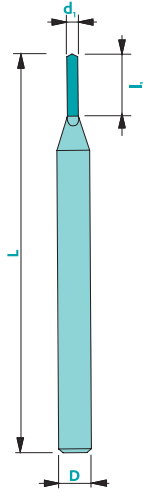


Gundrill - right cut



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	15	20	□	■	Tisi (BQ)
Steel > 700 N/mm ²	10	15	-	-	Tisi (BQ)
Stainless steel	10	15	-	-	Tisi (BQ)
Cast iron	15	20	-	-	Tisi (BQ)
Copper	20	25	□	■	Solo (DA)
Brass - Bronze	20	30	■	□	Solo (DA)
Aluminium	25	30	-	-	Nemo (NM)
Gold - Silver	25	30	■	□	Solo (DA)
Platinum - Palladium	-	-	-	-	-
Superalloys	-	-	-	-	-
Titanium	10	15	-	-	Nemo (NM)

not adapted - adapted □ highly adapted ■

Tolerances d_1 : -0.002/-0.004 D : h5
 l_1 : 0.02/-0

Available uncoated or coated (see page 308)

Z1

120°

0°

CARB

Art. n°	d_1	l_1	D	L	Uncoat.	Solo*
363d#.###.###	0.20-0.49	Upon request	3.0	38	▲	▲
363d#.###.###	0.50-0.99	Upon request	3.0	38	▲	▲
363d#.###.###	1.00-1.49	Upon request	3.0	38	▲	▲
363d#.###.###	1.50-3.00	Upon request	3.0	38	▲	▲

* Prices for other coatings: contact us!
 To order a coated tool, add the 2-letter coating code to the article number

Order Quotation request

Dimensions : d_1 : _____ l_1 : _____ D: _____ L: _____ Tolerances d_1 : _____		Coating : <input type="checkbox"/> Coated* : _____ <input type="checkbox"/> Uncoated
Machined material : _____	Quantity : _____	Order No : _____
Company's stamp & date : _____		Contact person : _____

Standard dimensions of the bars : \emptyset 3x L 38, \emptyset 4x L 38, \emptyset 6x L 38, \emptyset 6x L 51, \emptyset 8x L 61, \emptyset 10x L 72, \emptyset 12x L 83, \emptyset 16x L 92, \emptyset 20x L 104

* Without information, the most suitable Coating will be applied.