

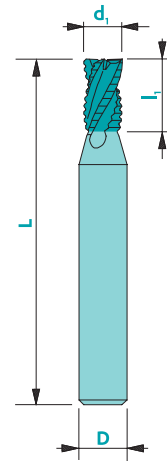
Roughing end mill - medium pitch

115

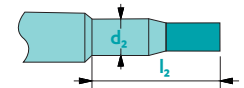
Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	100	130	□	■	Tisi (BQ)
Steel > 700 N/mm ²	80	100	-	■	Tisi (BQ)
Stainless steel	50	70	□	■	Tisi (BQ)
Cast iron	60	100	□	■	Tisi (BQ)
Copper	130	160	□	■	Solo (DA)
Brass - Bronze	140	190	■	□	Solo (DA)
Aluminium	200	350	□	■	Solo (DA)
Gold - Silver	140	180	■	■	Solo (DA)
Platinum - Palladium	-	35	-	□	Solo (DA)
Superalloys	-	40	-	■	Trio (PO)
Titanium	40	60	■	■	RICO (ZB)

not adapted - adapted □ highly adapted ■

Tolerances d_1 : 0/-0.1
D: h5



Upon request



Art. n°	d_1	l_1	D	L	Z		
						Uncoat.	Trio*
115d6.00	6.0	13	6	51	3	▲	▲
115d7.00	7.0	16	8	61	3	▲	▲
115d8.00	8.0	16	10	72	4	▲	▲
115d10.00	10.0	22	10	72	4	▲	▲
115d12.00	12.0	25	12	83	4	▲	▲
115d14.00	14.0	28	14	83	4	▲	▲
115d16.00	16.0	36	16	92	4	▲	▲

* Prices for other coatings: contact us!
To order a coated tool, add the 2-letter coating code to the article number

Available uncoated or coated (see page 308)



CARB



$ap=1.5d_1$



$ae=0.5d_1$
 $ap=2d_1$