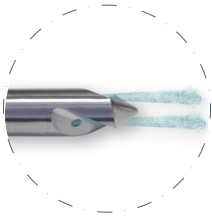
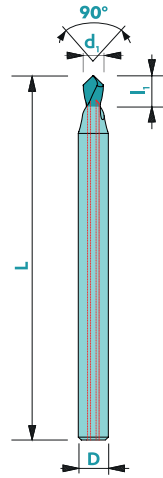
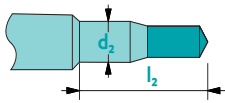


337H

NC Center drill 90° with coolant holes



Upon request



Material	Vc uncoated [m/min]	Vc coated [m/min]	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	90	80	□	■	Tisi (BQ)
Steel > 700 N/mm ²	-	70	-	■	Tisi (BQ)
Stainless steel	-	40	-	■	Tisi (BQ)
Hardened steel	-	-	-	-	-
Cast iron	60	70	□	■	Tisi (BQ)
Copper	80	100	□	■	Solo (DA)
Brass - Bronze	80	100	■	■	Solo (DA)
Aluminium	100	120	□	■	Solo (DA)
Gold - Silver	80	100	■	■	Solo (DA)
Platinum - Palladium	-	20	-	□	NEO (FC)
Superalloys	-	40	-	■	Tisi (BQ)
Cobalt - chrome	-	-	-	-	-
Titanium	40	50	□	■	Tisi (BQ)
Composite	-	-	-	-	-

not adapted - adapted □ highly adapted ■

Tolerances
 $d_1 : \pm 0.01$
 $d_1 = D \triangleright d_1 : h5$
 $D : h5$

Available uncoated or coated



Z2



λ 24°

CARB



Art. n°	d_1	l_1	D	L	Uncoat. Price
337Hd0.50	0.50	0.75	3.0	38	
337Hd0.80	0.80	1.20	3.0	38	
337Hd1.00	1.00	1.50	3.0	38	
337Hd1.50	1.50	2.25	3.0	38	
337Hd2.00	2.00	3.00	3.0	38	
337Hd2.50	2.50	3.75	3.0	38	
337Hd3.00	3.00	4.50	3.0	38	
337Hd4.00	4.00	6.00	6.0	50	
337Hd6.00	6.00	9.00	6.0	50	

* Prices for coatings: contact us!
 To order a coated tool, add the 2-letter coating code to the article number