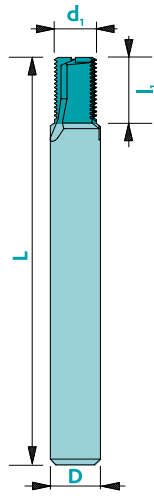
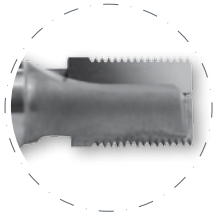


45200

PCD thread mill

Internal and external threading



Material

	Vc	Uncoated
Steel < 700 N/mm ²	-	-
Steel > 700 N/mm ²	-	-
Stainless steel	-	-
Cast iron	-	-
Copper	150	■
Brass - Bronze	140	■
Aluminium	200	■
Gold - Silver	140	■
Platinum - Palladium	80	■
Superalloys	-	-
Titanium	40	□

not adapted - adapted □ highly adapted ■

Tolerances

$d_1 = +0/-0.1$
D: h5

Z1-2



λ

0°

γ

0°

PCD

HSC

Art. n°	Ø nominal	Pitch	d_1	l_1	D	L	Z
45200M2.00	M2.00	0.40	1.40	4.0	3	38	1
45200M2.50	M2.50	0.45	1.80	5.0	6	57	1
45200M3.00	M3.00	0.50	2.30	6.0	6	57	1
45200M4.00	M4.00	0.70	3.00	8.0	6	57	2
45200M5.00	M5.00	0.80	3.80	10.0	6	57	2
45200M6.00	M6.00	1.00	4.50	12.0	6	57	2
45200M8.00	M8.00	1.25	5.00	16.0	6	57	2

Other dimensions, CVD/CBN available upon request.