1.00	1.00	8.0	1.5	30
340d1.01	1.01	8.0	1.5	30
340d1.02	1.02	8.0	1.5	30
340d1.03	1.03	8.0	1.5	30
340d1.04	1.04	8.0	1.5	30
340d1.05	1.05	8.0	1.5	30
340d1.06	1.06	8.0	1.5	30
340d1.07	1.07	8.0	1.5	30
340d1.08	1.08	8.0	1.5	30

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Micro-foret hélice 34°

Art. n°	d_1	l_1	D	L
340d1.09	1.09	8.0	1.5	30
340d1.10	1.10	9.0	1.5	30
340d1.11	1.11	9.0	1.5	30
340d1.12	1.12	9.0	1.5	30
340d1.13	1.13	9.0	1.5	30
340d1.14	1.14	9.0	1.5	30
340d1.15	1.15	9.0	1.5	30
340d1.16	1.16	9.0	1.5	30
340d1.17	1.17	9.0	1.5	30
340d1.18	1.18	9.0	1.5	30
340d1.19	1.19	9.0	1.5	30
340d1.20	1.20	10.0	1.5	30
340d1.21	1.21	10.0	1.5	30
340d1.22	1.22	10.0	1.5	30
340d1.23	1.23	10.0	1.5	30
340d1.24	1.24	10.0	1.5	30
340d1.25	1.25	10.0	1.5	30
340d1.26	1.26	10.0	1.5	30
340d1.27	1.27	10.0	1.5	30
340d1.28	1.28	10.0	1.5	30
340d1.29	1.29	10.0	1.5	30
340d1.30	1.30	10.0	1.5	30
340d1.31	1.31	10.0	1.5	30
340d1.32	1.32	10.0	1.5	30
340d1.33	1.33	10.0	1.5	30
340d1.34	1.34	10.0	1.5	30
340d1.35	1.35	11.0	1.5	30
340d1.36	1.36	11.0	1.5	30
340d1.37	1.37	11.0	1.5	30
340d1.38	1.38	11.0	1.5	30
340d1.39	1.39	11.0	1.5	30
340d1.40	1.40	11.0	1.5	30
340d1.41	1.41	11.0	1.5	30
340d1.42	1.42	11.0	1.5	30
340d1.43	1.43	11.0	1.5	30
340d1.44	1.44	11.0	1.5	30
340d1.45	1.45	11.0	1.5	30
340d1.46	1.46	11.0	1.5	30
340d1.47	1.47	11.0	1.5	30
340d1.48	1.48	11.0	1.5	30
340d1.49	1.49	11.0	1.5	30

Disponible
brut ou revêtu
(voir page 61)

118°

Z2

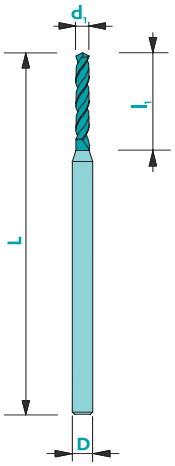
λ
34°

MG10

N

340-1

Foret hélice 24°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	□	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	□	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5

Disponible brut ou revêtu (voir page 61)

118° | Z2

λ 24° | MG10 | N

Art. n°	d_1	l_1	D	L
340-1d0.40	0.40	3.0	1.5	30
340-1d0.41	0.41	3.0	1.5	30
340-1d0.42	0.42	3.0	1.5	30
340-1d0.43	0.43	3.0	1.5	30
340-1d0.44	0.44	3.0	1.5	30
340-1d0.45	0.45	3.0	1.5	30
340-1d0.46	0.46	3.0	1.5	30
340-1d0.47	0.47	3.0	1.5	30
340-1d0.48	0.48	3.0	1.5	30
340-1d0.49	0.49	3.0	1.5	30
340-1d0.50	0.50	4.0	1.5	30
340-1d0.51	0.51	4.0	1.5	30
340-1d0.52	0.52	4.0	1.5	30
340-1d0.53	0.53	4.0	1.5	30
340-1d0.54	0.54	4.0	1.5	30
340-1d0.55	0.55	4.0	1.5	30
340-1d0.56	0.56	4.0	1.5	30
340-1d0.57	0.57	4.0	1.5	30
340-1d0.58	0.58	4.0	1.5	30
340-1d0.59	0.59	4.0	1.5	30
340-1d0.60	0.60	5.0	1.5	30
340-1d0.61	0.61	5.0	1.5	30
340-1d0.62	0.62	5.0	1.5	30
340-1d0.63	0.63	5.0	1.5	30
340-1d0.64	0.64	5.0	1.5	30
340-1d0.65	0.65	5.0	1.5	30
340-1d0.66	0.66	5.0	1.5	30
340-1d0.67	0.67	5.0	1.5	30
340-1d0.68	0.68	5.0	1.5	30
340-1d0.69	0.69	5.0	1.5	30
340-1d0.70	0.70	5.0	1.5	30

Art. n°	d_1	l_1	D	L
340-1d0.71	0.71	5.0	1.5	30
340-1d0.72	0.72	5.0	1.5	30
340-1d0.73	0.73	5.0	1.5	30
340-1d0.74	0.74	5.0	1.5	30
340-1d0.75	0.75	5.0	1.5	30
340-1d0.76	0.76	5.0	1.5	30
340-1d0.77	0.77	5.0	1.5	30
340-1d0.78	0.78	5.0	1.5	30
340-1d0.79	0.79	5.0	1.5	30
340-1d0.80	0.80	6.0	1.5	30
340-1d0.81	0.81	6.0	1.5	30
340-1d0.82	0.82	6.0	1.5	30
340-1d0.83	0.83	6.0	1.5	30
340-1d0.84	0.84	6.0	1.5	30
340-1d0.85	0.85	6.0	1.5	30
340-1d0.86	0.86	6.0	1.5	30
340-1d0.87	0.87	6.0	1.5	30
340-1d0.88	0.88	6.0	1.5	30
340-1d0.89	0.89	6.0	1.5	30
340-1d0.90	0.90	7.0	1.5	30
340-1d0.91	0.91	7.0	1.5	30
340-1d0.92	0.92	7.0	1.5	30
340-1d0.93	0.93	7.0	1.5	30
340-1d0.94	0.94	7.0	1.5	30
340-1d0.95	0.95	7.0	1.5	30
340-1d0.96	0.96	7.0	1.5	30
340-1d0.97	0.97	7.0	1.5	30
340-1d0.98	0.98	7.0	1.5	30
340-1d0.99	0.99	7.0	1.5	30

Foret hélice 24°

Art. n°	d_1	l_1	D	L
340-1d1.00	1.00	8.0	1.5	30
340-1d1.01	1.01	8.0	1.5	30
340-1d1.02	1.02	8.0	1.5	30
340-1d1.03	1.03	8.0	1.5	30
340-1d1.04	1.04	8.0	1.5	30
340-1d1.05	1.05	8.0	1.5	30
340-1d1.06	1.06	8.0	1.5	30
340-1d1.07	1.07	8.0	1.5	30
340-1d1.08	1.08	8.0	1.5	30
340-1d1.09	1.09	8.0	1.5	30
340-1d1.10	1.10	9.0	1.5	30
340-1d1.11	1.11	9.0	1.5	30
340-1d1.12	1.12	9.0	1.5	30
340-1d1.13	1.13	9.0	1.5	30
340-1d1.14	1.14	9.0	1.5	30
340-1d1.15	1.15	9.0	1.5	30
340-1d1.16	1.16	9.0	1.5	30
340-1d1.17	1.17	9.0	1.5	30
340-1d1.18	1.18	9.0	1.5	30
340-1d1.19	1.19	9.0	1.5	30
340-1d1.20	1.20	10.0	1.5	30
340-1d1.21	1.21	10.0	1.5	30
340-1d1.22	1.22	10.0	1.5	30
340-1d1.23	1.23	10.0	1.5	30
340-1d1.24	1.24	10.0	1.5	30
340-1d1.25	1.25	10.0	1.5	30
340-1d1.26	1.26	10.0	1.5	30
340-1d1.27	1.27	10.0	1.5	30
340-1d1.28	1.28	10.0	1.5	30
340-1d1.29	1.29	10.0	1.5	30
340-1d1.30	1.30	10.0	1.5	30
340-1d1.31	1.31	10.0	1.5	30
340-1d1.32	1.32	10.0	1.5	30
340-1d1.33	1.33	10.0	1.5	30
340-1d1.34	1.34	10.0	1.5	30
340-1d1.35	1.35	11.0	1.5	30
340-1d1.36	1.36	11.0	1.5	30
340-1d1.37	1.37	11.0	1.5	30
340-1d1.38	1.38	11.0	1.5	30
340-1d1.39	1.39	11.0	1.5	30
340-1d1.40	1.40	11.0	1.5	30
340-1d1.41	1.41	11.0	1.5	30
340-1d1.42	1.42	11.0	1.5	30
340-1d1.43	1.43	11.0	1.5	30

Art. n°	d_1	l_1	D	L
340-1d1.44	1.44	11.0	1.5	30
340-1d1.45	1.45	11.0	1.5	30
340-1d1.46	1.46	11.0	1.5	30
340-1d1.47	1.47	11.0	1.5	30
340-1d1.48	1.48	11.0	1.5	30
340-1d1.49	1.49	11.0	1.5	30
340-1d1.50	1.50	12.0	2.0	38
340-1d1.51	1.51	12.0	2.0	38
340-1d1.52	1.52	12.0	2.0	38
340-1d1.53	1.53	12.0	2.0	38
340-1d1.54	1.54	12.0	2.0	38
340-1d1.55	1.55	12.0	2.0	38
340-1d1.56	1.56	12.0	2.0	38
340-1d1.57	1.57	12.0	2.0	38
340-1d1.58	1.58	12.0	2.0	38
340-1d1.59	1.59	12.0	2.0	38
340-1d1.60	1.60	12.0	2.0	38
340-1d1.61	1.61	12.0	2.0	38
340-1d1.62	1.62	12.0	2.0	38
340-1d1.63	1.63	12.0	2.0	38
340-1d1.64	1.64	12.0	2.0	38
340-1d1.65	1.65	12.0	2.0	38
340-1d1.66	1.66	12.0	2.0	38
340-1d1.67	1.67	12.0	2.0	38
340-1d1.68	1.68	12.0	2.0	38
340-1d1.69	1.69	12.0	2.0	38
340-1d1.70	1.70	12.0	2.0	38
340-1d1.71	1.71	12.0	2.0	38
340-1d1.72	1.72	12.0	2.0	38
340-1d1.73	1.73	12.0	2.0	38
340-1d1.74	1.74	12.0	2.0	38
340-1d1.75	1.75	12.0	2.0	38
340-1d1.76	1.76	12.0	2.0	38
340-1d1.77	1.77	12.0	2.0	38
340-1d1.78	1.78	12.0	2.0	38
340-1d1.79	1.79	12.0	2.0	38
340-1d1.80	1.80	12.0	2.0	38
340-1d1.81	1.81	12.0	2.0	38
340-1d1.82	1.82	12.0	2.0	38
340-1d1.83	1.83	12.0	2.0	38
340-1d1.84	1.84	12.0	2.0	38
340-1d1.85	1.85	12.0	2.0	38
340-1d1.86	1.86	12.0	2.0	38
340-1d1.87	1.87	12.0	2.0	38

Disponible brut ou revêtu (voir page 61)

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Z2

λ 24°

MG10

N

Foret hélice 24°

Disponible
brut ou revêtu
(voir page 61)

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Z2

λ
24°

MG10

N

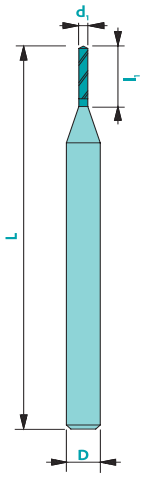
Art. n°	d_1	l_1	D	L
340-1d1.88	**1.88**	**12.0**	2.0	38
340-1d1.89	**1.89**	**12.0**	2.0	38
340-1d1.90	**1.90**	**12.0**	2.0	38
340-1d1.91	**1.91**	**12.0**	2.0	38
340-1d1.92	**1.92**	**12.0**	2.0	38
340-1d1.93	**1.93**	**12.0**	2.0	38
340-1d1.94	**1.94**	**12.0**	2.0	38
340-1d1.95	**1.95**	**12.0**	2.0	38
340-1d1.96	**1.96**	**12.0**	2.0	38
340-1d1.97	**1.97**	**12.0**	2.0	38
340-1d1.98	**1.98**	**12.0**	2.0	38
340-1d1.99	**1.99**	**12.0**	2.0	38

Micro-foret hélice 34° - tige Ø3

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	■	■	Solo
Or - Argent	80	100	□	□	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	□	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5



Disponible brut ou revêtu (voir page 61)

118° Z2

λ 34°

MG10 N

Art. n°	d_1	l_1	D	L
342d0.05	0.05	0.30	3	38
342d0.06	0.06	0.40	3	38
342d0.07	0.07	0.40	3	38
342d0.08	0.08	0.50	3	38
342d0.09	0.09	0.50	3	38
342d0.10	0.10	0.50	3	38
342d0.11	0.11	0.50	3	38
342d0.12	0.12	0.50	3	38
342d0.13	0.13	0.50	3	38
342d0.14	0.14	0.50	3	38
342d0.15	0.15	0.80	3	38
342d0.16	0.16	0.80	3	38
342d0.17	0.17	0.80	3	38
342d0.18	0.18	0.80	3	38
342d0.19	0.19	0.80	3	38
342d0.20	0.20	0.80	3	38
342d0.21	0.21	1.00	3	38
342d0.22	0.22	1.00	3	38
342d0.23	0.23	1.00	3	38
342d0.24	0.24	1.00	3	38
342d0.25	0.25	1.00	3	38
342d0.26	0.26	1.50	3	38
342d0.27	0.27	1.50	3	38
342d0.28	0.28	1.50	3	38
342d0.29	0.29	1.50	3	38
342d0.30	0.30	1.50	3	38
342d0.31	0.31	2.00	3	38
342d0.32	0.32	2.00	3	38
342d0.33	0.33	2.00	3	38

Art. n°	d_1	l_1	D	L
342d0.34	0.34	2.00	3	38
342d0.35	0.35	2.00	3	38
342d0.36	0.36	3.00	3	38
342d0.37	0.37	3.00	3	38
342d0.38	0.38	3.00	3	38
342d0.39	0.39	3.00	3	38
342d0.40	0.40	3.00	3	38
342d0.41	0.41	3.00	3	38
342d0.42	0.42	3.00	3	38
342d0.43	0.43	3.00	3	38
342d0.44	0.44	3.00	3	38
342d0.45	0.45	3.00	3	38
342d0.46	0.46	3.00	3	38
342d0.47	0.47	4.00	3	38
342d0.48	0.48	4.00	3	38
342d0.49	0.49	4.00	3	38
342d0.50	0.50	4.00	3	38
342d0.51	0.51	4.00	3	38
342d0.52	0.52	4.00	3	38
342d0.53	0.53	4.00	3	38
342d0.54	0.54	4.00	3	38
342d0.55	0.55	4.00	3	38
342d0.56	0.56	4.00	3	38
342d0.57	0.57	4.00	3	38
342d0.58	0.58	4.00	3	38
342d0.59	0.59	4.00	3	38
342d0.60	0.60	4.00	3	38
342d0.61	0.61	5.00	3	38
342d0.62	0.62	5.00	3	38

Micro-foret hélice 34° - tige Ø3

Disponible brut ou revêtu (voir page 61)

