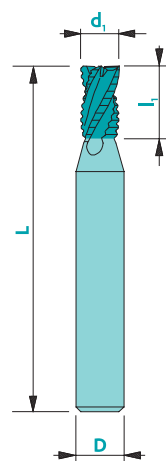


## Fraise ébauche - pas moyen

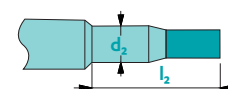
| Matière                       | Vc non rev. | Vc rev. | Brut | Revêtu | Rev. recommand.* |
|-------------------------------|-------------|---------|------|--------|------------------|
| Acier < 700 N/mm <sup>2</sup> | 100         | 130     | □    | ■      | Tisi (BQ)        |
| Acier > 700 N/mm <sup>2</sup> | 80          | 100     | -    | ■      | Tisi (BQ)        |
| Acier inox                    | 50          | 70      | □    | ■      | Tisi (BQ)        |
| Fonte                         | 60          | 100     | □    | ■      | Tisi (BQ)        |
| Cuivre                        | 130         | 160     | □    | ■      | Solo (DA)        |
| Laiton - Bronze               | 140         | 190     | ■    | □      | Solo (DA)        |
| Aluminium                     | 200         | 350     | □    | ■      | Solo (DA)        |
| Or - Argent                   | 140         | 180     | ■    | ■      | Solo (DA)        |
| Platine - Palladium           | -           | 35      | -    | □      | Solo (DA)        |
| Superalliages                 | -           | 40      | -    | ■      | Trio (PO)        |
| Titane                        | 40          | 60      | ■    | ■      | RICO (ZB)        |

pas adapté - adapté □ très adapté ■

Tolérances d<sub>1</sub>: 0/-0.1  
D: h5



Sur demande



| Art. n°   | d <sub>1</sub> | l <sub>1</sub> | D  | L  | Z |      |       |
|-----------|----------------|----------------|----|----|---|------|-------|
|           |                |                |    |    |   | Brut | Trio* |
| 115d6.00  | 6.0            | 13             | 6  | 51 | 3 | ▲    | ▲     |
| 115d7.00  | 7.0            | 16             | 8  | 61 | 3 | ▲    | ▲     |
| 115d8.00  | 8.0            | 16             | 10 | 72 | 4 | ▲    | ▲     |
| 115d10.00 | 10.0           | 22             | 10 | 72 | 4 | ▲    | ▲     |
| 115d12.00 | 12.0           | 25             | 12 | 83 | 4 | ▲    | ▲     |
| 115d14.00 | 14.0           | 28             | 14 | 83 | 4 | ▲    | ▲     |
| 115d16.00 | 16.0           | 36             | 16 | 92 | 4 | ▲    | ▲     |

\* Prix des autres revêtements : contactez-nous!  
Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.

Disponible  
brut ou revêtu  
(voir page 308)



Z3-4



λ  
30°

γ  
8-10°

CARB



ap=1.5xd<sub>1</sub>



ae=0.5xd<sub>1</sub>  
ap=2xd<sub>1</sub>