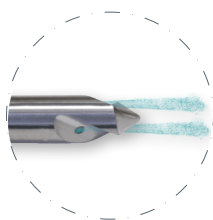
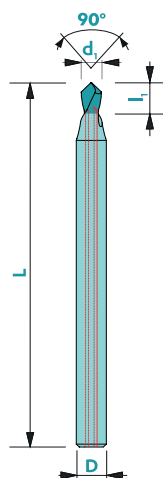
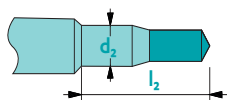


337H

NC Center drill 90° with internal coolant



Upon request



Material	Vc uncoated [m/min]	Vc coated [m/min]	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	90	80	□	■	Tisi (BQ)
Steel > 700 N/mm ²	-	70	-	■	Tisi (BQ)
Stainless steel	-	40	-	■	Tisi (BQ)
Cast iron	60	70	□	■	Tisi (BQ)
Copper	80	100	□	■	Solo (DA)
Brass - Bronze	80	100	■	■	Solo (DA)
Aluminium	100	120	□	■	Solo (DA)
Gold - Silver	80	100	■	■	Solo (DA)
Platinum - Palladium	-	20	-	□	NEO (FC)
Superalloys	-	40	-	■	Tisi (BQ)
Titanium	40	50	□	■	Tisi (BQ)

not adapted - adapted □ highly adapted ■

Tolerances
 $d_1: \pm 0.01$
 $d_1 = D \rightarrow d_1: h5$
 $D: h5$

Available
uncoated or coated
(see page 314)



Z2



λ
24°

CARB



Art. n°	d_1	l_1	D	L
337Hd0.50	0.50	0.75	3.0	38
337Hd0.80	0.80	1.20	3.0	38
337Hd1.00	1.00	1.50	3.0	38
337Hd1.50	1.50	2.25	3.0	38
337Hd2.00	2.00	3.00	3.0	38
337Hd2.50	2.50	3.75	3.0	38
337Hd3.00	3.00	4.50	3.0	38
337Hd4.00	4.00	6.00	6.0	50
337Hd6.00	6.00	9.00	6.0	50

* Prices for other coatings: contact us!

To order a coated tool, add the 2-letter coating code to the article number