118°

Z2

λ 34°

MG10

N

Art. n°	d_1	l_1	D	L
342d0.63	0.63	5.00	3	38
342d0.64	0.64	5.00	3	38
342d0.65	0.65	5.00	3	38
342d0.66	0.66	5.00	3	38
342d0.67	0.67	5.00	3	38
342d0.68	0.68	5.00	3	38
342d0.69	0.69	5.00	3	38
342d0.70	0.70	5.00	3	38
342d0.71	0.71	5.00	3	38
342d0.72	0.72	5.00	3	38
342d0.73	0.73	5.00	3	38
342d0.74	0.74	5.00	3	38
342d0.75	0.75	5.00	3	38
342d0.76	0.76	5.00	3	38
342d0.77	0.77	5.00	3	38
342d0.78	0.78	5.00	3	38
342d0.79	0.79	5.00	3	38
342d0.80	0.80	5.00	3	38
342d0.81	0.81	6.00	3	38
342d0.82	0.82	6.00	3	38
342d0.83	0.83	6.00	3	38
342d0.84	0.84	6.00	3	38
342d0.85	0.85	6.00	3	38
342d0.86	0.86	6.00	3	38
342d0.87	0.87	6.00	3	38
342d0.88	0.88	6.00	3	38
342d0.89	0.89	6.00	3	38
342d0.90	0.90	6.00	3	38
342d0.91	0.91	6.00	3	38
342d0.92	0.92	6.00	3	38
342d0.93	0.93	6.00	3	38
342d0.94	0.94	6.00	3	38
342d0.95	0.95	6.00	3	38
342d0.96	0.96	6.00	3	38
342d0.97	0.97	6.00	3	38
342d0.98	0.98	6.00	3	38
342d0.99	0.99	6.00	3	38
342d1.00	1.00	6.00	3	38
342d1.01	1.01	6.00	3	38
342d1.02	1.02	6.00	3	38
342d1.03	1.03	6.00	3	38
342d1.04	1.04	6.00	3	38
342d1.05	1.05	6.00	3	38

Art. n°	d_1	l_1	D	L
342d1.06	1.06	6.00	3	38
342d1.07	1.07	6.00	3	38
342d1.08	1.08	6.00	3	38
342d1.09	1.09	6.00	3	38
342d1.10	1.10	6.00	3	38
342d1.12	1.12	6.00	3	38
342d1.13	1.13	6.00	3	38
342d1.14	1.14	6.00	3	38
342d1.15	1.15	6.00	3	38
342d1.16	1.16	6.00	3	38
342d1.17	1.17	6.00	3	38
342d1.18	1.18	6.00	3	38
342d1.19	1.19	6.00	3	38
342d1.20	1.20	6.00	3	38
342d1.21	1.21	8.00	3	38
342d1.22	1.22	8.00	3	38
342d1.23	1.23	8.00	3	38
342d1.24	1.24	8.00	3	38
342d1.25	1.25	8.00	3	38
342d1.26	1.26	8.00	3	38
342d1.27	1.27	8.00	3	38
342d1.28	1.28	8.00	3	38
342d1.29	1.29	8.00	3	38
342d1.30	1.30	8.00	3	38
342d1.31	1.31	8.00	3	38
342d1.32	1.32	8.00	3	38
342d1.33	1.33	8.00	3	38
342d1.34	1.34	8.00	3	38
342d1.35	1.35	8.00	3	38
342d1.36	1.36	8.00	3	38
342d1.37	1.37	8.00	3	38
342d1.38	1.38	8.00	3	38
342d1.39	1.39	8.00	3	38
342d1.40	1.40	8.00	3	38
342d1.41	1.41	8.00	3	38
342d1.42	1.42	8.00	3	38
342d1.43	1.43	8.00	3	38
342d1.44	1.44	8.00	3	38
342d1.45	1.45	8.00	3	38
342d1.46	1.46	8.00	3	38
342d1.47	1.47	8.00	3	38
342d1.48	1.48	8.00	3	38
342d1.49	1.49	8.00	3	38

Micro-foret hélice 34° - tige Ø3

Art. n°	d_1	l_1	D	L
342d1.50	1.50	8.00	3	38
342d1.51	1.51	8.00	3	38
342d1.52	1.52	8.00	3	38
342d1.53	1.53	8.00	3	38
342d1.54	1.54	8.00	3	38
342d1.55	1.55	8.00	3	38
342d1.56	1.56	8.00	3	38
342d1.57	1.57	8.00	3	38
342d1.58	1.58	8.00	3	38
342d1.59	1.59	8.00	3	38
342d1.60	1.60	8.00	3	38
342d1.61	1.61	8.00	3	38
342d1.62	1.62	8.00	3	38
342d1.63	1.63	8.00	3	38
342d1.64	1.64	8.00	3	38
342d1.65	1.65	8.00	3	38
342d1.66	1.66	8.00	3	38
342d1.67	1.67	8.00	3	38
342d1.68	1.68	8.00	3	38
342d1.69	1.69	8.00	3	38
342d1.70	1.70	8.00	3	38
342d1.71	1.71	12.00	3	38
342d1.72	1.72	12.00	3	38
342d1.73	1.73	12.00	3	38
342d1.74	1.74	12.00	3	38
342d1.75	1.75	12.00	3	38
342d1.76	1.76	12.00	3	38
342d1.77	1.77	12.00	3	38
342d1.78	1.78	12.00	3	38
342d1.79	1.79	12.00	3	38
342d1.80	1.80	12.00	3	38
342d1.81	1.81	12.00	3	38
342d1.82	1.82	12.00	3	38
342d1.83	1.83	12.00	3	38
342d1.84	1.84	12.00	3	38
342d1.85	1.85	12.00	3	38
342d1.86	1.86	12.00	3	38
342d1.87	1.87	12.00	3	38
342d1.88	1.88	12.00	3	38
342d1.89	1.89	12.00	3	38
342d1.90	1.90	12.00	3	38
342d1.91	1.91	12.00	3	38
342d1.92	1.92	12.00	3	38
342d1.93	1.93	12.00	3	38
342d1.94	1.94	12.00	3	38

Art. n°	d_1	l_1	D	L
342d1.95	1.95	12.00	3	38
342d1.96	1.96	12.00	3	38
342d1.97	1.97	12.00	3	38
342d1.98	1.98	12.00	3	38
342d1.99	1.99	12.00	3	38
342d2.00	2.00	12.00	3	38
342d2.05	2.05	12.00	3	38
342d2.10	2.10	12.00	3	38
342d2.15	2.15	12.00	3	38
342d2.20	2.20	12.00	3	38
342d2.25	2.25	12.00	3	38
342d2.30	2.30	12.00	3	38
342d2.35	2.35	12.00	3	38
342d2.40	2.40	12.00	3	38
342d2.45	2.45	12.00	3	38
342d2.50	2.50	12.00	3	38

Disponible brut ou revêtu (voir page 61)

118°

Z2

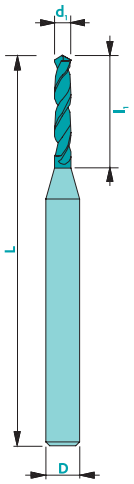
λ 34°

MG10

N

343-6

Foret à hélice 34°, l_1=6 mm



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	■	■	Solo
Or - Argent	80	100	□	□	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	□	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5

Disponible brut ou revêtu (voir page 61)

118° | Z2

λ 34°

MG10 | N

Art. n°	d_1	l_1	D	L
343-6d0.60	0.60	6.0	2.0	38
343-6d0.61	0.61	6.0	2.0	38
343-6d0.62	0.62	6.0	2.0	38
343-6d0.63	0.63	6.0	2.0	38
343-6d0.64	0.64	6.0	2.0	38
343-6d0.65	0.65	6.0	2.0	38
343-6d0.66	0.66	6.0	2.0	38
343-6d0.67	0.67	6.0	2.0	38
343-6d0.68	0.68	6.0	2.0	38
343-6d0.69	0.69	6.0	2.0	38
343-6d0.70	0.70	6.0	2.0	38
343-6d0.71	0.71	6.0	2.0	38
343-6d0.72	0.72	6.0	2.0	38
343-6d0.73	0.73	6.0	2.0	38
343-6d0.74	0.74	6.0	2.0	38
343-6d0.75	0.75	6.0	2.0	38
343-6d0.76	0.76	6.0	2.0	38
343-6d0.77	0.77	6.0	2.0	38
343-6d0.78	0.78	6.0	2.0	38
343-6d0.79	0.79	6.0	2.0	38
343-6d0.80	0.80	6.0	2.0	38
343-6d0.81	0.81	6.0	2.0	38
343-6d0.82	0.82	6.0	2.0	38
343-6d0.83	0.83	6.0	2.0	38
343-6d0.84	0.84	6.0	2.0	38
343-6d0.85	0.85	6.0	2.0	38
343-6d0.86	0.86	6.0	2.0	38
343-6d0.87	0.87	6.0	2.0	38
343-6d0.88	0.88	6.0	2.0	38

Art. n°	d_1	l_1	D	L
343-6d0.89	0.89	6.0	2.0	38
343-6d0.90	0.90	6.0	2.0	38
343-6d0.91	0.91	6.0	2.0	38
343-6d0.92	0.92	6.0	2.0	38
343-6d0.93	0.93	6.0	2.0	38
343-6d0.94	0.94	6.0	2.0	38
343-6d0.95	0.95	6.0	2.0	38
343-6d0.96	0.96	6.0	2.0	38
343-6d0.97	0.97	6.0	2.0	38
343-6d0.98	0.98	6.0	2.0	38
343-6d0.99	0.99	6.0	2.0	38
343-6d1.00	1.00	6.0	2.0	38
343-6d1.01	1.01	6.0	2.0	38
343-6d1.02	1.02	6.0	2.0	38
343-6d1.03	1.03	6.0	2.0	38
343-6d1.04	1.04	6.0	2.0	38
343-6d1.05	1.05	6.0	2.0	38
343-6d1.06	1.06	6.0	2.0	38
343-6d1.07	1.07	6.0	2.0	38
343-6d1.08	1.08	6.0	2.0	38
343-6d1.09	1.09	6.0	2.0	38
343-6d1.09	1.09	6.0	2.0	38
343-6d1.10	1.10	6.0	2.0	38
343-6d1.11	1.11	6.0	2.0	38
343-6d1.12	1.12	6.0	2.0	38
343-6d1.13	1.13	6.0	2.0	38
343-6d1.14	1.14	6.0	2.0	38
343-6d1.15	1.15	6.0	2.0	38
343-6d1.16	1.16	6.0	2.0	38

Foret à hélice 34°, l_1=6 mm

Art. n°	d_1	l_1	D	L
343-6d1.17	1.17	6.0	2.0	38
343-6d1.18	1.18	6.0	2.0	38
343-6d1.19	1.19	6.0	2.0	38
343-6d1.20	1.20	6.0	2.0	38
343-6d1.21	1.21	6.0	2.0	38
343-6d1.22	1.22	6.0	2.0	38
343-6d1.23	1.23	6.0	2.0	38
343-6d1.24	1.24	6.0	2.0	38
343-6d1.25	1.25	6.0	2.0	38
343-6d1.26	1.26	6.0	2.0	38
343-6d1.27	1.27	6.0	2.0	38
343-6d1.28	1.28	6.0	2.0	38
343-6d1.29	1.29	6.0	2.0	38
343-6d1.30	1.30	6.0	2.0	38
343-6d1.31	1.31	6.0	2.0	38
343-6d1.32	1.32	6.0	2.0	38
343-6d1.33	1.33	6.0	2.0	38
343-6d1.34	1.34	6.0	2.0	38
343-6d1.35	1.35	6.0	2.0	38
343-6d1.36	1.36	6.0	2.0	38
343-6d1.37	1.37	6.0	2.0	38
343-6d1.38	1.38	6.0	2.0	38
343-6d1.39	1.39	6.0	2.0	38
343-6d1.40	1.40	6.0	2.0	38
343-6d1.41	1.41	6.0	2.0	38
343-6d1.42	1.42	6.0	2.0	38
343-6d1.43	1.43	6.0	2.0	38
343-6d1.44	1.44	6.0	2.0	38
343-6d1.45	1.45	6.0	2.0	38
343-6d1.46	1.46	6.0	2.0	38
343-6d1.47	1.47	6.0	2.0	38
343-6d1.48	1.48	6.0	2.0	38
343-6d1.49	1.49	6.0	2.0	38
343-6d1.50	1.50	6.0	2.0	38
343-6d1.51	1.51	6.0	2.0	38
343-6d1.52	1.52	6.0	2.0	38
343-6d1.53	1.53	6.0	2.0	38
343-6d1.54	1.54	6.0	2.0	38
343-6d1.55	1.55	6.0	2.0	38
343-6d1.56	1.56	6.0	2.0	38
343-6d1.57	1.57	6.0	2.0	38
343-6d1.58	1.58	6.0	2.0	38
343-6d1.59	1.59	6.0	2.0	38
343-6d1.60	1.60	6.0	2.0	38
343-6d1.61	1.61	6.0	2.0	38

Art. n°	d_1	l_1	D	L
343-6d1.62	1.62	6.0	2.0	38
343-6d1.63	1.63	6.0	2.0	38
343-6d1.64	1.64	6.0	2.0	38
343-6d1.65	1.65	6.0	2.0	38
343-6d1.66	1.66	6.0	2.0	38
343-6d1.67	1.67	6.0	2.0	38
343-6d1.68	1.68	6.0	2.0	38
343-6d1.69	1.69	6.0	2.0	38
343-6d1.70	1.70	6.0	2.0	38
343-6d1.71	1.71	6.0	2.0	38
343-6d1.72	1.72	6.0	2.0	38
343-6d1.73	1.73	6.0	2.0	38
343-6d1.74	1.74	6.0	2.0	38
343-6d1.75	1.75	6.0	2.0	38
343-6d1.76	1.76	6.0	2.0	38
343-6d1.77	1.77	6.0	2.0	38
343-6d1.78	1.78	6.0	2.0	38
343-6d1.79	1.79	6.0	2.0	38
343-6d1.80	1.80	6.0	2.0	38
343-6d1.81	1.81	6.0	2.0	38
343-6d1.82	1.82	6.0	2.0	38
343-6d1.83	1.83	6.0	2.0	38
343-6d1.84	1.84	6.0	2.0	38
343-6d1.85	1.85	6.0	2.0	38
343-6d1.86	1.86	6.0	2.0	38
343-6d1.87	1.87	6.0	2.0	38
343-6d1.88	1.88	6.0	2.0	38
343-6d1.89	1.89	6.0	2.0	38
343-6d1.90	1.90	6.0	2.0	38
343-6d1.91	1.91	6.0	2.0	38
343-6d1.92	1.92	6.0	2.0	38
343-6d1.93	1.93	6.0	2.0	38
343-6d1.94	1.94	6.0	2.0	38
343-6d1.95	1.95	6.0	2.0	38
343-6d1.96	1.96	6.0	2.0	38
343-6d1.97	1.97	6.0	2.0	38
343-6d1.98	1.98	6.0	2.0	38
343-6d1.99	1.99	6.0	2.0	38
343-6d2.00	2.00	6.0	2.0	38

Disponible brut ou revêtu (voir page 61)

118°

Z2

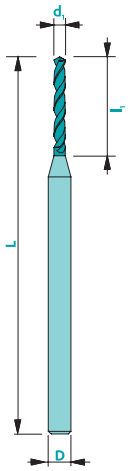
λ 34°

MG10

N

343-8

Foret à hélice 34°, l_1=8 mm



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	■	■	Solo
Or - Argent	80	100	□	□	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	□	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5

Disponible
brut ou revêtu
(voir page 61)

118° | Z2

λ 34°

MG10 | N

Art. n°	d_1	l_1	D	L
343-8d0.80	0.80	8.0	2.0	38
343-8d0.81	0.81	8.0	2.0	38
343-8d0.82	0.82	8.0	2.0	38
343-8d0.83	0.83	8.0	2.0	38
343-8d0.84	0.84	8.0	2.0	38
343-8d0.85	0.85	8.0	2.0	38
343-8d0.86	0.86	8.0	2.0	38
343-8d0.87	0.87	8.0	2.0	38
343-8d0.88	0.88	8.0	2.0	38
343-8d0.89	0.89	8.0	2.0	38
343-8d0.90	0.90	8.0	2.0	38
343-8d0.91	0.91	8.0	2.0	38
343-8d0.92	0.92	8.0	2.0	38
343-8d0.93	0.93	8.0	2.0	38
343-8d0.94	0.94	8.0	2.0	38
343-8d0.95	0.95	8.0	2.0	38
343-8d0.96	0.96	8.0	2.0	38
343-8d0.97	0.97	8.0	2.0	38
343-8d0.98	0.98	8.0	2.0	38
343-8d0.99	0.99	8.0	2.0	38
343-8d1.00	1.00	8.0	2.0	38
343-8d1.01	1.01	8.0	2.0	38
343-8d1.02	1.02	8.0	2.0	38
343-8d1.03	1.03	8.0	2.0	38
343-8d1.04	1.04	8.0	2.0	38
343-8d1.05	1.05	8.0	2.0	38
343-8d1.06	1.06	8.0	2.0	38
343-8d1.07	1.07	8.0	2.0	38
343-8d1.08	1.08	8.0	2.0	38
343-8d1.09	1.09	8.0	2.0	38

