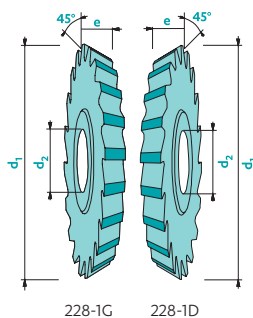


## Fraise circulaire conique 45° - 2 tailles



| Matière                       | Vc non rev. | Vc rev. | Brut | Revêtu | Rev. recomm* |
|-------------------------------|-------------|---------|------|--------|--------------|
| Acier < 700 N/mm <sup>2</sup> | 64          | 96      | ☐    | ■      | Tisi (BQ)    |
| Acier > 700 N/mm <sup>2</sup> | 48          | 80      | ☐    | ■      | Tisi (BQ)    |
| Acier inox                    | 48          | 80      | ☐    | ■      | Tisi (BQ)    |
| Fonte                         | 40          | 72      | ☐    | ■      | Tisi (BQ)    |
| Cuivre                        | 160         | 240     | ☐    | ■      | Solo (DA)    |
| Laiton - Bronze               | 160         | 240     | ■    | ☐      | Solo (DA)    |
| Aluminium                     | 200         | 320     | ☐    | ■      | Solo (DA)    |
| Or - Argent                   | 120         | 240     | ☐    | ■      | Solo (DA)    |
| Platine - Palladium           | -           | -       | -    | -      | -            |
| Superalliages                 | 16          | 32      | ☐    | ■      | Trio (PO)    |
| Titane                        | 32          | 48      | ■    | ■      | Rico (ZB)    |

pas adapté - adapté ☐ très adapté ■

Tolérances e: +/-0.01  
d<sub>2</sub>: H5

Disponible brut ou revêtu (voir page 308)



Z  
20-40

λ  
0°

γ  
8°

CARB

Coupe à droite: 228-1D / à gauche: 228-1G

| Art. n°                     | d <sub>1</sub> | e   | d <sub>2</sub> | Z  |      |       |
|-----------------------------|----------------|-----|----------------|----|------|-------|
|                             |                |     |                |    | Brut | Trio* |
| 228-1Dd20e1.0/228-1Gd20e1.0 | 20             | 1.0 | 5              | 20 | ▲    | ▲     |
| 228-1Dd20e1.2/228-1Gd20e1.2 | 20             | 1.2 | 5              | 20 | ▲    | ▲     |
| 228-1Dd20e1.5/228-1Gd20e1.5 | 20             | 1.5 | 5              | 20 | ▲    | ▲     |
| 228-1Dd20e2.0/228-1Gd20e2.0 | 20             | 2.0 | 5              | 20 | ▲    | ▲     |
| 228-1Dd25e1.0/228-1Gd25e1.0 | 25             | 1.0 | 8              | 20 | ▲    | ▲     |
| 228-1Dd25e1.5/228-1Gd25e1.5 | 25             | 1.5 | 8              | 20 | ▲    | ▲     |
| 228-1Dd25e2.0/228-1Gd25e2.0 | 25             | 2.0 | 8              | 20 | ▲    | ▲     |
| 228-1Dd30e1.0/228-1Gd30e1.0 | 30             | 1.0 | 8              | 30 | ▲    | ▲     |
| 228-1Dd30e2.0/228-1Gd30e2.0 | 30             | 2.0 | 8              | 24 | ▲    | ▲     |
| 228-1Dd30e2.5/228-1Gd30e2.5 | 30             | 2.5 | 8              | 24 | ▲    | ▲     |
| 228-1Dd30e3.0/228-1Gd30e3.0 | 30             | 3.0 | 8              | 24 | ▲    | ▲     |
| 228-1Dd30e4.0/228-1Gd30e4.0 | 30             | 4.0 | 8              | 24 | ▲    | ▲     |
| 228-1Dd30e5.0/228-1Gd30e5.0 | 30             | 5.0 | 8              | 24 | ▲    | ▲     |
| 228-1Dd40e2.0/228-1Gd40e2.0 | 40             | 2.0 | 10             | 32 | ▲    | ▲     |
| 228-1Dd40e3.0/228-1Gd40e3.0 | 40             | 3.0 | 10             | 32 | ▲    | ▲     |
| 228-1Dd40e4.0/228-1Gd40e4.0 | 40             | 4.0 | 10             | 32 | ▲    | ▲     |
| 228-1Dd40e6.0/228-1Gd40e6.0 | 40             | 6.0 | 10             | 32 | ▲    | ▲     |
| 228-1Dd50e3.0/228-1Gd50e3.0 | 50             | 3.0 | 13             | 32 | ▲    | ▲     |
| 228-1Dd50e4.0/228-1Gd50e4.0 | 50             | 4.0 | 13             | 32 | ▲    | ▲     |
| 228-1Dd63e4.0/228-1Gd63e4.0 | 63             | 4.0 | 16             | 40 | ▲    | ▲     |
| 228-1Dd63e5.0/228-1Gd63e5.0 | 63             | 5.0 | 16             | 40 | ▲    | ▲     |

\* Prix des autres revêtements : contactez-nous!

Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.