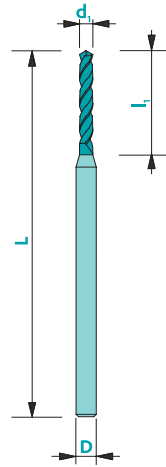
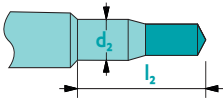


## Micro twist drill - helix 34°



Upon request



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm <sup>2</sup>	70	80	□	□	Tisi (BQ)
Steel > 700 N/mm <sup>2</sup>	60	70	□	■	Tisi (BQ)
Stainless steel	20	40	□	■	Tisi (BQ)
Cast iron	60	70	□	■	Tisi (BQ)
Copper	100	130	□	■	Solo (DA)
Brass - Bronze	80	120	■	■	Solo (DA)
Aluminium	100	120	■	■	Solo (DA)
Gold - Silver	80	100	□	□	Solo (DA)
Platinum - Palladium	-	20	-	□	Solo (DA)
Superalloys	-	25	-	□	Trio (PO)
Titanium	40	60	□	□	Rico (ZB)

not adapted - adapted □ highly adapted ■

Tolerances  $d_1$ : -0.002/-0.004  
D: h5

Available uncoated or coated (see page 308)



Z2

118°



λ  
34°

CARB

Art. n°	$d_1$	$l_1$	D	L	Availability		Art. n°	$d_1$	$l_1$	D	L	Availability	
					Uncoat.	Nemo*						Uncoat.	Nemo*
340d0.50	0.50	4.0	1.5	30	▲	▲	340d0.79	0.79	5.0	1.5	30	▲	▲
340d0.51	0.51	4.0	1.5	30	▲	▲	340d0.80	0.80	6.0	1.5	30	▲	▲
340d0.52	0.52	4.0	1.5	30	▲	▲	340d0.81	0.81	6.0	1.5	30	▲	▲
340d0.53	0.53	4.0	1.5	30	▲	▲	340d0.82	0.82	6.0	1.5	30	▲	▲
340d0.54	0.54	4.0	1.5	30	▲	▲	340d0.83	0.83	6.0	1.5	30	▲	▲
340d0.55	0.55	4.0	1.5	30	▲	▲	340d0.84	0.84	6.0	1.5	30	▲	▲
340d0.56	0.56	4.0	1.5	30	▲	▲	340d0.85	0.85	6.0	1.5	30	▲	▲
340d0.57	0.57	4.0	1.5	30	▲	▲	340d0.86	0.86	6.0	1.5	30	▲	▲
340d0.58	0.58	4.0	1.5	30	▲	▲	340d0.87	0.87	6.0	1.5	30	▲	▲
340d0.59	0.59	4.0	1.5	30	▲	▲	340d0.88	0.88	6.0	1.5	30	▲	▲
340d0.60	0.60	5.0	1.5	30	▲	▲	340d0.89	0.89	6.0	1.5	30	▲	▲
340d0.61	0.61	5.0	1.5	30	▲	▲	340d0.90	0.90	7.0	1.5	30	▲	▲
340d0.62	0.62	5.0	1.5	30	▲	▲	340d0.91	0.91	7.0	1.5	30	▲	▲
340d0.63	0.63	5.0	1.5	30	▲	▲	340d0.92	0.92	7.0	1.5	30	▲	▲
340d0.64	0.64	5.0	1.5	30	▲	▲	340d0.93	0.93	7.0	1.5	30	▲	▲
340d0.65	0.65	5.0	1.5	30	▲	▲	340d0.94	0.94	7.0	1.5	30	▲	▲
340d0.66	0.66	5.0	1.5	30	▲	▲	340d0.95	0.95	7.0	1.5	30	▲	▲
340d0.67	0.67	5.0	1.5	30	▲	▲	340d0.96	0.96	7.0	1.5	30	▲	▲
340d0.68	0.68	5.0	1.5	30	▲	▲	340d0.97	0.97	7.0	1.5	30	▲	▲
340d0.69	0.69	5.0	1.5	30	▲	▲	340d0.98	0.98	7.0	1.5	30	▲	▲
340d0.70	0.70	5.0	1.5	30	▲	▲	340d0.99	0.99	7.0	1.5	30	▲	▲
340d0.71	0.71	5.0	1.5	30	▲	▲	340d1.00	1.00	8.0	1.5	30	▲	▲
340d0.72	0.72	5.0	1.5	30	▲	▲	340d1.01	1.01	8.0	1.5	30	▲	▲
340d0.73	0.73	5.0	1.5	30	▲	▲	340d1.02	1.02	8.0	1.5	30	▲	▲
340d0.74	0.74	5.0	1.5	30	▲	▲	340d1.03	1.03	8.0	1.5	30	▲	▲
340d0.75	0.75	5.0	1.5	30	▲	▲	340d1.04	1.04	8.0	1.5	30	▲	▲
340d0.76	0.76	5.0	1.5	30	▲	▲	340d1.05	1.05	8.0	1.5	30	▲	▲
340d0.77	0.77	5.0	1.5	30	▲	▲	340d1.06	1.06	8.0	1.5	30	▲	▲
340d0.78	0.78	5.0	1.5	30	▲	▲	340d1.07	1.07	8.0	1.5	30	▲	▲