Art. n°	d_1	l_1	D	L
343-8d1.10	1.10	8.0	2.0	38
343-8d1.11	1.11	8.0	2.0	38
343-8d1.12	1.12	8.0	2.0	38
343-8d1.13	1.13	8.0	2.0	38
343-8d1.14	1.14	8.0	2.0	38
343-8d1.15	1.15	8.0	2.0	38
343-8d1.16	1.16	8.0	2.0	38
343-8d1.17	1.17	8.0	2.0	38
343-8d1.18	1.18	8.0	2.0	38
343-8d1.19	1.19	8.0	2.0	38
343-8d1.20	1.20	8.0	2.0	38
343-8d1.21	1.21	8.0	2.0	38
343-8d1.22	1.22	8.0	2.0	38
343-8d1.23	1.23	8.0	2.0	38
343-8d1.24	1.24	8.0	2.0	38
343-8d1.25	1.25	8.0	2.0	38
343-8d1.26	1.26	8.0	2.0	38
343-8d1.27	1.27	8.0	2.0	38
343-8d1.28	1.28	8.0	2.0	38
343-8d1.29	1.29	8.0	2.0	38
343-8d1.30	1.30	8.0	2.0	38
343-8d1.31	1.31	8.0	2.0	38
343-8d1.32	1.32	8.0	2.0	38
343-8d1.33	1.33	8.0	2.0	38
343-8d1.34	1.34	8.0	2.0	38
343-8d1.35	1.35	8.0	2.0	38
343-8d1.36	1.36	8.0	2.0	38
343-8d1.37	1.37	8.0	2.0	38
343-8d1.38	1.38	8.0	2.0	38
343-8d1.39	1.39	8.0	2.0	38

Foret à hélice 34°, l_1=8 mm

Art. n°	d_1	l_1	D	L
343-8d1.40	1.40	8.0	2.0	38
343-8d1.41	1.41	8.0	2.0	38
343-8d1.42	1.42	8.0	2.0	38
343-8d1.43	1.43	8.0	2.0	38
343-8d1.44	1.44	8.0	2.0	38
343-8d1.45	1.45	8.0	2.0	38
343-8d1.46	1.46	8.0	2.0	38
343-8d1.47	1.47	8.0	2.0	38
343-8d1.48	1.48	8.0	2.0	38
343-8d1.49	1.49	8.0	2.0	38
343-8d1.50	1.50	8.0	2.0	38
343-8d1.51	1.51	8.0	2.0	38
343-8d1.52	1.52	8.0	2.0	38
343-8d1.53	1.53	8.0	2.0	38
343-8d1.54	1.54	8.0	2.0	38
343-8d1.55	1.55	8.0	2.0	38
343-8d1.56	1.56	8.0	2.0	38
343-8d1.57	1.57	8.0	2.0	38
343-8d1.58	1.58	8.0	2.0	38
343-8d1.59	1.59	8.0	2.0	38
343-8d1.60	1.60	8.0	2.0	38
343-8d1.61	1.61	8.0	2.0	38
343-8d1.62	1.62	8.0	2.0	38
343-8d1.63	1.63	8.0	2.0	38
343-8d1.64	1.64	8.0	2.0	38
343-8d1.65	1.65	8.0	2.0	38
343-8d1.66	1.66	8.0	2.0	38
343-8d1.67	1.67	8.0	2.0	38
343-8d1.68	1.68	8.0	2.0	38
343-8d1.69	1.69	8.0	2.0	38
343-8d1.70	1.70	8.0	2.0	38
343-8d1.71	1.71	8.0	2.0	38
343-8d1.72	1.72	8.0	2.0	38
343-8d1.73	1.73	8.0	2.0	38
343-8d1.74	1.74	8.0	2.0	38
343-8d1.75	1.75	8.0	2.0	38
343-8d1.76	1.76	8.0	2.0	38
343-8d1.77	1.77	8.0	2.0	38
343-8d1.78	1.78	8.0	2.0	38
343-8d1.79	1.79	8.0	2.0	38
343-8d1.80	1.80	8.0	2.0	38
343-8d1.81	1.81	8.0	2.0	38
343-8d1.82	1.82	8.0	2.0	38
343-8d1.83	1.83	8.0	2.0	38
343-8d1.84	1.84	8.0	2.0	38

Art. n°	d_1	l_1	D	L
343-8d1.85	1.85	8.0	2.0	38
343-8d1.86	1.86	8.0	2.0	38
343-8d1.87	1.87	8.0	2.0	38
343-8d1.88	1.88	8.0	2.0	38
343-8d1.89	1.89	8.0	2.0	38
343-8d1.90	1.90	8.0	2.0	38
343-8d1.91	1.91	8.0	2.0	38
343-8d1.92	1.92	8.0	2.0	38
343-8d1.93	1.93	8.0	2.0	38
343-8d1.94	1.94	8.0	2.0	38
343-8d1.95	1.95	8.0	2.0	38
343-8d1.96	1.96	8.0	2.0	38
343-8d1.97	1.97	8.0	2.0	38
343-8d1.98	1.98	8.0	2.0	38
343-8d1.99	1.99	8.0	2.0	38
343-8d2.00	2.00	8.0	2.0	38
343-8d2.01	2.01	8.0	3.0	38
343-8d2.02	2.02	8.0	3.0	38
343-8d2.03	2.03	8.0	3.0	38
343-8d2.04	2.04	8.0	3.0	38
343-8d2.05	2.05	8.0	3.0	38
343-8d2.06	2.06	8.0	3.0	38
343-8d2.07	2.07	8.0	3.0	38
343-8d2.08	2.08	8.0	3.0	38
343-8d2.09	2.09	8.0	3.0	38
343-8d2.10	2.10	8.0	3.0	38
343-8d2.11	2.11	8.0	3.0	38
343-8d2.12	2.12	8.0	3.0	38
343-8d2.13	2.13	8.0	3.0	38
343-8d2.14	2.14	8.0	3.0	38
343-8d2.15	2.15	8.0	3.0	38
343-8d2.16	2.16	8.0	3.0	38
343-8d2.17	2.17	8.0	3.0	38
343-8d2.18	2.18	8.0	3.0	38
343-8d2.19	2.19	8.0	3.0	38
343-8d2.20	2.20	8.0	3.0	38
343-8d2.21	2.21	8.0	3.0	38
343-8d2.22	2.22	8.0	3.0	38
343-8d2.23	2.23	8.0	3.0	38
343-8d2.24	2.24	8.0	3.0	38
343-8d2.25	2.25	8.0	3.0	38
343-8d2.26	2.26	8.0	3.0	38
343-8d2.27	2.27	8.0	3.0	38
343-8d2.28	2.28	8.0	3.0	38
343-8d2.29	2.29	8.0	3.0	38

Disponible brut ou revêtu (voir page 61)

118°

Z2

λ 34°

MG10

N

Foret à hélice 34°, l_1=8 mm

Disponible
brut ou revêtu
(voir page 61)

118°

Z2

λ
34°

MG10

N

Art. n°	d_1	l_1	D	L
343-8d2.30	2.30	8.0	3.0	38
343-8d2.31	2.31	8.0	3.0	38
343-8d2.32	2.32	8.0	3.0	38
343-8d2.33	2.33	8.0	3.0	38
343-8d2.34	2.34	8.0	3.0	38
343-8d2.35	2.35	8.0	3.0	38
343-8d2.36	2.36	8.0	3.0	38
343-8d2.37	2.37	8.0	3.0	38
343-8d2.38	2.38	8.0	3.0	38
343-8d2.39	2.39	8.0	3.0	38
343-8d2.40	2.40	8.0	3.0	38
343-8d2.41	2.41	8.0	3.0	38
343-8d2.42	2.42	8.0	3.0	38
343-8d2.43	2.43	8.0	3.0	38
343-8d2.44	2.44	8.0	3.0	38
343-8d2.45	2.45	8.0	3.0	38
343-8d2.46	2.46	8.0	3.0	38
343-8d2.47	2.47	8.0	3.0	38
343-8d2.48	2.48	8.0	3.0	38
343-8d2.49	2.49	8.0	3.0	38
343-8d2.50	2.50	8.0	3.0	38
343-8d2.51	2.51	8.0	3.0	38
343-8d2.52	2.52	8.0	3.0	38
343-8d2.53	2.53	8.0	3.0	38
343-8d2.54	2.54	8.0	3.0	38
343-8d2.55	2.55	8.0	3.0	38
343-8d2.56	2.56	8.0	3.0	38
343-8d2.57	2.57	8.0	3.0	38
343-8d2.58	2.58	8.0	3.0	38
343-8d2.59	2.59	8.0	3.0	38
343-8d2.60	2.60	8.0	3.0	38
343-8d2.61	2.61	8.0	3.0	38
343-8d2.62	2.62	8.0	3.0	38
343-8d2.63	2.63	8.0	3.0	38
343-8d2.64	2.64	8.0	3.0	38
343-8d2.65	2.65	8.0	3.0	38
343-8d2.66	2.66	8.0	3.0	38
343-8d2.67	2.67	8.0	3.0	38
343-8d2.68	2.68	8.0	3.0	38
343-8d2.69	2.69	8.0	3.0	38
343-8d2.70	2.70	8.0	3.0	38
343-8d2.71	2.71	8.0	3.0	38
343-8d2.72	2.72	8.0	3.0	38
343-8d2.73	2.73	8.0	3.0	38
343-8d2.74	2.74	8.0	3.0	38

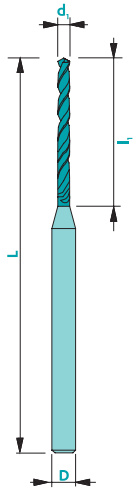
Art. n°	d_1	l_1	D	L
343-8d2.75	2.75	8.0	3.0	38
343-8d2.76	2.76	8.0	3.0	38
343-8d2.77	2.77	8.0	3.0	38
343-8d2.78	2.78	8.0	3.0	38
343-8d2.79	2.79	8.0	3.0	38
343-8d2.80	2.80	8.0	3.0	38
343-8d2.81	2.81	8.0	3.0	38
343-8d2.82	2.82	8.0	3.0	38
343-8d2.83	2.83	8.0	3.0	38
343-8d2.84	2.84	8.0	3.0	38
343-8d2.85	2.85	8.0	3.0	38
343-8d2.86	2.86	8.0	3.0	38
343-8d2.87	2.87	8.0	3.0	38
343-8d2.88	2.88	8.0	3.0	38
343-8d2.89	2.89	8.0	3.0	38
343-8d2.90	2.90	8.0	3.0	38
343-8d2.91	2.91	8.0	3.0	38
343-8d2.92	2.92	8.0	3.0	38
343-8d2.93	2.93	8.0	3.0	38
343-8d2.94	2.94	8.0	3.0	38
343-8d2.95	2.95	8.0	3.0	38
343-8d2.96	2.96	8.0	3.0	38
343-8d2.97	2.97	8.0	3.0	38
343-8d2.98	2.98	8.0	3.0	38
343-8d2.99	2.99	8.0	3.0	38
343-8d3.00	3.00	8.0	3.0	38
343-8d3.10	3.10	8.0	4.0	38
343-8d3.20	3.20	8.0	4.0	38
343-8d3.30	3.30	8.0	4.0	38
343-8d3.40	3.40	8.0	4.0	38
343-8d3.50	3.50	8.0	4.0	38
343-8d3.60	3.60	8.0	4.0	38
343-8d3.70	3.70	8.0	4.0	38
343-8d3.80	3.80	8.0	4.0	38
343-8d3.90	3.90	8.0	4.0	38
343-8d4.00	4.00	8.0	4.0	38
343-8d4.10	4.10	8.0	4.5	38
343-8d4.20	4.20	8.0	4.5	38
343-8d4.30	4.30	8.0	4.5	38
343-8d4.40	4.40	8.0	4.5	38
343-8d4.50	4.50	8.0	4.5	38
343-8d5.00	5.00	8.0	5.0	38
343-8d5.50	5.50	8.0	5.5	38
343-8d6.00	6.00	8.0	6.0	38

Foret à hélice 34°, l_1=12 mm

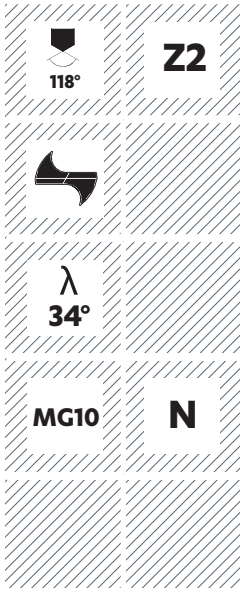
Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	■	■	Solo
Or - Argent	80	100	□	□	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	□	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5



Disponible brut ou revêtu (voir page 61)



Art. n°	d_1	l_1	D	L
343-12d0.80	0.80	12.0	2.0	38
343-12d0.81	0.81	12.0	2.0	38
343-12d0.82	0.82	12.0	2.0	38
343-12d0.83	0.83	12.0	2.0	38
343-12d0.84	0.84	12.0	2.0	38
343-12d0.85	0.85	12.0	2.0	38
343-12d0.86	0.86	12.0	2.0	38
343-12d0.87	0.87	12.0	2.0	38
343-12d0.88	0.88	12.0	2.0	38
343-12d0.89	0.89	12.0	2.0	38
343-12d0.90	0.90	12.0	2.0	38
343-12d0.91	0.91	12.0	2.0	38
343-12d0.92	0.92	12.0	2.0	38
343-12d0.93	0.93	12.0	2.0	38
343-12d0.94	0.94	12.0	2.0	38
343-12d0.95	0.95	12.0	2.0	38
343-12d0.96	0.96	12.0	2.0	38
343-12d0.97	0.97	12.0	2.0	38
343-12d0.98	0.98	12.0	2.0	38
343-12d0.99	0.99	12.0	2.0	38
343-12d1.00	1.00	12.0	2.0	38
343-12d1.01	1.01	12.0	2.0	38
343-12d1.02	1.02	12.0	2.0	38
343-12d1.03	1.03	12.0	2.0	38
343-12d1.04	1.04	12.0	2.0	38
343-12d1.05	1.05	12.0	2.0	38
343-12d1.06	1.06	12.0	2.0	38
343-12d1.07	1.07	12.0	2.0	38

Art. n°	d_1	l_1	D	L
343-12d1.08	1.08	12.0	2.0	38
343-12d1.09	1.09	12.0	2.0	38
343-12d1.10	1.10	12.0	2.0	38
343-12d1.11	1.11	12.0	2.0	38
343-12d1.12	1.12	12.0	2.0	38
343-12d1.13	1.13	12.0	2.0	38
343-12d1.14	1.14	12.0	2.0	38
343-12d1.15	1.15	12.0	2.0	38
343-12d1.16	1.16	12.0	2.0	38
343-12d1.17	1.17	12.0	2.0	38
343-12d1.18	1.18	12.0	2.0	38
343-12d1.19	1.19	12.0	2.0	38
343-12d1.20	1.20	12.0	2.0	38
343-12d1.21	1.21	12.0	2.0	38
343-12d1.22	1.22	12.0	2.0	38
343-12d1.23	1.23	12.0	2.0	38
343-12d1.24	1.24	12.0	2.0	38
343-12d1.25	1.25	12.0	2.0	38
343-12d1.26	1.26	12.0	2.0	38
343-12d1.27	1.27	12.0	2.0	38
343-12d1.28	1.28	12.0	2.0	38
343-12d1.29	1.29	12.0	2.0	38
343-12d1.30	1.30	12.0	2.0	38
343-12d1.31	1.31	12.0	2.0	38
343-12d1.32	1.32	12.0	2.0	38
343-12d1.33	1.33	12.0	2.0	38
343-12d1.34	1.34	12.0	2.0	38
343-12d1.35	1.35	12.0	2.0	38

