

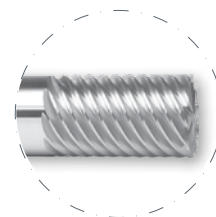
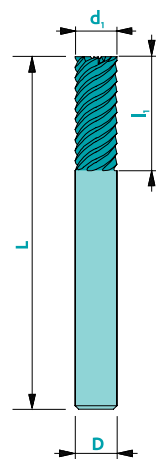
# Fraise de finition multidentés - hélice 60°

113-0

Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recommand.
Acier < 700 N/mm <sup>2</sup>	100	130	□	■	Trio
Acier > 700 N/mm <sup>2</sup>	80	100	-	■	Trio
Acier inox	50	70	□	■	Trio
Fonte	60	100	□	■	Nemo
Cuivre	130	160	□	■	Solo
Laiton - Bronze	140	190	■	□	Solo
Aluminium	200	350	□	■	Solo
Or - Argent	140	180	■	■	Solo
Platine - Palladium	-	35	-	□	Solo
Superalliages	-	40	-	■	Trio
Titane	40	60	■	■	Rico

pas adapté - adapté □ très adapté ■

Tolérances  $d_1 < D$  ▶  $+0/-0.02$  D: h5  
 $d_1 = D$  ▶  $d_1: e8$



Disponible  
brut ou revêtu  
(voir page 61)

Art. n°	$d_1$	$l_1$	D	L	Z
113-0d2.00	2.0	8	6	51	5
113-0d2.50	2.5	8	6	51	5
113-0d3.00	3.0	12	6	51	5
113-0d3.50	3.5	12	6	51	5
113-0d4.00	4.0	12	6	51	6
113-0d4.50	4.5	14	6	51	6
113-0d5.00	5.0	14	6	51	6
113-0d5.50	5.5	16	6	51	6
113-0d6.00	6.0	16	6	51	8
113-0d7.00	7.0	20	7	61	8
113-0d8.00	8.0	20	8	61	8
113-0d10.00	10.0	22	10	72	8
113-0d12.00	12.0	22	12	83	10
113-0d14.00	14.0	25	14	83	10
113-0d16.00	16.0	25	16	92	12

Z5-12



$\lambda$  60°  $\gamma$  8°

MG10 N



$ae=0.05xd_1$   
 $ap=1xd_1$