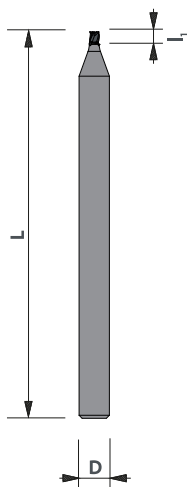


41510

Micro-fraise hélicoïdale - PCD



Matière	Vc	Non revêtu
Acier < 700 N/mm ²	-	-
Acier > 700 N/mm ²	-	-
Acier inox	-	-
Fonte	-	-
Cuivre	350	■
Laiton - Bronze	500	■
Aluminium	1000	■
Or - Argent	300	■
Platine - Palladium	130	■
Superaliages	-	-
Titane	-	-
Composite	200	□

Tolérances $D_1 < 1\text{mm} - 0/-0.01$
 $D_1 > 1\text{mm} - 0/-0.02$

D: h5

pas adapté - adapté □ très adapté ■

Brut uniquement
 Raw only - Nur rohe
 Solo grezzo

Art. n°	d1	l1	D	L	Z
41510d0.20	0.20	0.20	3	38	2
41510d0.30	0.30	0.30	3	38	2
41510d0.40	0.40	0.40	3	38	2
41510d0.50	0.50	0.50	3	38	3
41510d0.60	0.60	0.60	3	38	3
41510d0.70	0.70	0.70	3	38	3
41510d0.80	0.80	0.80	3	38	3
41510d0.90	0.90	0.90	3	38	3
41510d1.00	1.00	1.00	3	38	3
41510d1.10	1.10	1.10	3	38	3
41510d1.20	1.20	1.20	3	38	3
41510d1.30	1.30	1.30	3	38	3
41510d1.40	1.40	1.40	3	38	3
41510d1.50	1.50	1.50	3	38	3



PCD



Z2-3



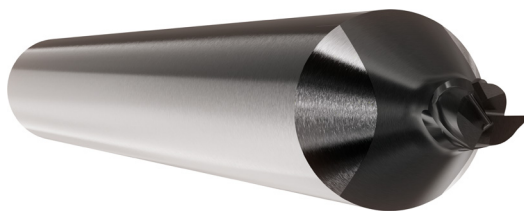
8-10°



λ 30°



ap=0.15xd1 ae=0.03xd1
 ap=1xd1



///EXCALIBUR