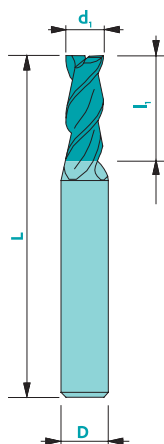
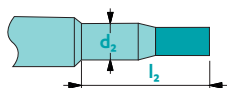


3000

EXPERT end mill for stainless steel - sharp edge



Upon request



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	-	-	-	-	-
Steel > 700 N/mm ²	-	-	-	-	-
Stainless steel	50	70	□	■	Tisi (BQ)
Cast iron	-	-	-	-	-
Copper	-	-	-	-	-
Brass - Bronze	-	-	-	-	-
Aluminium	-	-	-	-	-
Gold - Silver	-	-	-	-	-
Platinum - Palladium	-	-	-	-	-
Superalloys	-	-	-	-	-
Titanium	-	-	-	-	-

not adapted - adapted □ highly adapted ■

Tolerances $d_1 \leq 1 \text{ mm} \rightarrow 0/-0.01$ $D: h5$
 $d_1 > 1 \text{ mm} \rightarrow 0/-0.02$
 $d_1 = D \rightarrow d_1: e8$

Available uncoated or coated (see page 308)



Z2-3



λ
42°

γ
14°

CARB



$ap=0.8xd_1$



$ae=0.04xd_1$
 $ap=1xd_1$

Art. n°	d_1	l_1	D	L	Z		
						Uncoat.	Trio*
3000d0.30	0.3	0.6	6	57	2	▲	▲
3000d0.40	0.4	0.8	6	57	2	▲	▲
3000d0.50	0.5	1.0	6	57	2	▲	▲
3000d0.60	0.6	1.2	6	57	2	▲	▲
3000d0.70	0.7	1.4	6	57	2	▲	▲
3000d0.80	0.8	1.6	6	57	2	▲	▲
3000d0.90	0.9	1.8	6	57	2	▲	▲
3000d1.00	1.0	2.0	6	57	2	▲	▲
3000d1.10	1.1	2.2	6	57	2	▲	▲
3000d1.20	1.2	2.4	6	57	2	▲	▲
3000d1.30	1.3	2.6	6	57	2	▲	▲
3000d1.40	1.4	2.8	6	57	2	▲	▲
3000d1.50	1.5	3.0	6	57	2	▲	▲
3000d1.60	1.6	3.2	6	57	2	▲	▲
3000d1.70	1.7	3.4	6	57	2	▲	▲
3000d1.80	1.8	3.6	6	57	2	▲	▲
3000d1.90	1.9	3.8	6	57	2	▲	▲
3000d2.00	2.0	4.0	6	57	3	▲	▲
3000d2.10	2.1	4.2	6	57	3	▲	▲
3000d2.20	2.2	4.4	6	57	3	▲	▲
3000d2.30	2.3	4.6	6	57	3	▲	▲
3000d2.40	2.4	4.8	6	57	3	▲	▲
3000d2.50	2.5	5.0	6	57	3	▲	▲
3000d3.00	3.0	6.0	6	57	3	▲	▲
3000d3.50	3.5	7.0	6	57	3	▲	▲
3000d4.00	4.0	8.0	6	57	3	▲	▲
3000d5.00	5.0	10.0	6	57	3	▲	▲
3000d6.00	6.0	12.0	8	63	3	▲	▲
3000d8.00	8.0	16.0	10	72	3	▲	▲
3000d10.00	10.0	20.0	10	72	3	▲	▲

* Prices for other coatings: contact us!
 To order a coated tool, add the 2-letter coating code to the article number