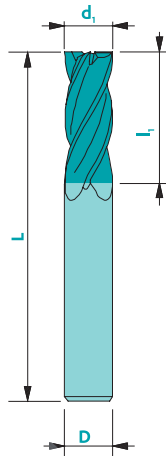
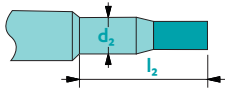




Upon request



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm <sup>2</sup>	100	130	-	■	Tisi (BQ)
Steel > 700 N/mm <sup>2</sup>	80	100	-	■	Tisi (BQ)
<b>Stainless steel</b>	<b>50</b>	<b>70</b>	-	■	<b>Tisi (BQ)</b>
Cast iron	60	100	-	■	Tisi (BQ)
Copper	130	160	-	■	Solo (DA)
Brass - Bronze	140	190	-	□	Solo (DA)
Aluminium	200	350	-	■	Solo (DA)
Gold - Silver	140	180	-	■	Solo (DA)
Platinum - Palladium	-	35	-	□	Solo (DA)
Superalloys	-	40	-	■	Trio (PO)
Titanium	40	60	-	■	RICCO (ZB)

not adapted - adapted □ highly adapted ■

Tolerances  $d_1 \leq 1 \text{ mm} \triangleright 0/-0.01$   $D; h5$   
 $d_1 > 1 \text{ mm} \triangleright 0/-0.02$   
 $d_1 = D \triangleright d_1; e8$

Available uncoated or coated (see page 308)



**Z4**



$\lambda$   
35-40°

$\gamma$   
8°

**CARB**



$ap=1xd_1$



$ae=1xd_1$   
 $ap=2.0xd_1$

Art. n°	$d_1$	$l_1$	a	D	L	Coating	
						Uncoat.	Trio*
1620d1.00	1.0	2	0.02	6	51	▲	▲
1620d1.50	1.5	3	0.02	6	51	▲	▲
1620d2.00	2.0	4	0.02	6	51	▲	▲
1620d2.50	2.5	5	0.02	6	51	▲	▲
1620d3.00	3.0	6	0.02	6	51	▲	▲
1620d3.50	3.5	7	0.03	6	51	▲	▲
1620d4.00	4.0	8	0.03	6	51	▲	▲
1620d5.00	5.0	10	0.04	6	51	▲	▲
1620d6.00	6.0	12	0.05	6	51	▲	▲
1620d8.00	8.0	16	0.05	8	61	▲	▲
1620d10.00	10.0	20	0.05	10	72	▲	▲
1620d12.00	12.0	24	0.05	12	83	▲	▲
1620d14.00	14.0	28	0.06	14	83	▲	▲
1620d16.00	16.0	32	0.06	16	92	▲	▲

\* Prices for other coatings: contact us!  
 To order a coated tool, add the 2-letter coating code to the article number

Option: Weldon flat



Upon request : Z6