

Straight cut end mill Z1 for 701S machine

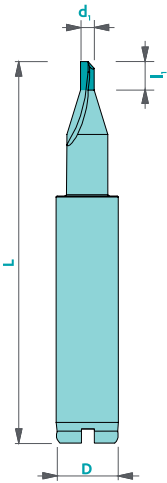


7111-1

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel < 700 N/mm ²	60	70	□	■	Trio
Steel > 700 N/mm ²	50	60	□	■	Trio
Stainless steel	40	50	□	■	Trio
Cast iron	30	40	□	■	Solo
Copper	50	60	□	■	Solo
Brass - Bronze	120	130	■	□	Solo
Aluminium	130	140	□	■	Nemo
Gold - Silver	80	90	■	□	Solo
Platinum - Palladium	-	18	-	■	Solo
Superalloy	-	20	-	■	Trio
Titanium	30	40	□	■	Nemo

not adapted - adapted □ highly adapted ■

Tolerances $d_1 \leq 1$ mm: +0/-0.01
 $d_1 > 1$ mm: +0/-0.02 D: h5



Art. n°	d_1	L_1	D	L
7111-1d0.63	0.63	1.89	6	33
7111-1d0.80	0.80	3.20	6	33
7111-1d1.25	1.25	2.50	6	33
7111-1d1.60	1.60	4.00	6	33
7111-1d2.00	2.00	2.50	6	33
7111-1d2.50	2.50	3.00	6	33
7111-1d3.20	3.20	3.20	6	33

