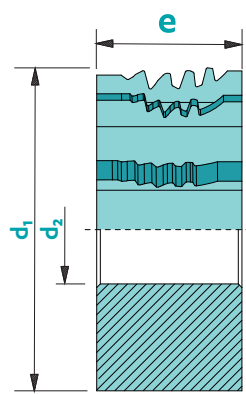


Hobs for asymmetrical gears



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating *
Steel 20AP	70	90	■	□	TRIO (PO)
Steel Law 100X	70	90	■	□	TRIO (PO)
Carbon steel (Finemac)	50	60	■	■	TRIO (PO)
4C27A	60	70	■	■	TRIO (PO)
CK45	80	90	■	■	TRIO (PO)
316L	60	70	■	■	TRIO (PO)
Other stainless steel	60	70	■	■	TRIO (PO)
Leaded brass	150	170	■	-	SOLO (DA)
Lead-free brass	150	170	■	□	SOLO (DA)
CuBe (copper alloys)	100	120	■	□	SOLO (DA)
Nickel silver (Maillechort)	120	140	■	□	SOLO (DA)
Bronze	120	140	■	□	SOLO (DA)
Aluminium	200	220	■	-	SOLO (DA)
Titanium	80	90	■	-	-

Tolerances d_1 : H3 e : +0/-0.01

Standard modules: by profile

Available uncoated or coated

d_1	e	d_2
6	4	3.5
6	5	3.5
6	6	3.5
8	4	3.5
8	5	3.5
8	6	3.5
10	4	3.5
10	5	3.5
10	6	3.5
10	5	4.5
10	6	4.5
12	6	4.5
12	8	4.5
12	6	5.0
12	8	5.0
12	6	6.0
12	8	6.0
16	6	8.0
16	8	8.0
16	10	8.0
18	6	6.0
18	6	8.0
18	8	8.0
24	6	8.0
24	8	8.0

Z: by profile