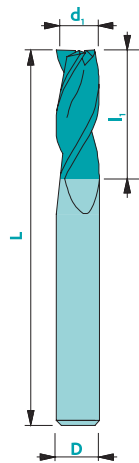
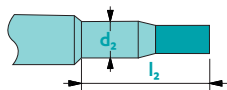


## Fraise universelle Z3



Sur demande



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recomm.*
Acier < 700 N/mm <sup>2</sup>	100	130	☐	■	Tisi (BQ)
Acier > 700 N/mm <sup>2</sup>	80	100	-	■	Tisi (BQ)
Acier inox	50	70	☐	■	Tisi (BQ)
Fonte	60	100	☐	■	Tisi (BQ)
Cuivre	130	160	☐	■	Solo (DA)
Laiton - Bronze	140	190	■	☐	Solo (DA)
Aluminium	200	350	☐	■	Solo (DA)
Or - Argent	140	180	■	■	Solo (DA)
Platine - Palladium	-	35	-	☐	Solo (DA)
Superalliages	-	40	-	■	Trio (PO)
Titane	40	60	■	■	RICO (ZB)

pas adapté - adapté ☐ très adapté ■

Tolérances d<sub>1</sub>: e8  
D: h5

Disponible brut ou revêtu (voir page 308)

**Z3**



$\lambda$  30°  $\gamma$  8-10°

**CARB**



ap=0.25xd<sub>1</sub> ae=0.5xd<sub>1</sub>  
ap=0.5xd<sub>1</sub>

Art. n°	d <sub>1</sub>	l <sub>1</sub>	D	L	Brut	Trio*
107-3d2.00	2.0	10	2.0	38	▲	▲
107-3d2.50	2.5	10	2.5	38	▲	▲
107-3d3.00	3.0	15	3.0	38	▲	▲
107-3d3.50	3.5	15	3.5	38	▲	▲
107-3d4.00	4.0	18	4.0	51	▲	▲
107-3d4.50	4.5	18	4.5	51	▲	▲
107-3d5.00	5.0	18	5.0	51	▲	▲
107-3d5.50	5.5	18	5.5	51	▲	▲
107-3d6.00	6.0	18	6.0	51	▲	▲
107-3d6.50	6.5	22	6.5	51	▲	▲
107-3d7.00	7.0	22	7.0	61	▲	▲
107-3d7.50	7.5	22	7.5	61	▲	▲
107-3d8.00	8.0	22	8.0	61	▲	▲
107-3d8.50	8.5	22	8.5	61	▲	▲
107-3d9.00	9.0	25	9.0	61	▲	▲
107-3d9.50	9.5	25	9.5	61	▲	▲
107-3d10.00	10.0	25	10.0	72	▲	▲
107-3d10.50	10.5	25	10.5	72	▲	▲
107-3d11.00	11.0	30	11.0	72	▲	▲
107-3d11.50	11.5	30	11.5	72	▲	▲
107-3d12.00	12.0	30	12.0	83	▲	▲
107-3d12.50	12.5	30	12.5	83	▲	▲
107-3d13.00	13.0	35	13.0	83	▲	▲
107-3d14.00	14.0	35	14.0	83	▲	▲
107-3d15.00	15.0	35	15.0	83	▲	▲
107-3d16.00	16.0	35	16.0	92	▲	▲
107-3d18.00	18.0	45	18.0	92	▲	▲
107-3d20.00	20.0	45	20.0	104	▲	▲

\* Prix des autres revêtements : contactez-nous!  
Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.