

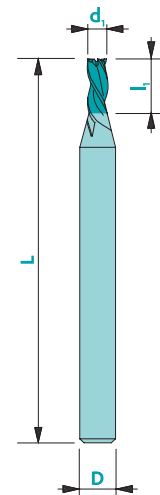
Fraise Z3 - hélice & coupe à gauche

105-G

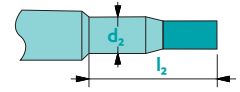
| Matière | Vc non rev. | Vc rev. | Brut | Revêtu | Rev. recommand.* |
|-------------------------------|-------------|---------|------|--------|------------------|
| Acier < 700 N/mm ² | 100 | 130 | □ | ■ | Tisi (BQ) |
| Acier > 700 N/mm ² | 80 | 100 | - | ■ | Tisi (BQ) |
| Acier inox | 50 | 70 | □ | ■ | Tisi (BQ) |
| Fonte | 60 | 100 | □ | ■ | Tisi (BQ) |
| Cuivre | 130 | 160 | □ | ■ | Solo (DA) |
| Laiton - Bronze | 140 | 190 | ■ | □ | Solo (DA) |
| Aluminium | 200 | 350 | □ | ■ | Solo (DA) |
| Or - Argent | 140 | 180 | ■ | ■ | Solo (DA) |
| Platine - Palladium | - | 35 | - | □ | Solo (DA) |
| Superalliages | - | 40 | - | ■ | Trio (PO) |
| Titane | 40 | 60 | ■ | ■ | RICO (ZB) |

pas adapté - adapté □ très adapté ■

Tolérances $d_1 \ll D$ \rightarrow 0/-0.02 $D: h5$
 $d_1 = D$ \rightarrow $d_1: e8$



Sur demande



| Art. n° | d ₁ | l ₁ | D | L | | | Art. n° | d ₁ | l ₁ | D | L | | |
|------------|----------------|----------------|---|----|------|-------|-------------|----------------|----------------|----|----|------|-------|
| | | | | | Brut | Trio* | | | | | | Brut | Trio* |
| 105-Gd1.50 | 1.5 | 5 | 6 | 51 | ▲ | ▲ | 105-Gd4.50 | 4.5 | 10 | 6 | 51 | ▲ | ▲ |
| 105-Gd1.60 | 1.6 | 5 | 6 | 51 | ▲ | ▲ | 105-Gd5.00 | 5.0 | 10 | 6 | 51 | ▲ | ▲ |
| 105-Gd1.70 | 1.7 | 5 | 6 | 51 | ▲ | ▲ | 105-Gd5.50 | 5.5 | 10 | 6 | 51 | ▲ | ▲ |
| 105-Gd1.80 | 1.8 | 5 | 6 | 51 | ▲ | ▲ | 105-Gd6.00 | 6.0 | 10 | 6 | 51 | ▲ | ▲ |
| 105-Gd1.90 | 1.9 | 5 | 6 | 51 | ▲ | ▲ | 105-Gd7.00 | 7.0 | 15 | 7 | 61 | ▲ | ▲ |
| 105-Gd2.00 | 2.0 | 8 | 6 | 51 | ▲ | ▲ | 105-Gd8.00 | 8.0 | 16 | 8 | 61 | ▲ | ▲ |
| 105-Gd2.10 | 2.1 | 8 | 6 | 51 | ▲ | ▲ | 105-Gd9.00 | 9.0 | 18 | 10 | 72 | ▲ | ▲ |
| 105-Gd2.20 | 2.2 | 8 | 6 | 51 | ▲ | ▲ | 105-Gd10.00 | 10.0 | 20 | 10 | 72 | ▲ | ▲ |
| 105-Gd2.30 | 2.3 | 8 | 6 | 51 | ▲ | ▲ | 105-Gd11.00 | 11.0 | 25 | 12 | 83 | ▲ | ▲ |
| 105-Gd2.40 | 2.4 | 8 | 6 | 51 | ▲ | ▲ | 105-Gd12.00 | 12.0 | 25 | 12 | 83 | ▲ | ▲ |
| 105-Gd2.50 | 2.5 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd2.60 | 2.6 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd2.70 | 2.7 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd2.80 | 2.8 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd2.90 | 2.9 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.00 | 3.0 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.10 | 3.1 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.20 | 3.2 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.30 | 3.3 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.40 | 3.4 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.50 | 3.5 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.60 | 3.6 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.70 | 3.7 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.80 | 3.8 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd3.90 | 3.9 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd4.00 | 4.0 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd4.10 | 4.1 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd4.20 | 4.2 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd4.30 | 4.3 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |
| 105-Gd4.40 | 4.4 | 10 | 6 | 51 | ▲ | ▲ | | | | | | | |

Disponible brut ou revêtu (voir page 308)

Z3

λ 30°

γ 8-10°

CARB

$ap=0.25xd_1$ $ae=0.5xd_1$
 $ap=0.5xd_1$

* Prix des autres revêtements : contactez-nous!
 Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.