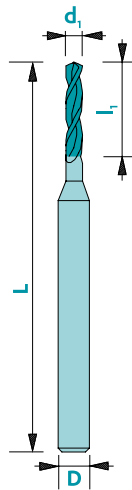


4500

PKD Spiralbohrer - 2 Zähne

**Werkstoffe**Stahl < 700 N/mm²Stahl > 700 N/mm²

Nichtrostende Stähle

Gusseisen

Kupfer

Messing - Bronze

Aluminium

Gold - Silber

Platin - Palladium

Superlegierungen

Titan

Vc

Unbes-
chichtet

-

-

-

-

-

-

-

-

180

■

280

■

250

■

200

■

100

■

-

-

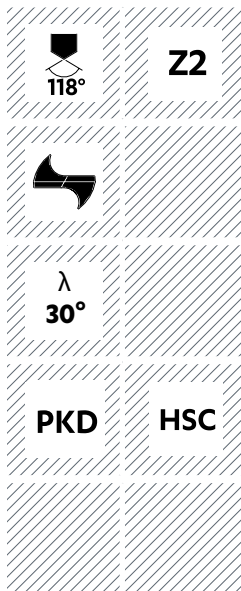
140

■

nicht geeignet - geeignet ■ sehr geeignet ■

Toleranzen $d_1 = +0/-0.013$

D: h6



Art. n°	d ₁	l ₁	D	L
4500d.48	0.48	4.0	3	38
4500d.49	0.49	4.0	3	38
4500d.50	0.50	4.0	3	38
4500d.51	0.51	4.0	3	38
4500d.52	0.52	4.0	3	38
4500d.53	0.53	4.0	3	38
4500d.54	0.54	4.0	3	38
4500d.55	0.55	4.0	3	38
4500d.56	0.56	4.0	3	38
4500d.57	0.57	4.0	3	38
4500d.58	0.58	4.0	3	38
4500d.59	0.59	4.0	3	38
4500d.60	0.60	5.0	3	38
4500d.61	0.61	5.0	3	38
4500d.62	0.62	5.0	3	38
4500d.63	0.63	5.0	3	38
4500d.64	0.64	5.0	3	38
4500d.65	0.65	5.0	3	38
4500d.66	0.66	5.0	3	38
4500d.67	0.67	5.0	3	38
4500d.68	0.68	5.0	3	38
4500d.69	0.69	5.0	3	38
4500d.70	0.70	5.0	3	38
4500d.71	0.71	5.0	3	38
4500d.72	0.72	5.0	3	38
4500d.73	0.73	5.0	3	38
4500d.74	0.74	5.0	3	38
4500d.75	0.75	5.0	3	38
4500d.76	0.76	5.0	3	38

Art. n°	d ₁	l ₁	D	L
4500d.77	0.77	5.0	3	38
4500d.78	0.78	5.0	3	38
4500d.79	0.79	5.0	3	38
4500d.80	0.80	6.0	3	38
4500d.81	0.81	6.0	3	38
4500d.82	0.82	6.0	3	38
4500d.83	0.83	6.0	3	38
4500d.84	0.84	6.0	3	38
4500d.85	0.85	6.0	3	38
4500d.86	0.86	6.0	3	38
4500d.87	0.87	6.0	3	38
4500d.88	0.88	6.0	3	38
4500d.89	0.89	6.0	3	38
4500d.90	0.90	7.0	3	38
4500d.91	0.91	7.0	3	38
4500d.92	0.92	7.0	3	38
4500d.93	0.93	7.0	3	38
4500d.94	0.94	7.0	3	38
4500d.95	0.95	7.0	3	38
4500d.96	0.96	7.0	3	38
4500d.97	0.97	7.0	3	38
4500d.98	0.98	7.0	3	38
4500d.99	0.99	7.0	3	38
4500d1.00	1.00	8.0	3	38
4500d1.01	1.01	8.0	3	38
4500d1.02	1.02	8.0	3	38
4500d1.03	1.03	8.0	3	38
4500d1.04	1.04	8.0	3	38
4500d1.05	1.05	8.0	3	38

