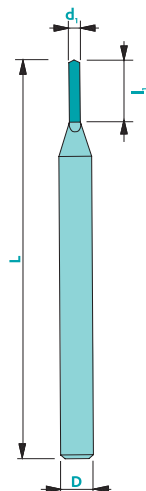


D drill - right cut



Material	Vc uncoated [m/min]	Vc coated [m/min]	Uncoated	Coated	Rec. Coating*
Steel < 700 N/mm ²	15	20	■	■	Tisi (BQ)
Steel > 700 N/mm ²	10	15	-	-	Tisi (BQ)
Stainless steel	10	15	-	-	Tisi (BQ)
Cast iron	15	20	-	-	Tisi (BQ)
Copper	20	25	■	■	Solo (DA)
Brass - Bronze	20	30	■	■	Solo (DA)
Aluminium	25	30	-	-	Nemo (NM)
Gold - Silver	25	30	■	■	Solo (DA)
Platinum - Palladium	-	-	-	-	-
Superalloys	-	-	-	-	-
Titanium	10	15	-	-	Nemo (NM)

not adapted - adapted ■ highly adapted ■

Tolerances d_1 : -0.002/-0.004 D : h5
 l_1 : 0.02/-0

Available
uncoated or coated



120°

Z1

λ
0°

CARB

Art. n°	d_1	l_1	D	L	Uncoat. Price
363d#.#x#.#	0.20-0.49	Upon request	3.0	38	
363d#.#x#.#	0.50-0.99	Upon request	3.0	38	
363d#.#x#.#	1.00-1.49	Upon request	3.0	38	
363d#.#x#.#	1.50-3.00	Upon request	3.0	38	

* Prices for other coatings: contact us!

To order a coated tool, add the 2-letter coating code to the article number

☐ Order

☐ Quotation request

Dimensions : d_1 : _____ l_1 : _____ D: _____ L: _____ Tolerances d_1 : _____		Coating : ☐ Coated* : _____ ☐ Uncoated	
Machined material : _____		Quantity : _____	
Order No : _____		Company's stamp & date : _____	
Contact person : _____		Order No : _____	

Standard dimensions of the bars : $\varnothing 3 \times L 38$, $\varnothing 4 \times L 38$, $\varnothing 6 \times L 38$, $\varnothing 6 \times L 51$, $\varnothing 8 \times L 61$, $\varnothing 10 \times L 72$, $\varnothing 12 \times L 83$, $\varnothing 16 \times L 92$, $\varnothing 20 \times L 104$

* Without information, the most suitable Coating will be applied.