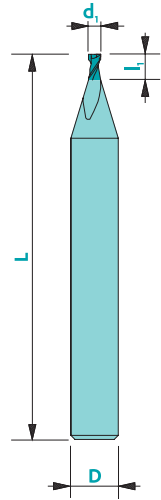
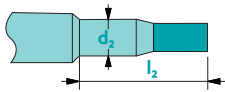


Microfraise Z2



Sur demande



| Matière | Vc non rev. | Vc rev. | Brut | Revêtu | Rev. recomm.* |
|-------------------------------|-------------|---------|------|--------|---------------|
| Acier < 700 N/mm ² | 100 | 130 | ☐ | ■ | Tisi (BQ) |
| Acier > 700 N/mm ² | 80 | 100 | - | ■ | Tisi (BQ) |
| Acier inox | 50 | 70 | ☐ | ■ | Tisi (BQ) |
| Fonte | 60 | 100 | ☐ | ■ | Tisi (BQ) |
| Cuivre | 130 | 160 | ☐ | ■ | Solo (DA) |
| Laiton - Bronze | 140 | 190 | ■ | ☐ | Solo (DA) |
| Aluminium | 200 | 350 | ☐ | ■ | Solo (DA) |
| Or - Argent | 140 | 180 | ■ | ■ | Solo (DA) |
| Platine - Palladium | - | 35 | - | ☐ | Solo (DA) |
| Superalliages | - | 40 | - | ■ | Trio (PO) |
| Titane | 40 | 60 | ■ | ■ | RICO (ZB) |

pas adapté - adapté ☐ très adapté ■

Tolérances $d_1 \leq 1 \text{ mm} \rightarrow 0/-0.01$ D: h5
 $d_1 > 1 \text{ mm} \rightarrow 0/-0.02$

Disponible brut ou revêtu (voir page 308)



