

Facemill - 2 cuts

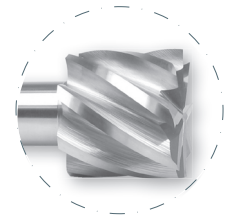
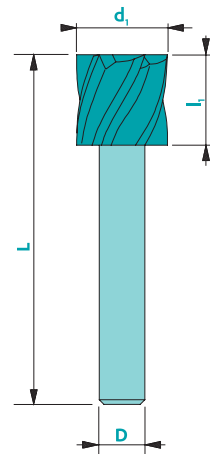
113-1

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	100	130	□	■	Tisi (BQ)
Steel > 700 N/mm ²	80	100	-	■	Tisi (BQ)
Stainless steel	50	70	□	■	Tisi (BQ)
Cast iron	60	100	□	■	Tisi (BQ)
Copper	130	160	□	■	Solo (DA)
Brass - Bronze	140	190	■	□	Solo (DA)
Aluminium	200	350	□	■	Solo (DA)
Gold - Silver	140	180	■	■	Solo (DA)
Platinum - Palladium	-	35	-	□	Solo (DA)
Superalloys	-	40	-	■	Trio (PO)
Titanium	40	60	■	■	RICO (ZB)

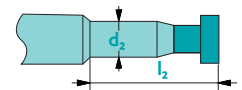
not adapted - adapted □ highly adapted ■

Tolerances d_1 : +/-0.02

D: h5



Upon request



Art. n°	d_1	l_1	D	L	Z		
						Uncoat.	Trio*
113-1d15.00	15	15	10	61	6	▲	▲
113-1d16.00	16	15	10	61	6	▲	▲
113-1d18.00	18	15	10	61	6	▲	▲
113-1d20.00	20	20	10	61	6	▲	▲
113-1d25.00	25	25	10	61	8	▲	▲
113-1d28.00	28	25	10	61	8	▲	▲
113-1d30.00	30	30	10	61	8	▲	▲

* Prices for other coatings: contact us!
To order a coated tool, add the 2-letter coating code to the article number

Available uncoated or coated (see page 308)

Z6-8



λ 30° γ 8-10°

CARB



$ap=0.05xd_1$ $ae=0.05xd_1$
 $ap=1xd_1$