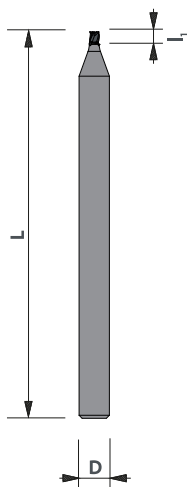


41510

## PCD Mikrospiralfräser



| Werkstoffe                    | Vc   | Unbeschichtet |
|-------------------------------|------|---------------|
| Stahl < 700 N/mm <sup>2</sup> | -    | -             |
| Stahl > 700 N/mm <sup>2</sup> | -    | -             |
| Nichtrostende Stähle          | -    | -             |
| Gusseisen                     | -    | -             |
| Kupfer                        | 350  | ■             |
| Messing - Bronze              | 500  | ■             |
| Aluminium                     | 1000 | ■             |
| Gold - Silber                 | 300  | ■             |
| Platin - Palladium            | 130  | ■             |
| Superlegierungen              | -    | -             |
| Titan                         | -    | -             |
| Kunststoffe                   | 200  | □             |

Toleranzen  $D_1 < 1\text{mm} - 0/-0.01$   $D_1 > 1\text{mm} - 0/-0.02$  D: h5 nicht geeignet - geeignet □ sehr geeignet ■

Brut uniquement  
Raw only - Nur rohe  
Solo grezzo

| Art. n°    | d1   | Zahnteilung | D | L  | Z |
|------------|------|-------------|---|----|---|
| 41510d0.20 | 0.20 | 0.20        | 3 | 38 | 2 |
| 41510d0.30 | 0.30 | 0.30        | 3 | 38 | 2 |
| 41510d0.40 | 0.40 | 0.40        | 3 | 38 | 2 |
| 41510d0.50 | 0.50 | 0.50        | 3 | 38 | 3 |
| 41510d0.60 | 0.60 | 0.60        | 3 | 38 | 3 |
| 41510d0.70 | 0.70 | 0.70        | 3 | 38 | 3 |
| 41510d0.80 | 0.80 | 0.80        | 3 | 38 | 3 |
| 41510d0.90 | 0.90 | 0.90        | 3 | 38 | 3 |
| 41510d1.00 | 1.00 | 1.00        | 3 | 38 | 3 |
| 41510d1.10 | 1.10 | 1.10        | 3 | 38 | 3 |
| 41510d1.20 | 1.20 | 1.20        | 3 | 38 | 3 |
| 41510d1.30 | 1.30 | 1.30        | 3 | 38 | 3 |
| 41510d1.40 | 1.40 | 1.40        | 3 | 38 | 3 |
| 41510d1.50 | 1.50 | 1.50        | 3 | 38 | 3 |



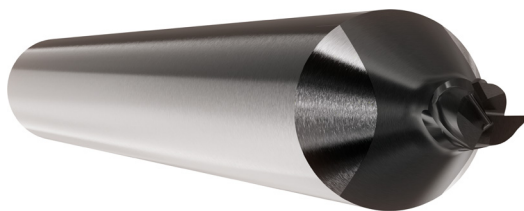
PCD



Z2-3

γ  
8-10°λ  
30°

ap=0.15xd1 ae=0.03xd1  
ap=1xd1



///EXCALIBUR