343-12

Suite

Foret à hélice 34°, l_1=12 mm

Disponible brut ou revêtu (voir page 61)

118°

Z2

λ 34°

MG10

N

Art. n°	d_1	l_1	D	L
343-12d1.36	1.36	12.0	2.0	38
343-12d1.37	1.37	12.0	2.0	38
343-12d1.38	1.38	12.0	2.0	38
343-12d1.39	1.39	12.0	2.0	38
343-12d1.40	1.40	12.0	2.0	38
343-12d1.41	1.41	12.0	2.0	38
343-12d1.42	1.42	12.0	2.0	38
343-12d1.43	1.43	12.0	2.0	38
343-12d1.44	1.44	12.0	2.0	38
343-12d1.45	1.45	12.0	2.0	38
343-12d1.46	1.46	12.0	2.0	38
343-12d1.47	1.47	12.0	2.0	38
343-12d1.48	1.48	12.0	2.0	38
343-12d1.49	1.49	12.0	2.0	38
343-12d1.50	1.50	12.0	2.0	38
343-12d1.51	1.51	12.0	2.0	38
343-12d1.52	1.52	12.0	2.0	38
343-12d1.53	1.53	12.0	2.0	38
343-12d1.54	1.54	12.0	2.0	38
343-12d1.55	1.55	12.0	2.0	38
343-12d1.56	1.56	12.0	2.0	38
343-12d1.57	1.57	12.0	2.0	38
343-12d1.58	1.58	12.0	2.0	38
343-12d1.59	1.59	12.0	2.0	38
343-12d1.60	1.60	12.0	2.0	38
343-12d1.61	1.61	12.0	2.0	38
343-12d1.62	1.62	12.0	2.0	38
343-12d1.63	1.63	12.0	2.0	38
343-12d1.64	1.64	12.0	2.0	38
343-12d1.65	1.65	12.0	2.0	38
343-12d1.66	1.66	12.0	2.0	38
343-12d1.67	1.67	12.0	2.0	38
343-12d1.68	1.68	12.0	2.0	38
343-12d1.69	1.69	12.0	2.0	38
343-12d1.70	1.70	12.0	2.0	38
343-12d1.71	1.71	12.0	2.0	38
343-12d1.72	1.72	12.0	2.0	38
343-12d1.73	1.73	12.0	2.0	38
343-12d1.74	1.74	12.0	2.0	38
343-12d1.75	1.75	12.0	2.0	38
343-12d1.76	1.76	12.0	2.0	38
343-12d1.77	1.77	12.0	2.0	38
343-12d1.78	1.78	12.0	2.0	38
343-12d1.79	1.79	12.0	2.0	38

Art. n°	d_1	l_1	D	L
343-12d1.80	1.80	12.0	2.0	38
343-12d1.81	1.81	12.0	2.0	38
343-12d1.82	1.82	12.0	2.0	38
343-12d1.83	1.83	12.0	2.0	38
343-12d1.84	1.84	12.0	2.0	38
343-12d1.85	1.85	12.0	2.0	38
343-12d1.86	1.86	12.0	2.0	38
343-12d1.87	1.87	12.0	2.0	38
343-12d1.88	1.88	12.0	2.0	38
343-12d1.89	1.89	12.0	2.0	38
343-12d1.90	1.90	12.0	2.0	38
343-12d1.91	1.91	12.0	2.0	38
343-12d1.92	1.92	12.0	2.0	38
343-12d1.93	1.93	12.0	2.0	38
343-12d1.94	1.94	12.0	2.0	38
343-12d1.95	1.95	12.0	2.0	38
343-12d1.96	1.96	12.0	2.0	38
343-12d1.97	1.97	12.0	2.0	38
343-12d1.98	1.98	12.0	2.0	38
343-12d1.99	1.99	12.0	2.0	38
343-12d2.00	2.00	12.0	2.0	38
343-12d2.05	2.05	12.0	3.0	38
343-12d2.10	2.10	12.0	3.0	38
343-12d2.15	2.15	12.0	3.0	38
343-12d2.17	2.17	12.0	3.0	38
343-12d2.18	2.18	12.0	3.0	38
343-12d2.20	2.20	12.0	3.0	38
343-12d2.25	2.25	12.0	3.0	38
343-12d2.27	2.27	12.0	3.0	38
343-12d2.28	2.28	12.0	3.0	38
343-12d2.30	2.30	12.0	3.0	38
343-12d2.35	2.35	12.0	3.0	38
343-12d2.37	2.37	12.0	3.0	38
343-12d2.38	2.38	12.0	3.0	38
343-12d2.40	2.40	12.0	3.0	38
343-12d2.45	2.45	12.0	3.0	38
343-12d2.50	2.50	12.0	3.0	38
343-12d2.55	2.55	12.0	3.0	38
343-12d2.60	2.60	12.0	3.0	38
343-12d2.65	2.65	12.0	3.0	38
343-12d2.70	2.70	12.0	3.0	38
343-12d2.80	2.80	12.0	3.0	38
343-12d2.90	2.90	12.0	3.0	38
343-12d2.95	2.95	12.0	3.0	38

Foret à hélice 34°, l_1=12 mm

Art. n°	d_1	l_1	D	L
343-12d3.00	3.00	12.0	3.0	38
343-12d3.10	3.10	12.0	4.0	38
343-12d3.20	3.20	12.0	4.0	38
343-12d3.30	3.30	12.0	4.0	38
343-12d3.40	3.40	12.0	4.0	38
343-12d3.50	3.50	12.0	4.0	38
343-12d3.60	3.60	12.0	4.0	38
343-12d3.70	3.70	12.0	4.0	38
343-12d3.80	3.80	12.0	4.0	38
343-12d3.90	3.90	12.0	4.0	38
343-12d4.00	4.00	12.0	4.0	38
343-12d4.10	4.10	12.0	4.5	38
343-12d4.20	4.20	12.0	4.5	38
343-12d4.30	4.30	12.0	4.5	38
343-12d4.40	4.40	12.0	4.5	38
343-12d4.50	4.50	12.0	4.5	38
343-12d5.00	5.00	12.0	5.0	38
343-12d5.50	5.50	12.0	5.5	38
343-12d6.00	6.00	12.0	6.0	38

Disponible
brut ou revêtu
(voir page 61)

118°

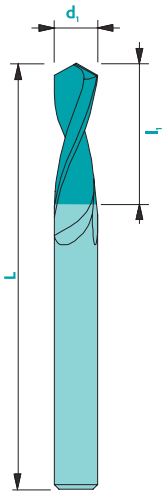
Z2

λ
34°

MG10

N

Foret hélice 24°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	□	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	□	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: h5

Disponible brut ou revêtu (voir page 61)

118° | Z2

λ 24°

MG10 | N

Art. n°	d_1	l_1	L
348d0.30	0.30	5.0	30
348d0.35	0.35	5.0	30
348d0.40	0.40	6.0	30
348d0.45	0.45	6.0	30
348d0.50	0.50	6.0	30
348d0.55	0.55	6.0	30
348d0.60	0.60	6.0	30
348d0.65	0.65	6.0	30
348d0.70	0.70	6.0	30
348d0.75	0.75	6.0	30
348d0.80	0.80	7.0	30
348d0.85	0.85	7.0	30
348d0.90	0.90	7.0	30
348d0.95	0.95	7.0	30
348d1.00	1.00	7.0	30
348d1.05	1.05	8.0	30
348d1.10	1.10	8.0	30
348d1.15	1.15	8.0	30
348d1.20	1.20	8.0	30
348d1.25	1.25	8.0	30
348d1.30	1.30	8.0	30
348d1.35	1.35	8.0	30
348d1.40	1.40	8.0	30
348d1.45	1.45	8.0	30
348d1.50	1.50	8.0	30
348d1.55	1.55	9.0	38
348d1.60	1.60	9.0	38
348d1.65	1.65	9.0	38
348d1.70	1.70	9.0	38
348d1.75	1.75	9.0	38

Art. n°	d_1	l_1	L
348d1.80	1.80	9.0	38
348d1.85	1.85	9.0	38
348d1.90	1.90	9.0	38
348d1.95	1.95	9.0	38
348d2.00	2.00	9.0	38
348d2.05	2.05	9.0	38
348d2.10	2.10	9.0	38
348d2.15	2.15	10.0	40
348d2.20	2.20	10.0	40
348d2.25	2.25	10.0	40
348d2.30	2.30	10.0	40
348d2.35	2.35	10.0	40
348d2.40	2.40	11.0	43
348d2.45	2.45	11.0	43
348d2.50	2.50	11.0	43
348d2.55	2.55	11.0	43
348d2.60	2.60	11.0	43
348d2.65	2.65	11.0	43
348d2.70	2.70	12.0	46
348d2.75	2.75	12.0	46
348d2.80	2.80	12.0	46
348d2.85	2.85	12.0	46
348d2.90	2.90	12.0	46
348d2.95	2.95	12.0	46
348d3.00	3.00	12.0	46
348d3.05	3.05	14.0	49
348d3.10	3.10	14.0	49
348d3.15	3.15	14.0	49
348d3.20	3.20	14.0	49

Foret hélice 24°

Art. n°	d_1	l_1	L
348d3.25	3.25	14.0	49
348d3.30	3.30	14.0	49
348d3.35	3.35	14.0	49
348d3.40	3.40	15.0	52
348d3.45	3.45	15.0	52
348d3.50	3.50	15.0	52
348d3.55	3.55	15.0	52
348d3.60	3.60	15.0	52
348d3.65	3.65	15.0	52
348d3.70	3.70	15.0	52
348d3.75	3.75	15.0	52
348d3.80	3.80	17.0	52
348d3.85	3.85	17.0	50
348d3.90	3.90	17.0	55
348d3.95	3.95	17.0	55
348d4.00	4.00	17.0	55
348d4.05	4.05	17.0	55
348d4.10	4.10	17.0	55
348d4.15	4.15	17.0	55
348d4.20	4.20	17.0	55
348d4.25	4.25	17.0	55
348d4.30	4.30	18.0	58
348d4.35	4.35	18.0	58
348d4.40	4.40	18.0	58
348d4.45	4.45	18.0	58
348d4.50	4.50	18.0	58
348d4.55	4.55	18.0	58
348d4.60	4.60	18.0	58
348d4.65	4.65	18.0	58
348d4.70	4.70	18.0	58
348d4.75	4.75	18.0	58
348d4.80	4.80	20.0	62
348d4.85	4.85	20.0	62
348d4.90	4.90	20.0	62
348d4.95	4.95	20.0	62
348d5.00	5.00	20.0	62
348d5.10	5.10	20.0	62
348d5.20	5.20	20.0	62
348d5.30	5.30	20.0	62
348d5.40	5.40	21.0	66
348d5.50	5.50	21.0	66
348d5.60	5.60	21.0	66
348d5.70	5.70	21.0	66
348d5.80	5.80	21.0	66
348d5.90	5.90	21.0	66

Art. n°	d_1	l_1	L
348d6.00	6.00	21.0	66
348d6.10	6.10	23.0	70
348d6.20	6.20	23.0	70
348d6.30	6.30	23.0	70
348d6.40	6.40	23.0	70
348d6.50	6.50	23.0	70
348d6.60	6.60	23.0	70
348d6.70	6.70	23.0	70
348d6.80	6.80	25.0	74
348d6.90	6.90	25.0	74
348d7.00	7.00	25.0	74
348d7.10	7.10	25.0	74
348d7.20	7.20	25.0	74
348d7.30	7.30	25.0	74
348d7.40	7.40	25.0	74
348d7.50	7.50	25.0	74
348d7.60	7.60	27.0	79
348d7.70	7.70	27.0	79
348d7.80	7.80	27.0	79
348d7.90	7.90	27.0	79
348d8.00	8.00	27.0	79
348d8.10	8.10	27.0	79
348d8.20	8.20	27.0	79
348d8.30	8.30	27.0	79
348d8.40	8.40	27.0	79
348d8.50	8.50	27.0	79
348d8.80	8.80	29.0	84
348d9.00	9.00	29.0	84
348d9.20	9.20	29.0	84
348d9.50	9.50	29.0	84
348d9.80	9.80	31.0	89
348d10.00	10.00	31.0	89
348d10.20	10.20	31.0	89
348d10.50	10.50	31.0	89
348d11.00	11.00	33.0	95
348d11.50	11.50	33.0	95
348d12.00	12.00	35.0	102
348d12.50	12.50	35.0	102
348d13.00	13.00	35.0	102
348d13.50	13.50	37.0	107
348d14.00	14.00	37.0	107
348d16.00	16.00	38.0	115

Disponible brut ou revêtu (voir page 61)

118°

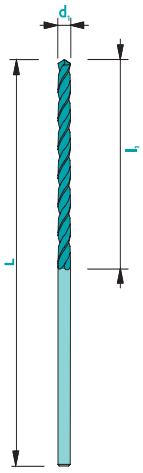
Z2

λ 24°

MG10

N

352 Foret long - hélice 34°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	■	■	Solo
Or - Argent	80	100	□	□	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	□	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: h5

Disponible brut ou revêtu (voir page 61)

118° | Z2

λ 34° | MG10 | N

Art. n°	d_1	l_1	L
352d0.300	0.300	3.7	38
352d0.350	0.350	3.7	38
352d0.400	0.400	4.7	38
352d0.450	0.450	4.7	38
352d0.500	0.500	5.7	38
352d0.550	0.550	5.7	38
352d0.600	0.600	7.7	38
352d0.650	0.650	7.7	38
352d0.700	0.700	9.7	38
352d0.750	0.750	9.7	38
352d0.800	0.800	11.7	38
352d0.850	0.850	11.7	38
352d0.900	0.900	14.7	38
352d0.950	0.950	14.7	38
352d1.000	1.000	14.7	38
352d1.050	1.050	14.7	38
352d1.100	1.100	14.7	38
352d1.150	1.150	14.7	38
352d1.200	1.200	14.7	38
352d1.250	1.250	14.7	38
352d1.300	1.300	14.7	38
352d1.350	1.350	14.7	38
352d1.400	1.400	14.7	38
352d1.450	1.450	14.7	38
352d1.500	1.500	14.7	38
352d1.550	1.550	14.7	38
352d1.600	1.600	14.7	38
352d1.650	1.650	14.7	38
352d1.700	1.700	14.7	38
352d1.750	1.750	14.7	38
352d1.800	1.800	14.7	38
352d1.850	1.850	14.7	38

Art. n°	d_1	l_1	L
352d1.900	1.900	14.7	38
352d1.950	1.950	14.7	38
352d2.000	2.000	14.7	38
352d2.050	2.050	14.7	38
352d2.100	2.100	14.7	38
352d2.150	2.150	14.7	38
352d2.200	2.200	14.7	38
352d2.250	2.250	14.7	38
352d2.300	2.300	14.7	38
352d2.350	2.350	14.7	38
352d2.400	2.400	14.7	38
352d2.450	2.450	14.7	38
352d2.500	2.500	14.7	38
352d2.550	2.550	14.7	38
352d2.600	2.600	14.7	38
352d2.650	2.650	14.7	38
352d2.700	2.700	14.7	38
352d2.750	2.750	14.7	38
352d2.800	2.800	14.7	38
352d2.850	2.850	14.7	38
352d2.900	2.900	14.7	38
352d2.950	2.950	14.7	38
352d3.000	3.000	14.7	38
352d3.050	3.050	14.7	38
352d3.100	3.100	14.7	38
352d3.150	3.150	14.7	38
352d3.175	3.175	14.7	38
352d3.200	3.200	19.7	50
352d3.300	3.300	19.7	50
352d3.400	3.400	19.7	50
352d3.500	3.500	19.7	50
352d3.600	3.600	19.7	50

