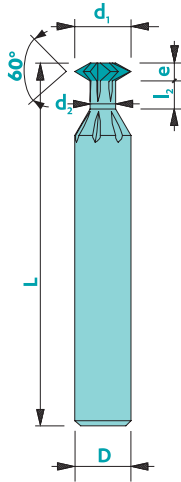


Double angle cutter 60° - T shape



Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel < 700 N/mm²	100	130	□	■	Trio
Steel > 700 N/mm²	80	100	-	■	Trio
Stainless steel	50	70	□	■	Trio
Cast iron	60	100	□	■	Nemo
Copper	130	160	□	■	Solo
Brass - Bronze	140	190	■	□	Solo
Aluminium	200	350	□	■	Solo
Gold - Silver	140	180	■	■	Solo
Platinum - Palladium	-	35	-	□	Solo
Superalloys	-	40	-	■	Trio
Titanium	40	60	■	■	Rico

not adapted - adapted □ highly adapted ■

Tolerances $d_1 = D \triangleright 0.05/-0.10$ $d_2 \quad +0/-0.5$ $D: h5$
 $d_1 > D \triangleright +0/-0.02$ $e \quad +0.01/-0.01$
 $l_2: +0.2/-0$

Available uncoated or coated (see page 61)

Z5-12



λ
0°

γ
3-6°

MG10

N

Art. n°	d_1	e^*	d_2	l_2	D	L	Z
117-4d5.00e###	5.0	0.5 - 1.4	2.1	3	5	38	5
117-4d6.00e###	6.0	1.0 - 1.9	2.5	3	6	38	6
117-4d8.00e###	8.0	1.5 - 2.4	3.6	4	8	51	6
117-4d10.00e###	10.0	2.0 - 3.4	4.0	4	10	51	6
117-4d12.00e###	12.0	2.5 - 3.9	4.7	4	10	51	8
117-4d16.00e###	16.0	3.0 - 5.0	7.0	4	10	61	12

*e: available thickness: every 0.1 mm

Order Quotation request

Dimensions : d_1 : _____ e : _____ d_2 : _____ l_2 : _____ D : _____ L : _____ Z : _____		Coating : <input type="checkbox"/> Uncoated <input type="checkbox"/> Coated* : _____	
Cut : <input type="checkbox"/> right cut <input type="checkbox"/> left cut	Machined material : _____	Quantity : _____	Order No. : _____
Company's stamp & date : _____		Contact person : _____	

*Without information, the most suitable coating will be applied.