Z2



λ
35°

γ
8-10°

CARB



$ap=0.25xd_1$



$ae=0.5xd_1$
 $ap=0.5xd_1$

| Art. n° | d ₁ | l ₁ | D | L | | | Art. n° | d ₁ | l ₁ | D | L | | |
|----------|----------------|----------------|---|----|------|-------|----------|----------------|----------------|---|----|------|-------|
| | | | | | Brut | Trio* | | | | | | Brut | Trio* |
| 102d0.08 | 0.08 | 0.16 | 3 | 38 | ▲ | ▲ | 102d0.75 | 0.75 | 1.60 | 3 | 38 | ▲ | ▲ |
| 102d0.10 | 0.10 | 0.20 | 3 | 38 | ▲ | ▲ | 102d0.80 | 0.80 | 1.60 | 3 | 38 | ▲ | ▲ |
| 102d0.11 | 0.11 | 0.20 | 3 | 38 | ▲ | ▲ | 102d0.85 | 0.85 | 1.80 | 3 | 38 | ▲ | ▲ |
| 102d0.12 | 0.12 | 0.20 | 3 | 38 | ▲ | ▲ | 102d0.90 | 0.90 | 1.80 | 3 | 38 | ▲ | ▲ |
| 102d0.13 | 0.13 | 0.30 | 3 | 38 | ▲ | ▲ | 102d0.95 | 0.95 | 2.00 | 3 | 38 | ▲ | ▲ |
| 102d0.14 | 0.14 | 0.30 | 3 | 38 | ▲ | ▲ | 102d1.00 | 1.00 | 2.00 | 3 | 38 | ▲ | ▲ |
| 102d0.15 | 0.15 | 0.30 | 3 | 38 | ▲ | ▲ | 102d1.05 | 1.05 | 2.20 | 3 | 38 | ▲ | ▲ |
| 102d0.16 | 0.16 | 0.30 | 3 | 38 | ▲ | ▲ | 102d1.10 | 1.10 | 2.20 | 3 | 38 | ▲ | ▲ |
| 102d0.17 | 0.17 | 0.30 | 3 | 38 | ▲ | ▲ | 102d1.15 | 1.15 | 2.40 | 3 | 38 | ▲ | ▲ |
| 102d0.18 | 0.18 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.20 | 1.20 | 2.40 | 3 | 38 | ▲ | ▲ |
| 102d0.19 | 0.19 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.25 | 1.25 | 2.60 | 3 | 38 | ▲ | ▲ |
| 102d0.20 | 0.20 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.30 | 1.30 | 2.60 | 3 | 38 | ▲ | ▲ |
| 102d0.21 | 0.21 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.35 | 1.35 | 2.80 | 3 | 38 | ▲ | ▲ |
| 102d0.22 | 0.22 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.40 | 1.40 | 2.80 | 3 | 38 | ▲ | ▲ |
| 102d0.23 | 0.23 | 0.50 | 3 | 38 | ▲ | ▲ | 102d1.45 | 1.45 | 3.00 | 3 | 38 | ▲ | ▲ |
| 102d0.24 | 0.24 | 0.50 | 3 | 38 | ▲ | ▲ | 102d1.50 | 1.50 | 3.00 | 3 | 38 | ▲ | ▲ |
| 102d0.25 | 0.25 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.55 | 1.55 | 3.20 | 3 | 38 | ▲ | ▲ |
| 102d0.26 | 0.26 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.60 | 1.60 | 3.20 | 3 | 38 | ▲ | ▲ |
| 102d0.27 | 0.27 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.65 | 1.65 | 3.40 | 3 | 38 | ▲ | ▲ |
| 102d0.28 | 0.28 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.70 | 1.70 | 3.40 | 3 | 38 | ▲ | ▲ |
| 102d0.29 | 0.29 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.75 | 1.75 | 3.60 | 3 | 38 | ▲ | ▲ |
| 102d0.30 | 0.30 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.80 | 1.80 | 3.60 | 3 | 38 | ▲ | ▲ |
| 102d0.35 | 0.35 | 0.80 | 3 | 38 | ▲ | ▲ | 102d1.85 | 1.85 | 4.00 | 3 | 38 | ▲ | ▲ |
| 102d0.40 | 0.40 | 0.80 | 3 | 38 | ▲ | ▲ | 102d1.90 | 1.90 | 4.00 | 3 | 38 | ▲ | ▲ |
| 102d0.45 | 0.45 | 1.00 | 3 | 38 | ▲ | ▲ | 102d1.95 | 1.95 | 6.00 | 3 | 38 | ▲ | ▲ |
| 102d0.50 | 0.50 | 1.00 | 3 | 38 | ▲ | ▲ | 102d2.00 | 2.00 | 6.00 | 3 | 38 | ▲ | ▲ |
| 102d0.55 | 0.55 | 1.20 | 3 | 38 | ▲ | ▲ | 102d2.05 | 2.05 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d0.60 | 0.60 | 1.20 | 3 | 38 | ▲ | ▲ | 102d2.10 | 2.10 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d0.65 | 0.65 | 1.40 | 3 | 38 | ▲ | ▲ | 102d2.15 | 2.15 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d0.70 | 0.70 | 1.40 | 3 | 38 | ▲ | ▲ | 102d2.20 | 2.20 | 7.00 | 3 | 38 | ▲ | ▲ |

* Prix des autres revêtements : contactez-nous!

Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.



Microfraise Z2

102

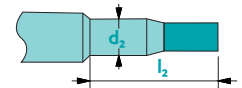
Suite

| Art. n° | d ₁ | l ₁ | D | L | | |
|----------|----------------|----------------|---|----|------|-------|
| | | | | | Brut | Trio* |
| 102d2.25 | 2.25 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.30 | 2.30 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.35 | 2.35 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.40 | 2.40 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.45 | 2.45 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.50 | 2.50 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.60 | 2.60 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.70 | 2.70 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.80 | 2.80 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.90 | 2.90 | 7.00 | 3 | 38 | ▲ | ▲ |

* Prix des autres revêtements : contactez-nous!
 Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.



Sur demande



Disponible
brut ou revêtu
(voir page 308)

Z2



λ
35°

γ
8-10°

CARB



ap=0.25xd₁



ae=0.5xd₁
ap=0.5xd₁