Foret long - hélice 34°

Art. n°	d_1	l_1	L
352d3.700	3.700	19.7	50
352d3.800	3.800	19.7	50
352d3.900	3.900	19.7	50
352d4.000	4.000	19.7	50
352d4.100	4.100	24.7	50
352d4.200	4.200	24.7	50
352d4.300	4.300	24.7	50
352d4.400	4.400	24.7	50
352d4.500	4.500	24.7	50
352d4.600	4.600	24.7	50
352d4.700	4.700	24.7	50
352d4.800	4.800	24.7	50
352d4.900	4.900	24.7	50
352d5.000	5.000	24.7	50
352d5.100	5.100	24.7	50
352d5.200	5.200	24.7	50
352d5.300	5.300	24.7	50
352d5.400	5.400	24.7	50
352d5.500	5.500	24.7	50
352d5.600	5.600	24.7	50
352d5.700	5.700	24.7	50
352d5.800	5.800	24.7	50
352d5.900	5.900	24.7	50
352d6.000	6.000	24.7	50
352d6.100	6.100	30.0	70
352d6.200	6.200	30.0	70
352d6.300	6.300	30.0	70
352d6.400	6.400	30.0	70
352d6.500	6.500	30.0	70
352d6.600	6.600	30.0	70
352d6.700	6.700	30.0	70
352d6.800	6.800	33.0	74
352d6.900	6.900	33.0	74
352d7.000	7.000	33.0	74
352d7.100	7.100	33.0	74
352d7.200	7.200	33.0	74
352d7.300	7.300	33.0	74
352d7.400	7.400	33.0	74
352d7.500	7.500	33.0	74
352d7.600	7.600	36.0	79
352d7.700	7.700	36.0	79
352d7.800	7.800	36.0	79
352d7.900	7.900	36.0	79
352d8.000	8.000	36.0	79
352d8.100	8.100	36.0	79
352d8.200	8.200	36.0	79
352d8.300	8.300	36.0	79
352d8.400	8.400	36.0	79

Art. n°	d_1	l_1	L
352d8.500	8.500	36.0	79
352d8.600	8.600	39.0	84
352d8.700	8.700	39.0	84
352d8.800	8.800	39.0	84
352d8.900	8.900	39.0	84
352d9.000	9.000	39.0	84
352d9.100	9.100	39.0	84
352d9.200	9.200	39.0	84
352d9.300	9.300	39.0	84
352d9.400	9.400	39.0	84
352d9.500	9.500	39.0	84
352d9.600	9.600	41.0	89
352d9.700	9.700	41.0	89
352d9.800	9.800	41.0	89
352d9.900	9.900	41.0	89
352d10.000	10.000	41.0	89
352d10.200	10.200	41.0	89
352d10.500	10.500	41.0	89
352d11.000	11.000	45.0	95
352d11.500	11.500	45.0	95
352d12.000	12.000	49.0	102
352d12.500	12.500	49.0	102
352d13.000	13.000	49.0	102
352d13.500	13.500	52.0	107
352d14.000	14.000	52.0	107
352d15.000	15.000	54.0	111
352d16.000	16.000	56.0	115
352d17.000	17.000	58.0	119
352d18.000	18.000	60.0	123
352d19.000	19.000	62.0	127
352d20.000	20.000	64.0	131

Disponible brut ou revêtu (voir page 61)

118°

Z2

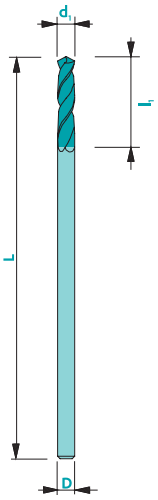
λ 34°

MG10

N

352-1

Foret court - hélice 34°



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	■	■	Solo
Or - Argent	80	100	□	□	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	□	Trio
Titane	40	60	□	□	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: h5

Disponible brut ou revêtu (voir page 61)

118° | Z2

λ 34°

MG10 | N

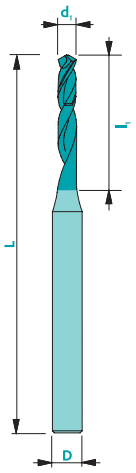
Art. n°	d_1	l_1	L
352-1d0.30	0.30	1.5	30
352-1d0.40	0.40	2.3	30
352-1d0.50	0.50	2.8	30
352-1d0.60	0.60	3.3	30
352-1d0.70	0.70	4.3	30
352-1d0.80	0.80	4.8	30
352-1d0.90	0.90	5.3	30
352-1d1.00	1.00	5.7	30
352-1d1.10	1.10	6.7	30
352-1d1.20	1.20	7.7	30
352-1d1.30	1.30	7.7	30
352-1d1.40	1.40	8.8	32
352-1d1.50	1.50	8.8	32
352-1d1.60	1.60	9.7	34
352-1d1.70	1.70	9.7	34
352-1d1.80	1.80	10.7	36
352-1d1.90	1.90	10.7	36
352-1d2.00	2.00	11.5	38

Foret EXPERT Inox

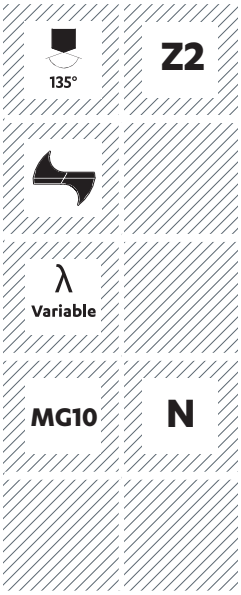
Ø foret	f [mm/tour]	Vc [m/min]	Débourrage
Ø 0.50 - Ø 0.70	0.01 / 0.015	25	1/3xØ
Ø 0.71 - Ø 0.99	0.015 / 0.02	25	1/3xØ
Ø 1.00 - Ø 1.50	0.02 / 0.03	30	1/3xØ
Ø 1.50 - Ø 2.00	0.03 / 0.04	30	1/3xØ
Ø 2.00 - Ø 3.00	0.045 / 0.055	30	1/3xØ

Pré-centrage / pointage recommandé avec centreur réf. 337-2 pour les diamètres inférieurs à 1.00 mm

Tolérances d_1: -0.002/-0.004 D: h5
l_1: 0.1/-0



Revêtu Nemo
(voir page 61)



Art. n°	d_1	l_1	D	L
370d0.50NM	0.50	4	3	38
370d0.51NM	0.51	4	3	38
370d0.52NM	0.52	4	3	38
370d0.53NM	0.53	4	3	38
370d0.54NM	0.54	4	3	38
370d0.55NM	0.55	4	3	38
370d0.56NM	0.56	4	3	38
370d0.57NM	0.57	4	3	38
370d0.58NM	0.58	4	3	38
370d0.59NM	0.59	4	3	38
370d0.60NM	0.60	5	3	38
370d0.61NM	0.61	5	3	38
370d0.62NM	0.62	5	3	38
370d0.63NM	0.63	5	3	38
370d0.64NM	0.64	5	3	38
370d0.65NM	0.65	5	3	38
370d0.66NM	0.66	5	3	38
370d0.67NM	0.67	5	3	38
370d0.68NM	0.68	5	3	38
370d0.69NM	0.69	5	3	38
370d0.70NM	0.70	5	3	38
370d0.71NM	0.71	5	3	38
370d0.72NM	0.72	5	3	38
370d0.73NM	0.73	5	3	38
370d0.74NM	0.74	5	3	38
370d0.75NM	0.75	5	3	38
370d0.76NM	0.76	5	3	38
370d0.77NM	0.77	5	3	38
370d0.78NM	0.78	5	3	38

Art. n°	d_1	l_1	D	L
370d0.79NM	0.79	5	3	38
370d0.80NM	0.80	6	3	38
370d0.81NM	0.81	6	3	38
370d0.82NM	0.82	6	3	38
370d0.83NM	0.83	6	3	38
370d0.84NM	0.84	6	3	38
370d0.85NM	0.85	6	3	38
370d0.86NM	0.86	6	3	38
370d0.87NM	0.87	6	3	38
370d0.88NM	0.88	6	3	38
370d0.89NM	0.89	6	3	38
370d0.90NM	0.90	6	3	38
370d0.91NM	0.91	8	3	38
370d0.92NM	0.92	8	3	38
370d0.93NM	0.93	8	3	38
370d0.94NM	0.94	8	3	38
370d0.95NM	0.95	8	3	38
370d0.96NM	0.96	8	3	38
370d0.97NM	0.97	8	3	38
370d0.98NM	0.98	8	3	38
370d0.99NM	0.99	8	3	38
370d1.00NM	1.00	8	3	38
370d1.01NM	1.01	8	3	38
370d1.02NM	1.02	8	3	38
370d1.03NM	1.03	8	3	38
370d1.04NM	1.04	8	3	38
370d1.05NM	1.05	8	3	38
370d1.06NM	1.06	8	3	38
370d1.07NM	1.07	8	3	38

Foret EXPERT Inox

Revêtu Nemo
(voir page 61)

135°

Z2

λ
Variable

MG10

N

Art. n°	d_1	l_1	D	L
370d1.08NM	1.08	8	3	38
370d1.09NM	1.09	8	3	38
370d1.10NM	1.10	8	3	38
370d1.11NM	1.11	8	3	38
370d1.12NM	1.12	8	3	38
370d1.13NM	1.13	8	3	38
370d1.14NM	1.14	8	3	38
370d1.15NM	1.15	8	3	38
370d1.16NM	1.16	8	3	38
370d1.17NM	1.17	8	3	38
370d1.18NM	1.18	8	3	38
370d1.19NM	1.19	8	3	38
370d1.20NM	1.20	8	3	38
370d1.21NM	1.21	8	3	38
370d1.22NM	1.22	8	3	38
370d1.23NM	1.23	8	3	38
370d1.24NM	1.24	8	3	38
370d1.25NM	1.25	8	3	38
370d1.26NM	1.26	8	3	38
370d1.27NM	1.27	8	3	38
370d1.28NM	1.28	8	3	38
370d1.29NM	1.29	8	3	38
370d1.30NM	1.30	8	3	38
370d1.31NM	1.31	8	3	38
370d1.32NM	1.32	8	3	38
370d1.33NM	1.33	8	3	38
370d1.34NM	1.34	8	3	38
370d1.35NM	1.35	8	3	38
370d1.36NM	1.36	8	3	38
370d1.37NM	1.37	8	3	38
370d1.38NM	1.38	8	3	38
370d1.39NM	1.39	8	3	38
370d1.40NM	1.40	8	3	38
370d1.41NM	1.41	8	3	38
370d1.42NM	1.42	8	3	38
370d1.43NM	1.43	8	3	38
370d1.44NM	1.44	8	3	38
370d1.45NM	1.45	8	3	38
370d1.46NM	1.46	8	3	38
370d1.47NM	1.47	8	3	38
370d1.48NM	1.48	8	3	38
370d1.49NM	1.49	8	3	38
370d1.50NM	1.50	10	3	38
370d1.55NM	1.55	10	3	38
370d1.60NM	1.60	10	3	38

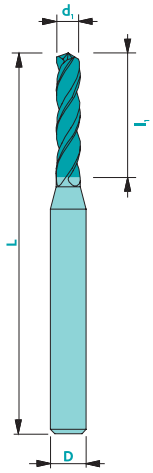
Art. n°	d_1	l_1	D	L
370d1.65NM	1.65	10	3	38
370d1.70NM	1.70	12	3	38
370d1.75NM	1.75	12	3	38
370d1.80NM	1.80	12	3	38
370d1.85NM	1.85	12	3	38
370d1.90NM	1.90	12	3	38
370d1.95NM	1.95	12	3	38
370d2.00NM	2.00	12	3	38
370d2.05NM	2.05	12	3	38
370d2.10NM	2.10	12	3	38
370d2.15NM	2.15	12	3	38
370d2.20NM	2.20	12	3	38
370d2.25NM	2.25	12	3	38
370d2.30NM	2.30	12	3	38
370d2.35NM	2.35	12	3	38
370d2.40NM	2.40	12	3	38
370d2.45NM	2.45	12	3	38
370d2.50NM	2.50	12	3	38
370d2.60NM	2.60	12	3	38
370d2.70NM	2.70	12	3	38
370d2.80NM	2.80	12	3	38
370d2.90NM	2.90	12	3	38
370d3.00NM	3.00	12	3	38

Micro-foret Z3 - tige Ø3

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	□	Trio
Acier inox	20	40	□	□	Nemo
Fonte	60	70	□	□	Nemo
Cuivre	100	130	□	□	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	□	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	■	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5



Disponible brut ou revêtu (voir page 61)

140° Z3

λ 34°

MG10 N

Art. n°	d_1	l_1	D	L
353d0.15	0.15	2.0	3.0	38
353d0.18	0.18	2.0	3.0	38
353d0.20	0.20	3.0	3.0	38
353d0.21	0.21	3.0	3.0	38
353d0.22	0.22	3.0	3.0	38
353d0.23	0.23	3.0	3.0	38
353d0.24	0.24	3.0	3.0	38
353d0.25	0.25	3.5	3.0	38
353d0.26	0.26	3.5	3.0	38
353d0.27	0.27	3.5	3.0	38
353d0.28	0.28	3.5	3.0	38
353d0.29	0.29	3.5	3.0	38
353d0.30	0.30	5.0	3.0	38
353d0.31	0.31	5.0	3.0	38
353d0.32	0.32	5.0	3.0	38
353d0.33	0.33	5.0	3.0	38
353d0.34	0.34	5.0	3.0	38
353d0.35	0.35	5.0	3.0	38
353d0.36	0.36	5.0	3.0	38
353d0.37	0.37	5.0	3.0	38
353d0.38	0.38	5.0	3.0	38
353d0.39	0.39	5.0	3.0	38
353d0.40	0.40	6.0	3.0	38
353d0.41	0.41	6.0	3.0	38
353d0.42	0.42	6.0	3.0	38
353d0.43	0.43	6.0	3.0	38
353d0.44	0.44	6.0	3.0	38
353d0.45	0.45	6.0	3.0	38
353d0.46	0.46	6.0	3.0	38

Art. n°	d_1	l_1	D	L
353d0.47	0.47	6.0	3.0	38
353d0.48	0.48	6.0	3.0	38
353d0.49	0.49	6.0	3.0	38
353d0.50	0.50	6.0	3.0	38
353d0.51	0.51	6.0	3.0	38
353d0.52	0.52	6.0	3.0	38
353d0.53	0.53	6.0	3.0	38
353d0.54	0.54	6.0	3.0	38
353d0.55	0.55	7.0	3.0	38
353d0.56	0.56	7.0	3.0	38
353d0.57	0.57	7.0	3.0	38
353d0.58	0.58	7.0	3.0	38
353d0.59	0.59	7.0	3.0	38
353d0.60	0.60	7.0	3.0	38
353d0.61	0.61	7.0	3.0	38
353d0.62	0.62	7.0	3.0	38
353d0.63	0.63	7.0	3.0	38
353d0.64	0.64	7.0	3.0	38
353d0.65	0.65	7.0	3.0	38
353d0.66	0.66	7.0	3.0	38
353d0.67	0.67	7.0	3.0	38
353d0.68	0.68	7.0	3.0	38
353d0.69	0.69	7.0	3.0	38
353d0.70	0.70	9.5	3.0	38
353d0.71	0.71	9.5	3.0	38
353d0.72	0.72	9.5	3.0	38
353d0.73	0.73	9.5	3.0	38
353d0.74	0.74	9.5	3.0	38
353d0.75	0.75	9.5	3.0	38

Micro-foret Z3 - tige Ø3

Disponible brut ou revêtu (voir page 61)

140° | Z3

λ 34° | MG10 | N

Art. n°	d_1	l_1	D	L
353d0.76	0.76	9.5	3.0	38
353d0.77	0.77	9.5	3.0	38
353d0.78	0.78	9.5	3.0	38
353d0.79	0.79	9.5	3.0	38
353d0.80	0.80	9.5	3.0	38
353d0.81	0.81	9.5	3.0	38
353d0.82	0.82	9.5	3.0	38
353d0.83	0.83	9.5	3.0	38
353d0.84	0.84	9.5	3.0	38
353d0.85	0.85	9.5	3.0	38
353d0.86	0.86	9.5	3.0	38
353d0.87	0.87	9.5	3.0	38
353d0.88	0.88	9.5	3.0	38
353d0.89	0.89	9.5	3.0	38
353d0.90	0.90	9.5	3.0	38
353d0.91	0.91	9.5	3.0	38
353d0.92	0.92	9.5	3.0	38
353d0.93	0.93	9.5	3.0	38
353d0.94	0.94	9.5	3.0	38
353d0.95	0.95	9.5	3.0	38
353d0.96	0.96	9.5	3.0	38
353d0.97	0.97	9.5	3.0	38
353d0.98	0.98	9.5	3.0	38
353d0.99	0.99	9.5	3.0	38
353d1.00	1.00	9.5	3.0	38
353d1.01	1.01	9.5	3.0	38
353d1.02	1.02	9.5	3.0	38
353d1.03	1.03	9.5	3.0	38
353d1.04	1.04	9.5	3.0	38
353d1.05	1.05	10.5	3.0	38
353d1.06	1.06	10.5	3.0	38
353d1.07	1.07	10.5	3.0	38
353d1.08	1.08	10.5	3.0	38
353d1.09	1.09	10.5	3.0	38
353d1.10	1.10	10.5	3.0	38
353d1.11	1.11	10.5	3.0	38
353d1.12	1.12	10.5	3.0	38
353d1.13	1.13	10.5	3.0	38
353d1.14	1.14	10.5	3.0	38
353d1.15	1.15	10.5	3.0	38
353d1.16	1.16	10.5	3.0	38
353d1.17	1.17	10.5	3.0	38
353d1.18	1.18	10.5	3.0	38
353d1.19	1.19	10.5	3.0	38

