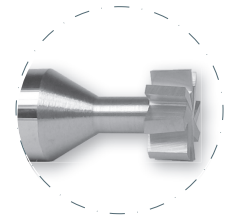
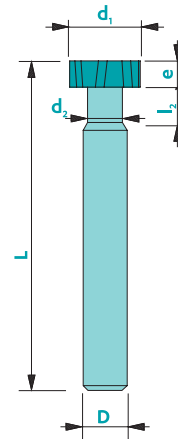


## T-slot cutters staggered teeth - 2 cuts

Material	Vc uncoated [m/min]	Vc coated [m/min]	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm <sup>2</sup>	100	130	□	■	Tisi (BQ)
Steel > 700 N/mm <sup>2</sup>	80	100	-	■	Tisi (BQ)
Stainless steel	50	70	□	■	Tisi (BQ)
Cast iron	60	100	□	■	Tisi (BQ)
Copper	130	160	□	■	Solo (DA)
Brass - Bronze	140	190	■	□	Solo (DA)
Aluminium	200	350	□	■	Solo (DA)
Gold - Silver	140	180	■	■	Solo (DA)
Platinum - Palladium	-	35	-	□	Solo (DA)
Superalloys	-	40	-	■	Trio (PO)
Titanium	40	60	■	■	RICO (ZB)

not adapted - adapted □ highly adapted ■

Tolerances  $d_1 < D$  ▶  $d_1$ : 0/-0.02  $l_2$ : +0.2/0  $D$ : h5  
 $d_1 > D$  ▶  $d_1$ : -0.05/-0.10  $d_2$ : 0/-0.1  
 $d_1 = D$  ▶  $d_1$ : -0.05/-0.10  $e$ : +0.01/-0.01



Art. n°	$d_1$	$e^*$	$d_2$	$l_2$	D	L	Z gold	Z stainless	Z brass	Uncoat. Price
117-1d2.00e###Z#	2.0	0.2 - 1.0	1.0	2.0	3	38	4	4	4	
117-1d3.00e###Z#	3.0	0.2 - 2.0	1.5	3.0	3	38	4	6	6/8	
117-1d3.50e###Z#	3.5	0.2 - 2.0	1.5	3.0	4	38	4	6	6/8	
117-1d4.00e###Z#	4.0	0.5 - 3.0	2.5	3.0	4	38	4	6	6/8	
117-1d4.50e###Z#	4.5	0.5 - 3.0	2.5	3.0	5	38	4	6	6/8	
117-1d5.00e###Z#	5.0	0.5 - 3.0	3.0	3.0	5	38	4	6	6/8	
117-1d6.00e###Z#	6.0	0.5 - 3.0	3.5	4.0	6	38	4	6	6/8	
117-1d8.00e###Z#	8.0	1.0 - 4.0	4.0	5.0	8	51	4	6/8	8/10	
117-1d10.00e###Z#	10.0	1.0 - 4.0	5.0	5.0	10	51	4/6	8/10	10/12	
117-1d12.00e###Z#	12.0	1.0 - 5.0	6.0	6.0	10	51	4/6	8/10	12	
117-1d15.00e###Z#	15.0	1.5 - 6.0	8.0	8.0	10	61	6/8	12/14	16	
117-1d16.00e###Z#	16.0	1.5 - 3.9	8.0	8.0	10	61	6/8	12/14	16	
117-1d16.00e###Z#	16.0	4.0 - 6.0	8.0	8.0	10	61	6/8	12/14	16	
117-1d18.00e###Z#	18.0	1.5 - 3.9	8.0	8.0	10	61	6-10	14/16	18	
117-1d18.00e###Z#	18.0	4.0 - 6.0	8.0	8.0	10	61	6-10	14/16	18	
117-1d20.00e###Z#	20.0	1.5 - 3.9	8.0	8.0	10	61	6-12	16-20	22	
117-1d20.00e###Z#	20.0	4.0 - 6.0	8.0	8.0	10	61	6-12	16-20	22	
117-1d25.00e###Z#	25.0	1.5 - 4.9	8.0	8.0	10	61	8-14	20-24	28	
117-1d25.00e###Z#	25.0	5.0 - 10.0	8.0	8.0	10	61	8-14	20-24	28	

\* e : available thickness: every 0.1 mm /  $e \leq 0.40$  ▶ 1 cut  
 \*\* Z: even number only

\* Prices for coatings: contact us!  
 To order a coated tool, add the 2-letter coating code to the article number

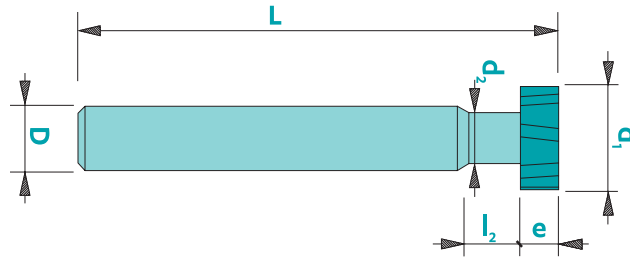
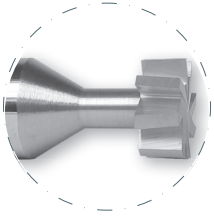
Available uncoated or coated

Z4-28

ALT Y 6-15°

CARB

## T-slot cutters staggered teeth - 2 cuts



Order  Quotation request

Available uncoated or coated

Z4-28

ALT

CARB

6-15°

<b>Dimensions :</b> d <sub>1</sub> : _____ e : _____ d <sub>2</sub> : _____ l <sub>2</sub> : _____ D : _____ L : _____ Z : _____		<b>Coating :</b> <input type="checkbox"/> Uncoated <input type="checkbox"/> Coated* : _____	
<b>Cut :</b> <input type="checkbox"/> right cut <input type="checkbox"/> left cut	<b>Machined material :</b> _____	<b>Quantity :</b> _____	<b>Order No :</b> _____
<b>Company's stamp &amp; date :</b> _____		<b>Contact person :</b> _____	

\*Without information, the most suitable coating will be applied.