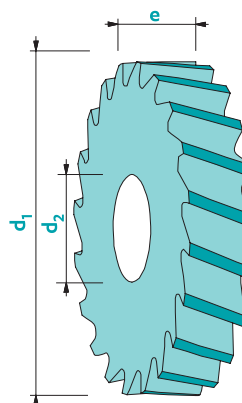


Slitting saw spiral toothing

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating *
Steel < 700 N/mm ²	80	120	□	■	Tisi (BQ)
Steel > 700 N/mm ²	60	100	□	■	Tisi (BQ)
Stainless steel	60	100	□	■	Tisi (BQ)
Cast iron	50	90	□	■	Tisi (BQ)
Copper	200	300	□	■	Solo (DA)
Brass - Bronze	200	300	■	□	Solo (DA)
Aluminium	250	400	□	■	Solo (DA)
Gold - Silver	150	300	□	■	Solo (DA)
Platinum - Palladium	-	-	-	-	-
Superalloys	20	40	□	■	Trio (PO)
Titanium	40	60	■	■	Rico (ZB)

not adapted - adapted □ highly adapted ■



Tolerances e: +/-0.01
d₂: H5

Art. n°	d ₁	e	d ₂	Z			Art. n°	d ₁	e	d ₂	Z		
					Uncoat.	Trio*						Uncoat.	Trio*
225d15e1.0A5Z##	15	1.0	5	20 - 24	▲	▲	225d25e5.0A8Z##	25	5.0	8	32 - 48	▲	▲
225d15e1.5A5Z##	15	1.5	5	20 - 24	▲	▲	225d25e5.5A8Z##	25	5.5	8	32 - 48	▲	▲
225d15e2.0A5Z##	15	2.0	5	20 - 24	▲	▲	225d25e6.0A8Z##	25	6.0	8	32 - 48	▲	▲
225d15e2.5A5Z##	15	2.5	5	20 - 24	▲	▲	225d25e7.0A8Z##	25	7.0	8	32 - 48	▲	▲
225d15e3.0A5Z##	15	3.0	5	20 - 24	▲	▲	225d25e8.0A8Z##	25	8.0	8	32 - 48	▲	▲
225d15e3.5A5Z##	15	3.5	5	20 - 24	▲	▲	225d25e9.0A8Z##	25	9.0	8	32 - 48	▲	▲
225d15e4.0A5Z##	15	4.0	5	20 - 24	▲	▲	225d25e10.0A8Z##	25	10.0	8	32 - 48	▲	▲
225d15e4.5A5Z##	15	4.5	5	20 - 24	▲	▲	225d30e1.0A8Z##	30	1.0	8	32 - 48	▲	▲
225d15e5.0A5Z##	15	5.0	5	20 - 24	▲	▲	225d30e1.5A8Z##	30	1.5	8	32 - 48	▲	▲
225d15e5.5A5Z##	15	5.5	5	20 - 24	▲	▲	225d30e2.0A8Z##	30	2.0	8	32 - 48	▲	▲
225d15e6.0A5Z##	15	6.0	5	20 - 24	▲	▲	225d30e2.5A8Z##	30	2.5	8	32 - 48	▲	▲
225d20e1.0A5Z##	20	1.0	5	24 - 32	▲	▲	225d30e3.0A8Z##	30	3.0	8	32 - 48	▲	▲
225d20e1.5A5Z##	20	1.5	5	24 - 32	▲	▲	225d30e3.5A8Z##	30	3.5	8	32 - 48	▲	▲
225d20e2.0A5Z##	20	2.0	5	24 - 32	▲	▲	225d30e4.0A8Z##	30	4.0	8	32 - 48	▲	▲
225d20e2.5A5Z##	20	2.5	5	24 - 32	▲	▲	225d30e4.5A8Z##	30	4.5	8	32 - 48	▲	▲
225d20e3.0A5Z##	20	3.0	5	24 - 32	▲	▲	225d30e5.0A8Z##	30	5.0	8	32 - 48	▲	▲
225d20e3.5A5Z##	20	3.5	5	24 - 32	▲	▲	225d30e5.5A8Z##	30	5.5	8	32 - 48	▲	▲
225d20e4.0A5Z##	20	4.0	5	24 - 32	▲	▲	225d30e6.0A8Z##	30	6.0	8	32 - 48	▲	▲
225d20e4.5A5Z##	20	4.5	5	24 - 32	▲	▲	225d30e7.0A8Z##	30	7.0	8	32 - 48	▲	▲
225d20e5.0A5Z##	20	5.0	5	24 - 32	▲	▲	225d30e8.0A8Z##	30	8.0	8	32 - 48	▲	▲
225d20e5.5A5Z##	20	5.5	5	24 - 32	▲	▲	225d30e9.0A8Z##	30	9.0	8	32 - 48	▲	▲
225d20e6.0A5Z##	20	6.0	5	24 - 32	▲	▲	225d30e10.0A8Z##	30	10.0	8	32 - 48	▲	▲
225d25e1.0A8Z##	25	1.0	8	24 - 32	▲	▲	225d30e11.0A8Z##	30	11.0	8	32 - 48	▲	▲
225d25e1.5A8Z##	25	1.5	8	32 - 48	▲	▲	225d30e12.0A8Z##	30	12.0	8	32 - 48	▲	▲
225d25e2.0A8Z##	25	2.0	8	32 - 48	▲	▲	225d30e13.0A8Z##	30	13.0	8	32 - 48	▲	▲
225d25e2.5A8Z##	25	2.5	8	32 - 48	▲	▲	225d30e14.0A8Z##	30	14.0	8	32 - 48	▲	▲
225d25e3.0A8Z##	25	3.0	8	32 - 48	▲	▲	225d30e15.0A8Z##	30	15.0	8	32 - 48	▲	▲
225d25e3.5A8Z##	25	3.5	8	32 - 48	▲	▲	225d30e16.0A8Z##	30	16.0	8	32 - 48	▲	▲
225d25e4.0A8Z##	25	4.0	8	32 - 48	▲	▲	225d40e1.0A10Z##	40	1.0	10	48 - 60	▲	▲
225d25e4.5A8Z##	25	4.5	8	32 - 48	▲	▲	225d40e1.5A10Z##	40	1.5	10	48 - 60	▲	▲