Art. n°	d_1	l_1	D	L
353d1.20	1.20	10.5	3.0	38
353d1.21	1.21	10.5	3.0	38
353d1.22	1.22	10.5	3.0	38
353d1.23	1.23	10.5	3.0	38
353d1.24	1.24	10.5	3.0	38
353d1.25	1.25	10.5	3.0	38
353d1.26	1.26	10.5	3.0	38
353d1.27	1.27	10.5	3.0	38
353d1.28	1.28	10.5	3.0	38
353d1.29	1.29	10.5	3.0	38
353d1.30	1.30	10.5	3.0	38
353d1.31	1.31	10.5	3.0	38
353d1.32	1.32	10.5	3.0	38
353d1.33	1.33	10.5	3.0	38
353d1.34	1.34	10.5	3.0	38
353d1.35	1.35	10.5	3.0	38
353d1.36	1.36	10.5	3.0	38
353d1.37	1.37	10.5	3.0	38
353d1.38	1.38	10.5	3.0	38
353d1.39	1.39	10.5	3.0	38
353d1.40	1.40	10.5	3.0	38
353d1.41	1.41	10.5	3.0	38
353d1.42	1.42	10.5	3.0	38
353d1.43	1.43	10.5	3.0	38
353d1.44	1.44	10.5	3.0	38
353d1.45	1.45	10.5	3.0	38
353d1.46	1.46	10.5	3.0	38
353d1.47	1.47	10.5	3.0	38
353d1.48	1.48	10.5	3.0	38
353d1.49	1.49	10.5	3.0	38
353d1.50	1.50	10.5	3.0	38
353d1.51	1.51	10.5	3.0	38
353d1.52	1.52	10.5	3.0	38
353d1.53	1.53	10.5	3.0	38
353d1.54	1.54	10.5	3.0	38
353d1.55	1.55	10.5	3.0	38
353d1.56	1.56	10.5	3.0	38
353d1.57	1.57	10.5	3.0	38
353d1.58	1.58	10.5	3.0	38
353d1.59	1.59	10.5	3.0	38
353d1.60	1.60	10.5	3.0	38
353d1.61	1.61	10.5	3.0	38
353d1.62	1.62	10.5	3.0	38

Micro-foret Z3 - tige Ø3

Art. n°	d_1	l_1	D	L
353d1.63	1.63	10.5	3.0	38
353d1.64	1.64	10.5	3.0	38
353d1.65	1.65	10.5	3.0	38
353d1.66	1.66	10.5	3.0	38
353d1.67	1.67	10.5	3.0	38
353d1.68	1.68	10.5	3.0	38
353d1.69	1.69	10.5	3.0	38
353d1.70	1.70	10.5	3.0	38
353d1.71	1.71	10.5	3.0	38
353d1.72	1.72	10.5	3.0	38
353d1.73	1.73	10.5	3.0	38
353d1.74	1.74	10.5	3.0	38
353d1.75	1.75	10.5	3.0	38
353d1.76	1.76	10.5	3.0	38
353d1.77	1.77	10.5	3.0	38
353d1.78	1.78	10.5	3.0	38
353d1.79	1.79	10.5	3.0	38
353d1.80	1.80	10.5	3.0	38
353d1.81	1.81	10.5	3.0	38
353d1.82	1.82	10.5	3.0	38
353d1.83	1.83	10.5	3.0	38
353d1.84	1.84	10.5	3.0	38
353d1.85	1.85	10.5	3.0	38
353d1.86	1.86	10.5	3.0	38
353d1.87	1.87	10.5	3.0	38
353d1.88	1.88	10.5	3.0	38
353d1.89	1.89	10.5	3.0	38
353d1.90	1.90	10.5	3.0	38
353d1.91	1.91	10.5	3.0	38
353d1.92	1.92	10.5	3.0	38
353d1.93	1.93	10.5	3.0	38
353d1.94	1.94	10.5	3.0	38
353d1.95	1.95	10.5	3.0	38
353d1.96	1.96	10.5	3.0	38
353d1.97	1.97	10.5	3.0	38
353d1.98	1.98	10.5	3.0	38
353d1.99	1.99	10.5	3.0	38
353d2.00	2.00	10.5	3.0	38
353d2.05	2.05	10.5	3.0	38
353d2.10	2.10	10.5	3.0	38
353d2.15	2.15	10.5	3.0	38
353d2.20	2.20	10.5	3.0	38
353d2.25	2.25	10.5	3.0	38

Art. n°	d_1	l_1	D	L
353d2.30	2.30	10.5	3.0	38
353d2.35	2.35	10.5	3.0	38
353d2.40	2.40	10.5	3.0	38
353d2.45	2.45	10.5	3.0	38
353d2.50	2.50	10.5	3.0	38
353d2.55	2.55	10.5	3.0	38
353d2.60	2.60	10.5	3.0	38
353d2.65	2.65	10.5	3.0	38
353d2.70	2.70	10.5	3.0	38
353d2.75	2.75	10.5	3.0	38
353d2.80	2.80	10.5	3.0	38
353d2.85	2.85	10.5	3.0	38
353d2.90	2.90	10.5	3.0	38
353d2.95	2.95	10.5	3.0	38
353d3.00	3.00	10.5	3.0	38

Disponible brut ou revêtu (voir page 61)

140°

Z3

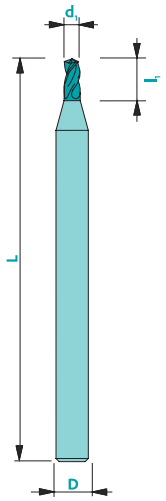
λ 34°

MG10

N

353-0

Micro-foret Z3 - tige Ø3 - court



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	□	Trio
Acier inox	20	40	□	□	Nemo
Fonte	60	70	□	□	Nemo
Cuivre	100	130	□	□	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	□	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	■	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5

Disponible brut ou revêtu (voir page 61)

140° | Z3

λ 34°

MG10 | N

Art. n°	d_1	l_1	D	L
353-0d0.10	0.10	1.0	3.0	38
353-0d0.13	0.13	1.5	3.0	38
353-0d0.15	0.15	1.5	3.0	38
353-0d0.20	0.20	2.0	3.0	38
353-0d0.21	0.21	2.0	3.0	38
353-0d0.22	0.22	2.0	3.0	38
353-0d0.23	0.23	2.0	3.0	38
353-0d0.24	0.24	2.0	3.0	38
353-0d0.25	0.25	2.0	3.0	38
353-0d0.26	0.26	2.0	3.0	38
353-0d0.27	0.27	2.0	3.0	38
353-0d0.28	0.28	2.0	3.0	38
353-0d0.29	0.29	2.0	3.0	38
353-0d0.30	0.30	2.0	3.0	38
353-0d0.31	0.31	2.0	3.0	38
353-0d0.32	0.32	2.0	3.0	38
353-0d0.33	0.33	2.0	3.0	38
353-0d0.34	0.34	2.0	3.0	38
353-0d0.35	0.35	2.0	3.0	38
353-0d0.36	0.36	2.0	3.0	38
353-0d0.37	0.37	2.0	3.0	38
353-0d0.38	0.38	2.0	3.0	38
353-0d0.39	0.39	2.0	3.0	38
353-0d0.40	0.40	2.0	3.0	38
353-0d0.41	0.41	2.0	3.0	38
353-0d0.42	0.42	2.0	3.0	38
353-0d0.43	0.43	2.0	3.0	38
353-0d0.44	0.44	2.0	3.0	38
353-0d0.45	0.45	2.0	3.0	38
353-0d0.46	0.46	2.0	3.0	38

Art. n°	d_1	l_1	D	L
353-0d0.47	0.47	2.0	3.0	38
353-0d0.48	0.48	2.0	3.0	38
353-0d0.49	0.49	2.0	3.0	38
353-0d0.50	0.50	3.0	3.0	38
353-0d0.51	0.51	3.0	3.0	38
353-0d0.52	0.52	3.0	3.0	38
353-0d0.53	0.53	3.0	3.0	38
353-0d0.54	0.54	3.0	3.0	38
353-0d0.55	0.55	3.0	3.0	38
353-0d0.56	0.56	3.0	3.0	38
353-0d0.57	0.57	3.0	3.0	38
353-0d0.58	0.58	3.0	3.0	38
353-0d0.59	0.59	3.0	3.0	38
353-0d0.60	0.60	3.0	3.0	38
353-0d0.61	0.61	3.0	3.0	38
353-0d0.62	0.62	3.0	3.0	38
353-0d0.63	0.63	3.0	3.0	38
353-0d0.64	0.64	3.0	3.0	38
353-0d0.65	0.65	3.0	3.0	38
353-0d0.66	0.66	3.0	3.0	38
353-0d0.67	0.67	3.0	3.0	38
353-0d0.68	0.68	3.0	3.0	38
353-0d0.69	0.69	3.0	3.0	38
353-0d0.70	0.70	3.0	3.0	38
353-0d0.71	0.71	3.0	3.0	38
353-0d0.72	0.72	3.0	3.0	38
353-0d0.73	0.73	3.0	3.0	38
353-0d0.74	0.74	3.0	3.0	38
353-0d0.75	0.75	3.0	3.0	38

Micro-foret Z3 - tige Ø3 - court

Art. n°	d_1	l_1	D	L
353-0d0.76	0.76	3.0	3.0	38
353-0d0.77	0.77	3.0	3.0	38
353-0d0.78	0.78	3.0	3.0	38
353-0d0.79	0.79	3.0	3.0	38
353-0d0.80	0.80	3.0	3.0	38
353-0d0.81	0.81	3.0	3.0	38
353-0d0.82	0.82	3.0	3.0	38
353-0d0.83	0.83	3.0	3.0	38
353-0d0.84	0.84	3.0	3.0	38
353-0d0.85	0.85	3.0	3.0	38
353-0d0.86	0.86	3.0	3.0	38
353-0d0.87	0.87	3.0	3.0	38
353-0d0.88	0.88	3.0	3.0	38
353-0d0.89	0.89	3.0	3.0	38
353-0d0.90	0.90	3.0	3.0	38
353-0d0.91	0.91	3.0	3.0	38
353-0d0.92	0.92	3.0	3.0	38
353-0d0.93	0.93	3.0	3.0	38
353-0d0.94	0.94	3.0	3.0	38
353-0d0.95	0.95	3.0	3.0	38
353-0d0.96	0.96	3.0	3.0	38
353-0d0.97	0.97	3.0	3.0	38
353-0d0.98	0.98	3.0	3.0	38
353-0d0.99	0.99	3.0	3.0	38
353-0d1.00	1.00	3.5	3.0	38
353-0d1.01	1.01	3.5	3.0	38
353-0d1.02	1.02	3.5	3.0	38
353-0d1.03	1.03	3.5	3.0	38
353-0d1.04	1.04	3.5	3.0	38
353-0d1.05	1.05	3.5	3.0	38
353-0d1.06	1.06	3.5	3.0	38
353-0d1.07	1.07	3.5	3.0	38
353-0d1.08	1.08	3.5	3.0	38
353-0d1.09	1.09	3.5	3.0	38
353-0d1.10	1.10	3.5	3.0	38
353-0d1.11	1.11	3.5	3.0	38
353-0d1.12	1.12	3.5	3.0	38
353-0d1.13	1.13	3.5	3.0	38
353-0d1.14	1.14	3.5	3.0	38
353-0d1.15	1.15	3.5	3.0	38
353-0d1.16	1.16	3.5	3.0	38
353-0d1.17	1.17	3.5	3.0	38
353-0d1.18	1.18	3.5	3.0	38
353-0d1.19	1.19	3.5	3.0	38

Art. n°	d_1	l_1	D	L
353-0d1.20	1.20	3.5	3.0	38
353-0d1.21	1.21	3.5	3.0	38
353-0d1.22	1.22	3.5	3.0	38
353-0d1.23	1.23	3.5	3.0	38
353-0d1.24	1.24	3.5	3.0	38
353-0d1.25	1.25	3.5	3.0	38
353-0d1.26	1.26	3.5	3.0	38
353-0d1.27	1.27	3.5	3.0	38
353-0d1.28	1.28	3.5	3.0	38
353-0d1.29	1.29	3.5	3.0	38
353-0d1.30	1.30	3.5	3.0	38
353-0d1.31	1.31	3.5	3.0	38
353-0d1.32	1.32	3.5	3.0	38
353-0d1.33	1.33	3.5	3.0	38
353-0d1.34	1.34	3.5	3.0	38
353-0d1.35	1.35	3.5	3.0	38
353-0d1.36	1.36	3.5	3.0	38
353-0d1.37	1.37	3.5	3.0	38
353-0d1.38	1.38	3.5	3.0	38
353-0d1.39	1.39	3.5	3.0	38
353-0d1.40	1.40	3.5	3.0	38
353-0d1.41	1.41	3.5	3.0	38
353-0d1.42	1.42	3.5	3.0	38
353-0d1.43	1.43	3.5	3.0	38
353-0d1.44	1.44	3.5	3.0	38
353-0d1.45	1.45	3.5	3.0	38
353-0d1.46	1.46	3.5	3.0	38
353-0d1.47	1.47	3.5	3.0	38
353-0d1.48	1.48	3.5	3.0	38
353-0d1.49	1.49	3.5	3.0	38
353-0d1.50	1.50	3.5	3.0	38

Disponible brut ou revêtu (voir page 61)

140°

Z3

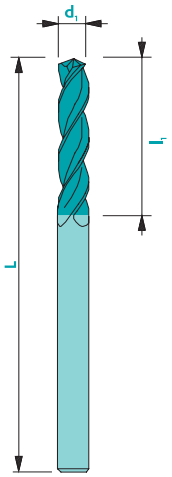
λ 34°

MG10

N

353-1

Foret Z3



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	□	Trio
Acier > 700 N/mm²	60	70	□	□	Trio
Acier inox	20	40	□	□	Nemo
Fonte	60	70	□	□	Nemo
Cuivre	100	130	□	□	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	□	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	■	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: h5

Disponible brut ou revêtu (voir page 61)

140° | Z3

λ 34°

MG10 | N

Art. n°	d_1	l_1	L
353-1d1.00	1.00	6.0	38
353-1d1.10	1.10	6.5	38
353-1d1.20	1.20	7.5	38
353-1d1.30	1.30	7.5	38
353-1d1.40	1.40	8.5	38
353-1d1.50	1.50	8.5	38
353-1d1.60	1.60	9.5	38
353-1d1.70	1.70	9.5	38
353-1d1.80	1.80	10.5	38
353-1d1.90	1.90	10.5	38
353-1d2.00	2.00	11.5	38
353-1d2.10	2.10	11.5	38
353-1d2.20	2.20	12.5	40
353-1d2.30	2.30	12.5	40
353-1d2.40	2.40	13.5	43
353-1d2.50	2.50	13.5	43
353-1d2.60	2.60	13.5	43
353-1d2.70	2.70	15.5	46
353-1d2.80	2.80	15.5	46
353-1d2.90	2.90	15.5	46
353-1d3.00	3.00	15.5	46
353-1d3.10	3.10	17.0	49
353-1d3.20	3.20	17.0	49
353-1d3.30	3.30	17.0	49
353-1d3.40	3.40	19.0	52
353-1d3.50	3.50	19.0	52
353-1d3.60	3.60	19.0	52
353-1d3.70	3.70	19.0	52
353-1d3.80	3.80	21.0	55
353-1d3.90	3.90	21.0	55
353-1d4.00	4.00	21.0	55

