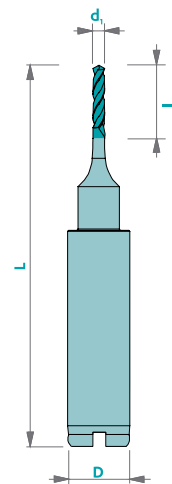


Twist drill helix 24° for 701S machine

Material	Vc uncoated	Vc coated	Uncoated	Coated	Rec. Coating
Steel < 700 N/mm ²	60	70	□	■	Trio
Steel > 700 N/mm ²	50	60	□	■	Trio
Stainless steel	40	50	□	■	Trio
Cast iron	30	40	□	■	Solo
Copper	50	60	□	■	Solo
Brass - Bronze	120	130	■	□	Solo
Aluminium	130	140	□	■	Nemo
Gold - Silver	80	90	■	□	Solo
Platinum - Palladium	-	18	-	■	Solo
Superalloy	-	20	-	■	Trio
Titanium	30	40	□	■	Nemo

not adapted - adapted □ highly adapted ■

Tolerances d_1 : -0.002/-0.004
D: h5



Art. n°	d_1	l_1	D	L
7339d0.230	0.230	1.0	6	33
7339d0.275	0.275	1.0	6	33
7339d0.320	0.320	1.5	6	33
7339d0.400	0.400	2.0	6	33
7339d0.480	0.480	3.0	6	33
7339d0.560	0.560	4.0	6	33
7339d0.640	0.640	4.0	6	33
7339d0.720	0.720	4.0	6	33
7339d0.800	0.800	4.0	6	33
7339d1.000	1.000	4.0	6	33
7339d1.150	1.150	4.0	6	33



118°

Z2



λ
24°

MG10

N