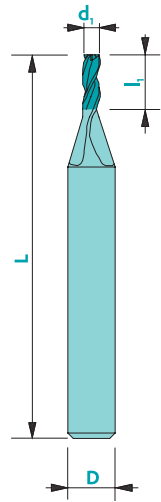
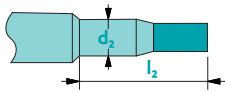


Microfraise Z3



Sur demande



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recommand.*
Acier < 700 N/mm ²	100	130	□	■	Tisi (BQ)
Acier > 700 N/mm ²	80	100	-	■	Tisi (BQ)
Acier inox	50	70	□	■	Tisi (BQ)
Fonte	60	100	□	■	Tisi (BQ)
Cuivre	130	160	□	■	Solo (DA)
Laiton - Bronze	140	190	■	□	Solo (DA)
Aluminium	200	350	□	■	Solo (DA)
Or - Argent	140	180	■	■	Solo (DA)
Platine - Palladium	-	35	-	□	Solo (DA)
Superaliages	-	40	-	■	Trio (PO)
Titane	40	60	■	■	RICO (ZB)

pas adapté - adapté □ très adapté ■

Tolérances $d_1 \leq 1 \text{ mm} \rightarrow 0/-0.01$ D: h5
 $d_1 > 1 \text{ mm} \rightarrow 0/-0.02$
 $d_1 = D \rightarrow d_1: e8$

Disponible brut ou revêtu (voir page 308)

Z3



λ 30° γ 8-10°

CARB



$ap = 0.25 \times d_1$



$ae = 0.5 \times d_1$
 $ap = 0.5 \times d_1$

Art. n°	d_1	l_1	D	L	Brut	Trio*
102-1d0.20	0.20	0.50	3	38	▲	▲
102-1d0.30	0.30	0.80	3	38	▲	▲
102-1d0.40	0.40	1.00	3	38	▲	▲
102-1d0.50	0.50	1.50	3	38	▲	▲
102-1d0.60	0.60	2.50	3	38	▲	▲
102-1d0.70	0.70	2.50	3	38	▲	▲
102-1d0.80	0.80	2.50	3	38	▲	▲
102-1d0.90	0.90	4.00	3	38	▲	▲
102-1d1.00	1.00	4.00	3	38	▲	▲
102-1d1.10	1.10	4.00	3	38	▲	▲
102-1d1.20	1.20	4.00	3	38	▲	▲
102-1d1.30	1.30	4.00	3	38	▲	▲
102-1d1.40	1.40	4.00	3	38	▲	▲
102-1d1.50	1.50	6.00	3	38	▲	▲
102-1d1.60	1.60	6.00	3	38	▲	▲
102-1d1.70	1.70	6.00	3	38	▲	▲
102-1d1.80	1.80	6.00	3	38	▲	▲
102-1d1.90	1.90	6.00	3	38	▲	▲
102-1d2.00	2.00	6.00	3	38	▲	▲
102-1d2.10	2.10	6.00	3	38	▲	▲
102-1d2.20	2.20	6.00	3	38	▲	▲
102-1d2.30	2.30	6.00	3	38	▲	▲
102-1d2.40	2.40	6.00	3	38	▲	▲
102-1d2.50	2.50	6.00	3	38	▲	▲
102-1d2.60	2.60	6.00	3	38	▲	▲
102-1d2.70	2.70	6.00	3	38	▲	▲
102-1d2.80	2.80	6.00	3	38	▲	▲
102-1d2.90	2.90	6.00	3	38	▲	▲
102-1d3.00	3.00	6.00	3	38	▲	▲

* Prix des autres revêtements : contactez-nous!

Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.