

EXPERT end mill for stainless steel corner angle

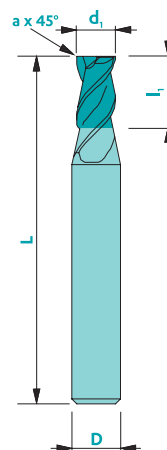


3010

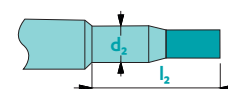
Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	-	-	-	-	-
Steel > 700 N/mm ²	-	-	-	-	-
Stainless steel	50	70	□	■	Tisi (BQ)
Cast iron	-	-	-	-	-
Copper	-	-	-	-	-
Brass - Bronze	-	-	-	-	-
Aluminium	-	-	-	-	-
Gold - Silver	-	-	-	-	-
Platinum - Palladium	-	-	-	-	-
Superalloys	-	-	-	-	-
Titanium	-	-	-	-	-

not adapted - adapted □ highly adapted ■

Tolerances $d_1 \leq 1 \text{ mm}$ ▶ 0/-0.01
 $d_1 > 1 \text{ mm}$ ▶ 0/-0.02
 $d_1 = D$ ▶ $d_1; e8$
 D: h5



Upon request



Art. n°	d_1	l_1	D	L	a	Z		
							Uncoat.	Trio*
3010d0.50	0.5	0.75	6	57	0.02	2	▲	▲
3010d0.60	0.6	0.90	6	57	0.02	2	▲	▲
3010d0.70	0.7	1.05	6	57	0.02	2	▲	▲
3010d0.80	0.8	1.20	6	57	0.03	2	▲	▲
3010d0.90	0.9	1.35	6	57	0.03	2	▲	▲
3010d1.00	1.0	1.50	6	57	0.03	2	▲	▲
3010d1.50	1.5	2.30	6	57	0.03	2	▲	▲
3010d2.00	2.0	3.00	6	57	0.03	3	▲	▲
3010d2.50	2.5	3.80	6	57	0.05	3	▲	▲
3010d3.00	3.0	4.50	6	57	0.06	3	▲	▲
3010d4.00	4.0	6.00	6	57	0.06	3	▲	▲
3010d5.00	5.0	8.00	6	57	0.08	3	▲	▲
3010d6.00	6.0	9.00	8	63	0.08	3	▲	▲
3010d8.00	8.0	12.00	10	72	0.10	3	▲	▲
3010d10.00	10.0	15.00	10	72	0.10	4	▲	▲
3010d12.00	12.0	18.00	12	83	0.15	4	▲	▲

* Prices for other coatings: contact us!
 To order a coated tool, add the 2-letter coating code to the article number

Available uncoated or coated (see page 308)

45°
0.02-0.15

Z2-4



λ
42°

γ
14°

CARB



$ap=0.8xd_1$

$ap=0.04xd_1$
 $ap=1xd_1$