Art. n°	d_1	l_1	L
353-1d4.10	4.10	21.0	55
353-1d4.20	4.20	21.0	55
353-1d4.30	4.30	22.5	58
353-1d4.40	4.40	22.5	58
353-1d4.50	4.50	22.5	58
353-1d4.60	4.60	22.5	58
353-1d4.70	4.70	22.5	58
353-1d4.80	4.80	24.5	62
353-1d4.90	4.90	24.5	62
353-1d5.00	5.00	24.5	62
353-1d5.10	5.10	24.5	62
353-1d5.20	5.20	24.5	62
353-1d5.30	5.30	24.5	62
353-1d5.40	5.40	26.0	66
353-1d5.50	5.50	26.0	66
353-1d5.60	5.60	26.0	66
353-1d5.70	5.70	26.0	66
353-1d5.80	5.80	26.0	66
353-1d5.90	5.90	26.0	66
353-1d6.00	6.00	26.0	66
353-1d6.10	6.10	28.5	70
353-1d6.20	6.20	28.5	70
353-1d6.30	6.30	28.5	70
353-1d6.40	6.40	28.5	70
353-1d6.50	6.50	28.5	70
353-1d6.60	6.60	28.5	70
353-1d6.70	6.70	28.5	70
353-1d6.80	6.80	31.0	74
353-1d6.90	6.90	31.0	74

Foret Z3

Art. n°	d_1	l_1	L
353-1d7.00	7.00	31.0	74
353-1d7.10	7.10	31.0	74
353-1d7.20	7.20	31.0	74
353-1d7.30	7.30	31.0	74
353-1d7.40	7.40	31.0	74
353-1d7.50	7.50	31.0	74
353-1d7.60	7.60	34.0	79
353-1d7.70	7.70	34.0	79
353-1d7.80	7.80	34.0	79
353-1d7.90	7.90	34.0	79
353-1d8.00	8.00	34.0	79
353-1d8.10	8.10	34.0	79
353-1d8.20	8.20	34.0	79
353-1d8.30	8.30	34.0	79
353-1d8.40	8.40	34.0	79
353-1d8.50	8.50	34.0	79
353-1d8.60	8.60	36.5	84
353-1d8.70	8.70	36.5	84
353-1d8.80	8.80	36.5	84
353-1d8.90	8.90	36.5	84
353-1d9.00	9.00	36.5	84
353-1d9.10	9.10	36.5	84
353-1d9.20	9.20	36.5	84
353-1d9.30	9.30	36.5	84
353-1d9.40	9.40	36.5	84
353-1d9.50	9.50	36.5	84
353-1d9.60	9.60	39.0	89
353-1d9.70	9.70	39.0	89
353-1d9.80	9.80	39.0	89
353-1d9.90	9.90	39.0	89
353-1d10.00	10.00	39.0	89
353-1d10.20	10.20	39.0	89
353-1d10.50	10.50	39.0	89
353-1d11.00	11.00	43.0	95
353-1d11.50	11.50	43.0	95
353-1d12.00	12.00	47.0	102

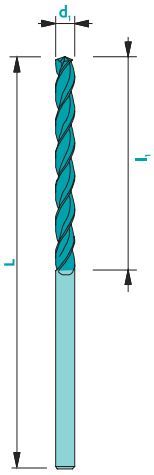
Disponible
brut ou revêtu
(voir page 61)

140° | Z3

λ 34°

MG10 | N

Foret Z3 - série longue



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	◻	◻	Trio
Acier > 700 N/mm²	60	70	◻	◻	Trio
Acier inox	20	40	◻	◻	Nemo
Fonte	60	70	◻	◻	Nemo
Cuivre	100	130	◻	◻	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	◻	◻	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	◻	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	■	■	Rico

pas adapté - adapté ◻ très adapté ■

Tolérances d_1: h5

Disponible brut ou revêtu (voir page 61)

140° Z3

λ 34°

MG10 N

Art. n°	d_1	l_1	L
353-2d1.00	1.00	11.5	38
353-2d1.10	1.10	13.0	38
353-2d1.20	1.20	15.0	38
353-2d1.30	1.30	15.0	38
353-2d1.40	1.40	17.0	40
353-2d1.50	1.50	17.0	40
353-2d1.60	1.60	19.0	43
353-2d1.70	1.70	19.0	43
353-2d1.80	1.80	21.0	46
353-2d1.90	1.90	21.0	46
353-2d2.00	2.00	22.0	49
353-2d2.10	2.10	22.0	49
353-2d2.20	2.20	25.0	53
353-2d2.30	2.30	25.0	53
353-2d2.40	2.40	28.0	57
353-2d2.50	2.50	28.0	57
353-2d2.60	2.60	28.0	57
353-2d2.70	2.70	31.0	61
353-2d2.80	2.80	31.0	61
353-2d2.90	2.90	31.0	61
353-2d3.00	3.00	31.0	61
353-2d3.10	3.10	34.0	65
353-2d3.20	3.20	34.0	65
353-2d3.30	3.30	34.0	65
353-2d3.40	3.40	37.0	70
353-2d3.50	3.50	37.0	70
353-2d3.60	3.60	37.0	70
353-2d3.70	3.70	37.0	70
353-2d3.80	3.80	41.0	75
353-2d3.90	3.90	41.0	75
353-2d4.00	4.00	41.0	75

Art. n°	d_1	l_1	L
353-2d4.10	4.10	41.0	75
353-2d4.20	4.20	41.0	75
353-2d4.30	4.30	45.0	80
353-2d4.40	4.40	45.0	80
353-2d4.50	4.50	45.0	80
353-2d4.60	4.60	45.0	80
353-2d4.70	4.70	45.0	80
353-2d4.80	4.80	50.0	86
353-2d4.90	4.90	50.0	86
353-2d5.00	5.00	50.0	86
353-2d5.10	5.10	50.0	86
353-2d5.20	5.20	50.0	86
353-2d5.30	5.30	50.0	86
353-2d5.40	5.40	55.0	93
353-2d5.50	5.50	55.0	93
353-2d5.60	5.60	55.0	93
353-2d5.70	5.70	55.0	93
353-2d5.80	5.80	55.0	93
353-2d5.90	5.90	55.0	93
353-2d6.00	6.00	55.0	93
353-2d6.10	6.10	60.0	101
353-2d6.20	6.20	60.0	101
353-2d6.30	6.30	60.0	101
353-2d6.40	6.40	60.0	101
353-2d6.50	6.50	60.0	101
353-2d6.60	6.60	60.0	101
353-2d6.70	6.70	60.0	101
353-2d6.80	6.80	66.0	109
353-2d6.90	6.90	66.0	109

Foret Z3 - série longue

Art. n°	d_1	l_1	L
353-2d7.00	7.00	66.0	109
353-2d7.10	7.10	66.0	109
353-2d7.20	7.20	66.0	109
353-2d7.30	7.30	66.0	109
353-2d7.40	7.40	66.0	109
353-2d7.50	7.50	66.0	109
353-2d7.60	7.60	72.0	117
353-2d7.70	7.70	72.0	117
353-2d7.80	7.80	72.0	117
353-2d7.90	7.90	72.0	117
353-2d8.00	8.00	72.0	117
353-2d8.10	8.10	72.0	117
353-2d8.20	8.20	72.0	117
353-2d8.30	8.30	72.0	117
353-2d8.40	8.40	72.0	117
353-2d8.50	8.50	72.0	117
353-2d8.60	8.60	78.0	125
353-2d8.70	8.70	78.0	125
353-2d8.80	8.80	78.0	125
353-2d8.90	8.90	78.0	125
353-2d9.00	9.00	78.0	125
353-2d9.10	9.10	78.0	125
353-2d9.20	9.20	78.0	125
353-2d9.30	9.30	78.0	125
353-2d9.40	9.40	78.0	125
353-2d9.50	9.50	78.0	125
353-2d9.60	9.60	84.0	133
353-2d9.70	9.70	84.0	133
353-2d9.80	9.80	84.0	133
353-2d9.90	9.90	84.0	133
353-2d10.00	10.00	84.0	133
353-2d10.20	10.20	84.0	133
353-2d10.50	10.50	84.0	133
353-2d11.00	11.00	91.0	142
353-2d11.50	11.50	91.0	142
353-2d12.00	12.00	98.0	151
353-2d12.50	12.50	98.0	151
353-2d13.00	13.00	98.0	151
353-2d13.50	13.50	105.0	160
353-2d14.00	14.00	105.0	160

Disponible
brut ou revêtu
(voir page 61)

140°

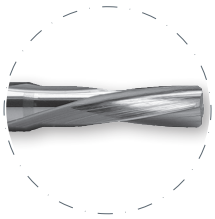
Z3

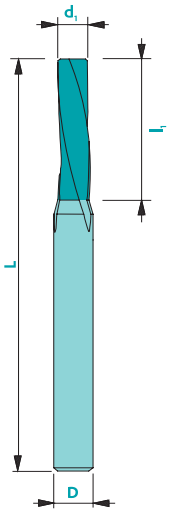
λ
34°

MG10

N

361 Alésoir d'horlogerie





Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	15	20	□	■	Trio
Acier > 700 N/mm²	10	15	□	■	Trio
Acier inox	10	15	□	■	Trio
Fonte	10	15	□	■	Trio
Cuivre	15	40	□	■	Solo
Laiton - Bronze	20	40	□	■	Solo
Aluminium	10	35	■	□	Solo
Or - Argent	20	40	□	■	Solo
Platine - Palladium	-	10	-	□	Solo
Superalliages	-	10	-	□	Trio
Titane	15	-	■	-	-

pas adapté - adapté □ très adapté ■

Tolérances $d_1 \leq 1$ mm ▶ -0.002/-0.004 D: h5
d_1=D ▶ d_1: e8

Disponible brut ou revêtu (voir page 61)

Z3-4

λ 10°

MG10 **N**

Hélice à gauche
Coupe à droite

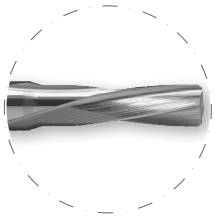
Art. n°	d_1	l_1	D	L	Z
361d0.50Z3	0.50	5.0	3.0	33	3
361d0.51Z3	0.51	5.0	3.0	33	3
361d0.52Z3	0.52	5.0	3.0	33	3
361d0.53Z3	0.53	5.0	3.0	33	3
361d0.54Z3	0.54	5.0	3.0	33	3
361d0.55Z3	0.55	5.0	3.0	33	3
361d0.56Z3	0.56	5.0	3.0	33	3
361d0.57Z3	0.57	5.0	3.0	33	3
361d0.58Z3	0.58	5.0	3.0	33	3
361d0.59Z3	0.59	5.0	3.0	33	3
361d0.60Z3	0.60	5.0	3.0	33	3
361d0.61Z3	0.61	5.0	3.0	33	3
361d0.62Z3	0.62	5.0	3.0	33	3
361d0.63Z3	0.63	5.0	3.0	33	3
361d0.64Z3	0.64	5.0	3.0	33	3
361d0.65Z3	0.65	5.0	3.0	33	3
361d0.66Z3	0.66	5.0	3.0	33	3
361d0.67Z3	0.67	5.0	3.0	33	3
361d0.68Z3	0.68	5.0	3.0	33	3
361d0.69Z3	0.69	5.0	3.0	33	3
361d0.70Z3	0.70	6.0	3.0	33	3
361d0.71Z3	0.71	6.0	3.0	33	3
361d0.72Z3	0.72	6.0	3.0	33	3
361d0.73Z3	0.73	6.0	3.0	33	3
361d0.74Z3	0.74	6.0	3.0	33	3
361d0.75Z3	0.75	6.0	3.0	33	3
361d0.76Z3	0.76	6.0	3.0	33	3
361d0.77Z3	0.77	6.0	3.0	33	3

Art. n°	d_1	l_1	D	L	Z
361d0.78Z3	0.78	6.0	3.0	33	3
361d0.79Z3	0.79	6.0	3.0	33	3
361d0.80Z3	0.80	6.0	3.0	33	3
361d0.81Z3	0.81	6.0	3.0	33	3
361d0.82Z3	0.82	6.0	3.0	33	3
361d0.83Z3	0.83	6.0	3.0	33	3
361d0.84Z3	0.84	6.0	3.0	33	3
361d0.85Z3	0.85	6.0	3.0	33	3
361d0.86Z3	0.86	6.0	3.0	33	3
361d0.87Z3	0.87	6.0	3.0	33	3
361d0.88Z3	0.88	6.0	3.0	33	3
361d0.89Z3	0.89	6.0	3.0	33	3
361d0.90Z3	0.90	6.0	3.0	33	3
361d0.91Z3	0.91	6.0	3.0	33	3
361d0.92Z3	0.92	6.0	3.0	33	3
361d0.93Z3	0.93	6.0	3.0	33	3
361d0.94Z3	0.94	6.0	3.0	33	3
361d0.95Z3	0.95	6.0	3.0	33	3
361d0.96Z3	0.96	6.0	3.0	33	3
361d0.97Z3	0.97	6.0	3.0	33	3
361d0.98Z3	0.98	6.0	3.0	33	3
361d0.99Z3	0.99	6.0	3.0	33	3
361d1.00Z3	1.00	8.0	3.0	33	3
361d1.01Z3	1.01	8.0	3.0	33	3
361d1.02Z3	1.02	8.0	3.0	33	3
361d1.03Z3	1.03	8.0	3.0	33	3
361d1.04Z3	1.04	8.0	3.0	33	3
361d1.05Z3	1.05	8.0	3.0	33	3

Alésoir d'horlogerie

Art. n°	d_1	l_1	D	L	Z
361d1.06Z3	1.06	8.0	3.0	33	3
361d1.07Z3	1.07	8.0	3.0	33	3
361d1.08Z3	1.08	8.0	3.0	33	3
361d1.09Z3	1.09	8.0	3.0	33	3
361d1.10Z3	1.10	8.0	3.0	33	3
361d1.11Z3	1.11	8.0	3.0	33	3
361d1.12Z3	1.12	8.0	3.0	33	3
361d1.13Z3	1.13	8.0	3.0	33	3
361d1.14Z3	1.14	8.0	3.0	33	3
361d1.15Z3	1.15	8.0	3.0	33	3
361d1.16Z3	1.16	8.0	3.0	33	3
361d1.17Z3	1.17	8.0	3.0	33	3
361d1.18Z3	1.18	8.0	3.0	33	3
361d1.19Z3	1.19	8.0	3.0	33	3
361d1.20Z3	1.20	8.0	3.0	33	3
361d1.21Z3	1.21	8.0	3.0	33	3
361d1.22Z3	1.22	8.0	3.0	33	3
361d1.23Z3	1.23	8.0	3.0	33	3
361d1.24Z3	1.24	8.0	3.0	33	3
361d1.25Z3	1.25	8.0	3.0	33	3
361d1.26Z3	1.26	8.0	3.0	33	3
361d1.27Z3	1.27	8.0	3.0	33	3
361d1.28Z3	1.28	8.0	3.0	33	3
361d1.29Z3	1.29	8.0	3.0	33	3
361d1.30Z3	1.30	8.0	3.0	33	3
361d1.31Z3	1.31	8.0	3.0	33	3
361d1.32Z3	1.32	8.0	3.0	33	3
361d1.33Z3	1.33	8.0	3.0	33	3
361d1.34Z3	1.34	8.0	3.0	33	3
361d1.35Z3	1.35	8.0	3.0	33	3
361d1.36Z3	1.36	8.0	3.0	33	3
361d1.37Z3	1.37	8.0	3.0	33	3
361d1.38Z3	1.38	8.0	3.0	33	3
361d1.39Z3	1.39	8.0	3.0	33	3
361d1.40Z3	1.40	8.0	3.0	33	3
361d1.41Z3	1.41	8.0	3.0	33	3
361d1.42Z3	1.42	8.0	3.0	33	3
361d1.43Z3	1.43	8.0	3.0	33	3
361d1.44Z3	1.44	8.0	3.0	33	3
361d1.45Z3	1.45	8.0	3.0	33	3
361d1.46Z3	1.46	8.0	3.0	33	3
361d1.47Z3	1.47	8.0	3.0	33	3
361d1.48Z3	1.48	8.0	3.0	33	3
361d1.49Z3	1.49	8.0	3.0	33	3

