

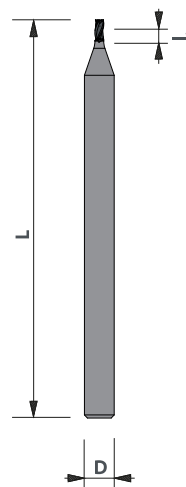


PCD Mikrospiralfräser

41520

Werkstoffe	Vc	Unbeschichtet
Stahl < 700 N/mm ²	-	-
Stahl > 700 N/mm ²	-	-
Nichtrostende Stähle	-	-
Gusseisen	-	-
Kupfer	350	■
Messing - Bronze	500	■
Aluminium	1000	■
Gold - Silber	300	■
Platin - Palladium	130	■
Superlegierungen	-	-
Titan	-	-
Kunststoffe	200	□

Toleranzen $D_1 < 1\text{mm} - 0/-0.01$ $D_1 > 1\text{mm} - 0/-0.02$ D: h5 nicht geeignet - geeignet □ sehr geeignet ■



Art. n°	d1	Zahlteilung	D	L	Z
41520d0.20	0.20	0.40	3	38	2
41520d0.30	0.30	0.60	3	38	2
41520d0.40	0.40	0.80	3	38	2
41520d0.50	0.50	1.00	3	38	3
41520d0.60	0.60	1.20	3	38	3
41520d0.70	0.70	1.40	3	38	3
41520d0.80	0.80	1.60	3	38	3
41520d0.90	0.90	1.80	3	38	3
41520d1.00	1.00	2.00	3	38	3
41520d1.10	1.10	2.20	3	38	3
41520d1.20	1.20	2.40	3	38	3
41520d1.30	1.30	2.60	3	38	3
41520d1.40	1.40	2.80	3	38	3
41520d1.50	1.50	3.00	3	38	3

Brut uniquement
Raw only - Nur rohe
Solo grezzo



PCD



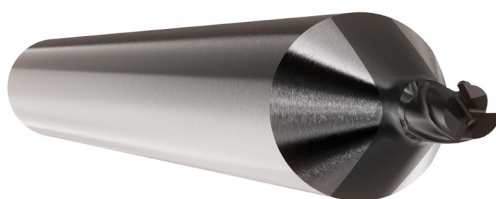
Z2-3

γ
8-10°

λ
30°



ap=0.15xd1 ae=0.03xd1
ap=1xd1



///EXCALIBUR