\* Prices for other coatings: contact us!

To order a coated tool, add the 2-letter coating code to the article number



# Micro twist drill - helix 34°

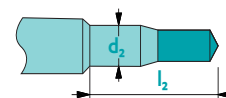
# 340

Continuation

Art. n°	d <sub>1</sub>	l <sub>1</sub>	D	L		
					Uncoat.	Nemo*
340d1.08	1.08	8.0	1.5	30	▲	▲
340d1.09	1.09	8.0	1.5	30	▲	▲
340d1.10	1.10	9.0	1.5	30	▲	▲
340d1.11	1.11	9.0	1.5	30	▲	▲
340d1.12	1.12	9.0	1.5	30	▲	▲
340d1.13	1.13	9.0	1.5	30	▲	▲
340d1.14	1.14	9.0	1.5	30	▲	▲
340d1.15	1.15	9.0	1.5	30	▲	▲
340d1.16	1.16	9.0	1.5	30	▲	▲
340d1.17	1.17	9.0	1.5	30	▲	▲
340d1.18	1.18	9.0	1.5	30	▲	▲
340d1.19	1.19	9.0	1.5	30	▲	▲
340d1.20	1.20	10.0	1.5	30	▲	▲
340d1.21	1.21	10.0	1.5	30	▲	▲
340d1.22	1.22	10.0	1.5	30	▲	▲
340d1.23	1.23	10.0	1.5	30	▲	▲
340d1.24	1.24	10.0	1.5	30	▲	▲
340d1.25	1.25	10.0	1.5	30	▲	▲
340d1.26	1.26	10.0	1.5	30	▲	▲
340d1.27	1.27	10.0	1.5	30	▲	▲
340d1.28	1.28	10.0	1.5	30	▲	▲
340d1.29	1.29	10.0	1.5	30	▲	▲
340d1.30	1.30	10.0	1.5	30	▲	▲
340d1.31	1.31	10.0	1.5	30	▲	▲
340d1.32	1.32	10.0	1.5	30	▲	▲
340d1.33	1.33	10.0	1.5	30	▲	▲
340d1.34	1.34	10.0	1.5	30	▲	▲
340d1.35	1.35	11.0	1.5	30	▲	▲
340d1.36	1.36	11.0	1.5	30	▲	▲
340d1.37	1.37	11.0	1.5	30	▲	▲
340d1.38	1.38	11.0	1.5	30	▲	▲
340d1.39	1.39	11.0	1.5	30	▲	▲
340d1.40	1.40	11.0	1.5	30	▲	▲
340d1.41	1.41	11.0	1.5	30	▲	▲
340d1.42	1.42	11.0	1.5	30	▲	▲
340d1.43	1.43	11.0	1.5	30	▲	▲
340d1.44	1.44	11.0	1.5	30	▲	▲
340d1.45	1.45	11.0	1.5	30	▲	▲
340d1.46	1.46	11.0	1.5	30	▲	▲
340d1.47	1.47	11.0	1.5	30	▲	▲
340d1.48	1.48	11.0	1.5	30	▲	▲
340d1.49	1.49	11.0	1.5	30	▲	▲



Upon request



Available uncoated or coated (see page 308)



118°

Z2



λ  
34°

CARB

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