Available uncoated or coated (see page 308)

Z 20-100

λ 20° **γ 8°**

CARB

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Slitting saw spiral toothing



Available uncoated or coated (see page 308)



Z
20-100



λ
20°

γ
8°

CARB

Art. n°	d ₁	e	d ₂	Z			Art. n°	d ₁	e	d ₂	Z		
					Uncoat.	Trio*						Uncoat.	Trio*
225d40e2.0A10Z##	40	2.0	10	48 - 60	▲	▲	225d63e1.5A16Z##	63	1.5	16	60 - 80	▲	▲
225d40e2.5A10Z##	40	2.5	10	48 - 60	▲	▲	225d63e2.0A16Z##	63	2.0	16	60 - 80	▲	▲
225d40e3.0A10Z##	40	3.0	10	48 - 60	▲	▲	225d63e2.5A16Z##	63	2.5	16	60 - 80	▲	▲
225d40e3.5A10Z##	40	3.5	10	48 - 60	▲	▲	225d63e3.0A16Z##	63	3.0	16	60 - 80	▲	▲
225d40e4.0A10Z##	40	4.0	10	48 - 60	▲	▲	225d63e3.5A16Z##	63	3.5	16	60 - 80	▲	▲
225d40e4.5A10Z##	40	4.5	10	48 - 60	▲	▲	225d63e4.0A16Z##	63	4.0	16	60 - 80	▲	▲
225d40e5.0A10Z##	40	5.0	10	48 - 60	▲	▲	225d63e4.5A16Z##	63	4.5	16	60 - 80	▲	▲
225d40e5.5A10Z##	40	5.5	10	48 - 60	▲	▲	225d63e5.0A16Z##	63	5.0	16	60 - 80	▲	▲
225d40e6.0A10Z##	40	6.0	10	48 - 60	▲	▲	225d63e5.5A16Z##	63	5.5	16	60 - 80	▲	▲
225d40e7.0A10Z##	40	7.0	10	48 - 60	▲	▲	225d63e6.0A16Z##	63	6.0	16	60 - 80	▲	▲
225d40e8.0A10Z##	40	8.0	10	48 - 60	▲	▲	225d63e7.0A16Z##	63	7.0	16	60 - 80	▲	▲
225d40e9.0A10Z##	40	9.0	10	48 - 60	▲	▲	225d63e8.0A16Z##	63	8.0	16	60 - 80	▲	▲
225d40e10.0A10Z##	40	10.0	10	48 - 60	▲	▲	225d63e9.0A16Z##	63	9.0	16	60 - 80	▲	▲
225d40e11.0A10Z##	40	11.0	10	48 - 60	▲	▲	225d63e10.0A16Z##	63	10.0	16	60 - 80	▲	▲
225d40e12.0A10Z##	40	12.0	10	48 - 60	▲	▲	225d63e11.0A16Z##	63	11.0	16	60 - 80	▲	▲
225d40e13.0A10Z##	40	13.0	10	48 - 60	▲	▲	225d63e12.0A16Z##	63	12.0	16	60 - 80	▲	▲
225d40e14.0A10Z##	40	14.0	10	48 - 60	▲	▲	225d63e13.0A16Z##	63	13.0	16	60 - 80	▲	▲
225d40e15.0A10Z##	40	15.0	10	48 - 60	▲	▲	225d63e14.0A16Z##	63	14.0	16	60 - 80	▲	▲
225d40e16.0A10Z##	40	16.0	10	48 - 60	▲	▲	225d63e15.0A16Z##	63	15.0	16	60 - 80	▲	▲
225d40e17.0A10Z##	40	17.0	10	48 - 60	▲	▲	225d63e16.0A16Z##	63	16.0	16	60 - 80	▲	▲
225d40e18.0A10Z##	40	18.0	10	48 - 60	▲	▲	225d63e17.0A16Z##	63	17.0	16	60 - 80	▲	▲
