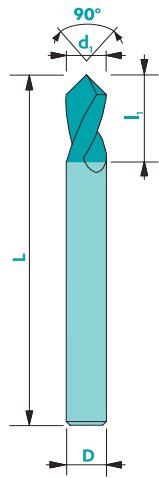
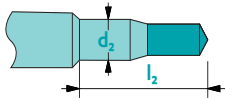


## NC Center drill 90°



Upon request



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm <sup>2</sup>	70	80	☐	■	Tisi (BQ)
Steel > 700 N/mm <sup>2</sup>	60	70	☐	■	Tisi (BQ)
Stainless steel	20	40	☐	■	Tisi (BQ)
Cast iron	60	70	☐	■	Tisi (BQ)
Copper	100	130	☐	■	Solo (DA)
Brass - Bronze	80	120	■	■	Solo (DA)
Aluminium	100	120	☐	■	Solo (DA)
Gold - Silver	80	100	■	■	Solo (DA)
Platinum - Palladium	-	20	-	☐	Solo (DA)
Superalloys	-	25	-	■	Trio (PO)
Titanium	40	60	☐	■	Rico (ZB)

not adapted - adapted ☐ highly adapted ■

Tolerances  $d_1 \leq 1 \text{ mm} \triangleright 0/-0.01$   $D: h5$   
 $d_1 > 1 \text{ mm} \triangleright 0/-0.02$   
 $d_1 = D \triangleright d_1: h5$

Available uncoated or coated (see page 308)

**Z2**

**90°**

**24°**

**CARB**

Art. n°	$d_1$	$l_1$	D	L	Uncoat.	Nemo*
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337d0.40	0.40	2.0	2.0	38	▲	▲
337d0.50	0.50	2.0	2.0	38	▲	▲
337d0.55	0.55	2.0	2.0	38	▲	▲
337d0.60	0.60	2.0	2.0	38	▲	▲
337d0.65	0.65	2.0	2.0	38	▲	▲
337d0.70	0.70	2.0	2.0	38	▲	▲
337d0.75	0.75	2.0	2.0	38	▲	▲
337d0.80	0.80	3.0	2.0	38	▲	▲
337d0.85	0.85	3.0	2.0	38	▲	▲
337d0.90	0.90	3.0	2.0	38	▲	▲
337d0.95	0.95	3.0	2.0	38	▲	▲
337d1.00	1.00	3.0	2.0	38	▲	▲
337d1.05	1.05	3.0	2.0	38	▲	▲
337d1.10	1.10	3.0	2.0	38	▲	▲
337d1.15	1.15	3.0	2.0	38	▲	▲
337d1.20	1.20	3.0	2.0	38	▲	▲
337d1.25	1.25	3.0	2.0	38	▲	▲
337d1.30	1.30	3.0	2.0	38	▲	▲
337d1.35	1.35	3.0	2.0	38	▲	▲
337d1.40	1.40	3.0	2.0	38	▲	▲
337d1.45	1.45	3.0	2.0	38	▲	▲
337d1.50	1.50	5.0	2.0	38	▲	▲
337d1.60	1.60	5.0	2.0	38	▲	▲
337d1.70	1.70	5.0	2.0	38	▲	▲
337d1.80	1.80	5.0	2.0	38	▲	▲
337d1.90	1.90	5.0	2.0	38	▲	▲
337d2.00	2.00	8.0	2.0	38	▲	▲
337d2.50	2.50	8.0	2.5	38	▲	▲
337d3.00	3.00	10.0	3.0	44	▲	▲
337d4.00	4.00	12.0	4.0	51	▲	▲

Art. n°	$d_1$	$l_1$	D	L	Uncoat.	Nemo*
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337d5.00	5.00	12.0	5.0	51	▲	▲
337d6.00	6.00	15.0	6.0	61	▲	▲
337d8.00	8.00	20.0	8.0	72	▲	▲
337d10.00	10.00	20.0	10.0	72	▲	▲
337d12.00	12.00	25.0	12.0	83	▲	▲
337d16.00	16.00	25.0	16.0	83	▲	▲
337d20.00	20.00	35.0	20.0	104	▲	▲

\* Prices for other coatings: contact us!

To order a coated tool, add the 2-letter coating code to the article number