

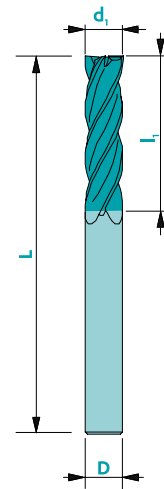
# Fraise universelle Z4

107-4

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recommand.
Acier < 700 N/mm <sup>2</sup>	100	130	□	■	Trio
Acier > 700 N/mm <sup>2</sup>	80	100	-	■	Trio
Acier inox	50	70	□	■	Trio
Fonte	60	100	□	■	Nemo
Cuivre	130	160	□	■	Solo
Laiton - Bronze	140	190	■	□	Solo
Aluminium	200	350	□	■	Solo
Or - Argent	140	180	■	■	Solo
Platine - Palladium	-	35	-	□	Solo
Superaliages	-	40	-	■	Trio
Titane	40	60	■	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances d<sub>1</sub>: e8  
D: h5



Disponible  
brut ou revêtu  
(voir page 61)

Art. n°	d <sub>1</sub>	l <sub>1</sub>	D	L
107-4d2.00	2.0	10	2.0	38
107-4d2.50	2.5	10	2.5	38
107-4d3.00	3.0	15	3.0	38
107-4d3.50	3.5	15	3.5	38
107-4d4.00	4.0	18	4.0	51
107-4d4.50	4.5	18	4.5	51
107-4d5.00	5.0	18	5.0	51
107-4d5.50	5.5	18	5.5	51
107-4d6.00	6.0	18	6.0	51
107-4d6.50	6.5	22	6.5	51
107-4d7.00	7.0	22	7.0	61
107-4d7.50	7.5	22	7.5	61
107-4d8.00	8.0	22	8.0	61
107-4d8.50	8.5	22	8.5	61
107-4d9.00	9.0	25	9.0	61
107-4d9.50	9.5	25	9.5	61
107-4d10.00	10.0	25	10.0	72
107-4d10.50	10.5	25	10.5	72
107-4d11.00	11.0	30	11.0	72
107-4d11.50	11.5	30	11.5	72
107-4d12.00	12.0	30	12.0	83
107-4d12.50	12.5	30	12.5	83
107-4d13.00	13.0	35	13.0	83
107-4d14.00	14.0	35	14.0	83
107-4d15.00	15.0	35	15.0	83
107-4d16.00	16.0	35	16.0	92
107-4d18.00	18.0	45	18.0	92
107-4d20.00	20.0	45	20.0	104

Z4



λ 30°

MG10



ae=0.5xd<sub>1</sub>  
ap=0.5xd<sub>1</sub>