

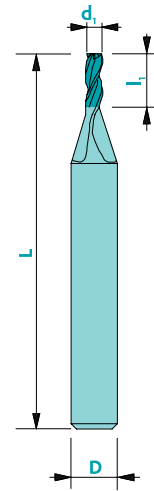
# Microfraise Z3

102-1

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recommand.
Acier < 700 N/mm <sup>2</sup>	100	130	□	■	Trio
Acier > 700 N/mm <sup>2</sup>	80	100	-	■	Trio
Acier inox	50	70	□	■	Trio
Fonte	60	100	□	■	Nemo
Cuivre	130	160	□	■	Solo
Laiton - Bronze	140	190	■	□	Solo
Aluminium	200	350	□	■	Solo
Or - Argent	140	180	■	■	Solo
Platine - Palladium	-	35	-	□	Solo
Superalliages	-	40	-	■	Trio
Titane	40	60	■	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances  $d_1 \leq 1 \text{ mm} \rightarrow +0/-0.01$  D: h5  
 $d_1 > 1 \text{ mm} \rightarrow +0/-0.02$   
 $d_1 = D \rightarrow d_1: e8$



Disponible  
brut ou revêtu  
(voir page 61)

Art. n°	$d_1$	$l_1$	D	L
102-1d0.20	0.20	0.50	3	38
102-1d0.30	0.30	0.80	3	38
102-1d0.40	0.40	1.00	3	38
102-1d0.50	0.50	1.50	3	38
102-1d0.60	0.60	2.50	3	38
102-1d0.70	0.70	2.50	3	38
102-1d0.80	0.80	2.50	3	38
102-1d0.90	0.90	4.00	3	38
102-1d1.00	1.00	4.00	3	38
102-1d1.10	1.10	4.00	3	38
102-1d1.20	1.20	4.00	3	38
102-1d1.30	1.30	4.00	3	38
102-1d1.40	1.40	4.00	3	38
102-1d1.50	1.50	6.00	3	38
102-1d1.60	1.60	6.00	3	38
102-1d1.70	1.70	6.00	3	38
102-1d1.80	1.80	6.00	3	38
102-1d1.90	1.90	6.00	3	38
102-1d2.00	2.00	6.00	3	38
102-1d2.10	2.10	6.00	3	38
102-1d2.20	2.20	6.00	3	38
102-1d2.30	2.30	6.00	3	38
102-1d2.40	2.40	6.00	3	38
102-1d2.50	2.50	6.00	3	38
102-1d2.60	2.60	6.00	3	38
102-1d2.70	2.70	6.00	3	38
102-1d2.80	2.80	6.00	3	38
102-1d2.90	2.90	6.00	3	38
102-1d3.00	3.00	6.00	3	38

Z3



$\lambda$  30°  $\gamma$  8-10°

MG10 N



$ap=0.25xd_1$

$ae=0.5xd_1$   
 $ap=0.5xd_1$