Art. n°	d_1	l_1	D	L	Z
361d1.50Z#	1.50	10.0	3.0	33	3 - 4
361d1.51Z#	1.51	10.0	3.0	33	3 - 4
361d1.52Z#	1.52	10.0	3.0	33	3 - 4
361d1.53Z#	1.53	10.0	3.0	33	3 - 4
361d1.54Z#	1.54	10.0	3.0	33	3 - 4
361d1.55Z#	1.55	10.0	3.0	33	3 - 4
361d1.56Z#	1.56	10.0	3.0	33	3 - 4
361d1.57Z#	1.57	10.0	3.0	33	3 - 4
361d1.58Z#	1.58	10.0	3.0	33	3 - 4
361d1.59Z#	1.59	10.0	3.0	33	3 - 4
361d1.60Z#	1.60	10.0	3.0	33	3 - 4
361d1.61Z#	1.61	10.0	3.0	33	3 - 4
361d1.62Z#	1.62	10.0	3.0	33	3 - 4
361d1.63Z#	1.63	10.0	3.0	33	3 - 4
361d1.64Z#	1.64	10.0	3.0	33	3 - 4
361d1.65Z#	1.65	10.0	3.0	33	3 - 4
361d1.66Z#	1.66	10.0	3.0	33	3 - 4
361d1.67Z#	1.67	10.0	3.0	33	3 - 4
361d1.68Z#	1.68	10.0	3.0	33	3 - 4
361d1.69Z#	1.69	10.0	3.0	33	3 - 4
361d1.70Z#	1.70	10.0	3.0	33	3 - 4
361d1.71Z#	1.71	10.0	3.0	33	3 - 4
361d1.72Z#	1.72	10.0	3.0	33	3 - 4
361d1.73Z#	1.73	10.0	3.0	33	3 - 4
361d1.74Z#	1.74	10.0	3.0	33	3 - 4
361d1.75Z#	1.75	10.0	3.0	33	3 - 4
361d1.76Z#	1.76	10.0	3.0	33	3 - 4
361d1.77Z#	1.77	10.0	3.0	33	3 - 4
361d1.78Z#	1.78	10.0	3.0	33	3 - 4
361d1.79Z#	1.79	10.0	3.0	33	3 - 4
361d1.80Z#	1.80	10.0	3.0	33	3 - 4
361d1.81Z#	1.81	10.0	3.0	33	3 - 4
361d1.82Z#	1.82	10.0	3.0	33	3 - 4
361d1.83Z#	1.83	10.0	3.0	33	3 - 4
361d1.84Z#	1.84	10.0	3.0	33	3 - 4
361d1.85Z#	1.85	10.0	3.0	33	3 - 4
361d1.86Z#	1.86	10.0	3.0	33	3 - 4
361d1.87Z#	1.87	10.0	3.0	33	3 - 4
361d1.88Z#	1.88	10.0	3.0	33	3 - 4
361d1.89Z#	1.89	10.0	3.0	33	3 - 4
361d1.90Z#	1.90	10.0	3.0	33	3 - 4
361d1.91Z#	1.91	10.0	3.0	33	3 - 4
361d1.92Z#	1.92	10.0	3.0	33	3 - 4
361d1.93Z#	1.93	10.0	3.0	33	3 - 4



Disponible brut ou revêtu (voir page 61)

Z3-4

λ 10°

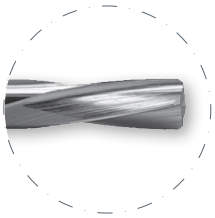
MG10

N

Hélice à gauche

Coupe à droite

Alésoir d'horlogerie



Disponible brut ou revêtu (voir page 61)

Z3-4

λ 10°

MG10

N

Hélice à gauche

Coupe à droite

Art. n°	d_1	l_1	D	L	Z
361d1.94Z#	1.94	10.0	3.0	33	3 - 4
361d1.95Z#	1.95	10.0	3.0	33	3 - 4
361d1.96Z#	1.96	10.0	3.0	33	3 - 4
361d1.97Z#	1.97	10.0	3.0	33	3 - 4
361d1.98Z#	1.98	10.0	3.0	33	3 - 4
361d1.99Z#	1.99	10.0	3.0	33	3 - 4
361d2.00Z#	2.00	10.0	3.0	33	3 - 4
361d2.01Z#	2.01	10.0	3.0	33	3 - 4
361d2.02Z#	2.02	10.0	3.0	33	3 - 4
361d2.03Z#	2.03	10.0	3.0	33	3 - 4
361d2.04Z#	2.04	10.0	3.0	33	3 - 4
361d2.05Z#	2.05	10.0	3.0	33	3 - 4
361d2.06Z#	2.06	10.0	3.0	33	3 - 4
361d2.07Z#	2.07	10.0	3.0	33	3 - 4
361d2.08Z#	2.08	10.0	3.0	33	3 - 4
361d2.09Z#	2.09	10.0	3.0	33	3 - 4
361d2.10Z#	2.10	10.0	3.0	33	3 - 4
361d2.11Z#	2.11	10.0	3.0	33	3 - 4
361d2.12Z#	2.12	10.0	3.0	33	3 - 4
361d2.13Z#	2.13	10.0	3.0	33	3 - 4
361d2.14Z#	2.14	10.0	3.0	33	3 - 4
361d2.15Z#	2.15	10.0	3.0	33	3 - 4
361d2.16Z#	2.16	10.0	3.0	33	3 - 4
361d2.17Z#	2.17	10.0	3.0	33	3 - 4
361d2.18Z#	2.18	10.0	3.0	33	3 - 4
361d2.19Z#	2.19	10.0	3.0	33	3 - 4
361d2.20Z#	2.20	10.0	3.0	33	3 - 4
361d2.21Z#	2.21	10.0	3.0	33	3 - 4
361d2.22Z#	2.22	10.0	3.0	33	3 - 4
361d2.23Z#	2.23	10.0	3.0	33	3 - 4
361d2.24Z#	2.24	10.0	3.0	33	3 - 4
361d2.25Z#	2.25	10.0	3.0	33	3 - 4
361d2.26Z#	2.26	10.0	3.0	33	3 - 4
361d2.27Z#	2.27	10.0	3.0	33	3 - 4
361d2.28Z#	2.28	10.0	3.0	33	3 - 4
361d2.29Z#	2.29	10.0	3.0	33	3 - 4
361d2.30Z#	2.30	10.0	3.0	33	3 - 4
361d2.31Z#	2.31	10.0	3.0	33	3 - 4
361d2.32Z#	2.32	10.0	3.0	33	3 - 4
361d2.33Z#	2.33	10.0	3.0	33	3 - 4
361d2.34Z#	2.34	10.0	3.0	33	3 - 4
361d2.35Z#	2.35	10.0	3.0	33	3 - 4
361d2.36Z#	2.36	10.0	3.0	33	3 - 4
361d2.37Z#	2.37	10.0	3.0	33	3 - 4

Art. n°	d_1	l_1	D	L	Z
361d2.38Z#	2.38	10.0	3.0	33	3 - 4
361d2.39Z#	2.39	10.0	3.0	33	3 - 4
361d2.40Z#	2.40	10.0	3.0	33	3 - 4
361d2.41Z#	2.41	10.0	3.0	33	3 - 4
361d2.42Z#	2.42	10.0	3.0	33	3 - 4
361d2.43Z#	2.43	10.0	3.0	33	3 - 4
361d2.44Z#	2.44	10.0	3.0	33	3 - 4
361d2.45Z#	2.45	10.0	3.0	33	3 - 4
361d2.46Z#	2.46	10.0	3.0	33	3 - 4
361d2.47Z#	2.47	10.0	3.0	33	3 - 4
361d2.48Z#	2.48	10.0	3.0	33	3 - 4
361d2.49Z#	2.49	10.0	3.0	33	3 - 4
361d2.50Z#	2.50	10.0	3.0	33	3 - 4
361d2.51Z#	2.51	10.0	3.0	33	3 - 4
361d2.52Z#	2.52	10.0	3.0	33	3 - 4
361d2.53Z#	2.53	10.0	3.0	33	3 - 4
361d2.54Z#	2.54	10.0	3.0	33	3 - 4
361d2.55Z#	2.55	10.0	3.0	33	3 - 4
361d2.56Z#	2.56	10.0	3.0	33	3 - 4
361d2.57Z#	2.57	10.0	3.0	33	3 - 4
361d2.58Z#	2.58	10.0	3.0	33	3 - 4
361d2.59Z#	2.59	10.0	3.0	33	3 - 4
361d2.60Z#	2.60	10.0	3.0	33	3 - 4
361d2.61Z#	2.61	10.0	3.0	33	3 - 4
361d2.62Z#	2.62	10.0	3.0	33	3 - 4
361d2.63Z#	2.63	10.0	3.0	33	3 - 4
361d2.64Z#	2.64	10.0	3.0	33	3 - 4
361d2.65Z#	2.65	10.0	3.0	33	3 - 4
361d2.66Z#	2.66	10.0	3.0	33	3 - 4
361d2.67Z#	2.67	10.0	3.0	33	3 - 4
361d2.68Z#	2.68	10.0	3.0	33	3 - 4
361d2.69Z#	2.69	10.0	3.0	33	3 - 4
361d2.70Z#	2.70	10.0	3.0	33	3 - 4
361d2.71Z#	2.71	10.0	3.0	33	3 - 4
361d2.72Z#	2.72	10.0	3.0	33	3 - 4
361d2.73Z#	2.73	10.0	3.0	33	3 - 4
361d2.74Z#	2.74	10.0	3.0	33	3 - 4
361d2.75Z#	2.75	10.0	3.0	33	3 - 4
361d2.76Z#	2.76	10.0	3.0	33	3 - 4
361d2.77Z#	2.77	10.0	3.0	33	3 - 4
361d2.78Z#	2.78	10.0	3.0	33	3 - 4
361d2.79Z#	2.79	10.0	3.0	33	3 - 4
361d2.80Z#	2.80	10.0	3.0	33	3 - 4
361d2.81Z#	2.81	10.0	3.0	33	3 - 4

Alésoir d'horlogerie

Art. n°	d_1	l_1	D	L	Z
361d2.82Z#	2.82	10.0	3.0	33	3 - 4
361d2.83Z#	2.83	10.0	3.0	33	3 - 4
361d2.84Z#	2.84	10.0	3.0	33	3 - 4
361d2.85Z#	2.85	10.0	3.0	33	3 - 4
361d2.86Z#	2.86	10.0	3.0	33	3 - 4
361d2.87Z#	2.87	10.0	3.0	33	3 - 4
361d2.88Z#	2.88	10.0	3.0	33	3 - 4
361d2.89Z#	2.89	10.0	3.0	33	3 - 4
361d2.90Z#	2.90	10.0	3.0	33	3 - 4
361d2.91Z#	2.91	10.0	3.0	33	3 - 4
361d2.92Z#	2.92	10.0	3.0	33	3 - 4
361d2.93Z#	2.93	10.0	3.0	33	3 - 4
361d2.94Z#	2.94	10.0	3.0	33	3 - 4
361d2.95Z#	2.95	10.0	3.0	33	3 - 4
361d2.96Z#	2.96	10.0	3.0	33	3 - 4
361d2.97Z#	2.97	10.0	3.0	33	3 - 4
361d2.98Z#	2.98	10.0	3.0	33	3 - 4
361d2.99Z#	2.99	10.0	3.0	33	3 - 4
361d3.00Z#	3.00	10.0	3.0	33	3 - 4

Disponible
brut ou revêtu
(voir page 61)

Z3-4

λ
10°

MG10

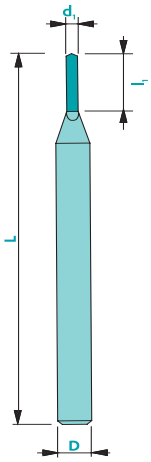
N

Hélice à gauche

Coupe à droite

363

Mèche à canon ½ lune - coupe à droite



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	15	20	□	■	Trio
Acier > 700 N/mm²	10	15	-	-	Trio
Acier inox	10	15	-	-	Trio
Fonte	15	20	-	-	Solo
Cuivre	20	25	□	■	Solo
Laiton - Bronze	20	30	■	□	Solo
Aluminium	25	30	-	-	Nemo
Or - Argent	25	30	■	□	Solo
Platine - Palladium	-	-	-	-	-
Superalliages	-	-	-	-	-
Titane	10	15	-	-	Nemo

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004 D: h5
l_1: 0.02/-0

Disponible brut ou revêtu (voir page 61)

120° **Z1**

λ **0°**

MG10 **N**

Art. n°	d_1	l_1	D	L
363d#.##x#.##	0.20-0.49	sur demande	3.0	38
363d#.##x#.##	0.50 -0.99	sur demande	3.0	38
363d#.##x#.##	1.00-1.49	sur demande	3.0	38
363d#.##x#.##	1.50-3.00	sur demande	3.0	38

☐ **Commande** ☐ **Demande d'offre**

Dimensions :

d_1 : _____ l_1 : _____

D : _____ L : _____

Tolérances sur d_1 : _____

Revêtement :

☐ Revêtu* : _____

☐ Non revêtu

Matière à usiner: _____

Quantité : _____

N° commande : _____

Timbre de la société & date : _____

Personne de contact : _____

Dimensions standards des barreaux : Ø 3x L 38, Ø 4x L 38, Ø 6x L 38, Ø 6x L 51, Ø 8x L 61, Ø 10x L 72, Ø 12x L 83, Ø 16x L 92, Ø 20x L 104

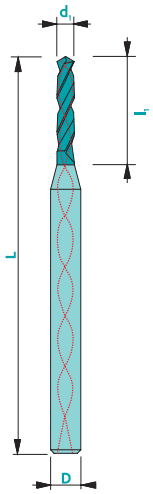
* Sans indication de votre part le revêtement le mieux adapté sera appliqué

Foret hélicoïdal à trous d'huile

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.
Acier < 700 N/mm²	70	80	□	■	Trio
Acier > 700 N/mm²	60	70	□	■	Trio
Acier inox	20	40	□	■	Nemo
Fonte	60	70	□	■	Nemo
Cuivre	100	130	□	■	Solo
Laiton - Bronze	80	120	■	■	Solo
Aluminium	100	120	□	■	Solo
Or - Argent	80	100	■	■	Solo
Platine - Palladium	-	20	-	□	Solo
Superalliages	-	25	-	■	Trio
Titane	40	60	□	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances d_1: -0.002/-0.004
D: h5



Disponible brut ou revêtu (voir page 61)

118° Z2

MG10 N

Art. n°	d_1	l_1	D	L
344d0.70	0.70	6.0	3	38
344d0.75	0.75	6.0	3	38
344d0.80	0.80	6.0	3	38
344d0.85	0.85	6.0	3	38
344d0.90	0.90	6.0	3	38
344d0.95	0.95	6.0	3	38
344d1.00	1.00	8.0	3	38
344d1.10	1.10	8.0	3	38
344d1.20	1.20	8.0	3	38
344d1.25	1.25	8.0	3	38
344d1.30	1.30	8.0	3	38
344d1.40	1.40	8.0	3	38
344d1.50	1.50	12.0	3	38
344d1.60	1.60	12.0	3	38
344d1.70	1.70	12.0	3	38
344d1.75	1.75	12.0	3	38
344d1.80	1.80	12.0	3	38
344d1.90	1.90	12.0	3	38
344d2.00	2.00	12.0	3	38
344d2.10	2.10	12.0	3	38
344d2.20	2.20	12.0	3	38
344d2.30	2.30	12.0	3	38
344d2.40	2.40	12.0	3	38
344d2.50	2.50	12.0	3	38
344d2.60	2.60	12.0	3	38
344d2.70	2.70	12.0	3	38
344d2.80	2.80	12.0	3	38
344d2.90	2.90	12.0	3	38
344d3.00	3.00	12.0	3	38