225d50e1.0A13Z##	50	1.0	13	48 - 60	▲	▲	225d63e18.0A16Z##	63	18.0	16	60 - 80	▲	▲
225d50e1.5A13Z##	50	1.5	13	48 - 60	▲	▲	225d80e1.0A22Z##	80	1.0	22	80 - 100	▲	▲
225d50e2.0A13Z##	50	2.0	13	48 - 60	▲	▲	225d80e1.5A22Z##	80	1.5	22	80 - 100	▲	▲
225d50e2.5A13Z##	50	2.5	13	48 - 60	▲	▲	225d80e2.0A22Z##	80	2.0	22	80 - 100	▲	▲
225d50e3.0A13Z##	50	3.0	13	48 - 60	▲	▲	225d80e2.5A22Z##	80	2.5	22	80 - 100	▲	▲
225d50e3.5A13Z##	50	3.5	13	48 - 60	▲	▲	225d80e3.0A22Z##	80	3.0	22	80 - 100	▲	▲
225d50e4.0A13Z##	50	4.0	13	48 - 60	▲	▲	225d80e3.5A22Z##	80	3.5	22	80 - 100	▲	▲
225d50e4.5A13Z##	50	4.5	13	48 - 60	▲	▲	225d80e4.0A22Z##	80	4.0	22	80 - 100	▲	▲
225d50e5.0A13Z##	50	5.0	13	48 - 60	▲	▲	225d80e4.5A22Z##	80	4.5	22	80 - 100	▲	▲
225d50e5.5A13Z##	50	5.5	13	48 - 60	▲	▲	225d80e5.0A22Z##	80	5.0	22	80 - 100	▲	▲
225d50e6.0A13Z##	50	6.0	13	48 - 60	▲	▲	225d80e5.5A22Z##	80	5.5	22	80 - 100	▲	▲
225d50e7.0A13Z##	50	7.0	13	48 - 60	▲	▲	225d80e6.0A22Z##	80	6.0	22	80 - 100	▲	▲
225d50e8.0A13Z##	50	8.0	13	48 - 60	▲	▲	225d80e7.0A22Z##	80	7.0	22	80 - 100	▲	▲
225d50e9.0A13Z##	50	9.0	13	48 - 60	▲	▲	225d80e8.0A22Z##	80	8.0	22	80 - 100	▲	▲
225d50e10.0A13Z##	50	10.0	13	48 - 60	▲	▲	225d80e9.0A22Z##	80	9.0	22	80 - 100	▲	▲
225d50e11.0A13Z##	50	11.0	13	48 - 60	▲	▲	225d80e10.0A22Z##	80	10.0	22	80 - 100	▲	▲
225d50e12.0A13Z##	50	12.0	13	48 - 60	▲	▲	225d80e11.0A22Z##	80	11.0	22	80 - 100	▲	▲
225d50e13.0A13Z##	50	13.0	13	48 - 60	▲	▲	225d80e12.0A22Z##	80	12.0	22	80 - 100	▲	▲
225d50e14.0A13Z##	50	14.0	13	48 - 60	▲	▲	225d80e13.0A22Z##	80	13.0	22	80 - 100	▲	▲
225d50e15.0A13Z##	50	15.0	13	48 - 60	▲	▲	225d80e14.0A22Z##	80	14.0	22	80 - 100	▲	▲
225d50e16.0A13Z##	50	16.0	13	48 - 60	▲	▲	225d80e15.0A22Z##	80	15.0	22	80 - 100	▲	▲
225d50e17.0A13Z##	50	17.0	13	48 - 60	▲	▲	225d80e16.0A22Z##	80	16.0	22	80 - 100	▲	▲
225d50e18.0A13Z##	50	18.0	13	48 - 60	▲	▲	225d80e17.0A22Z##	80	17.0	22	80 - 100	▲	▲
225d63e1.0A16Z##	63	1.0	16	60 - 80	▲	▲	225d80e18.0A22Z##	80	18.0	22	80 - 100	▲	▲

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