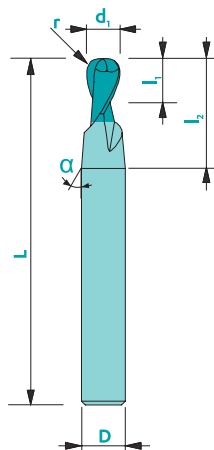
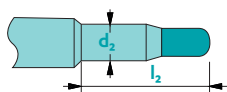


3320

Fraise spécial aciers de construction hémisphérique



Sur demande



| Matière | Vc non rev. | Vc rev. | Brut | Revêtu | Rev. recommand.* |
|-------------------------------|-------------|---------|------|--------|------------------|
| Acier < 700 N/mm ² | 140 | 200 | ☐ | ■ | Tisi (BQ) |
| Acier > 700 N/mm ² | 120 | 190 | ☐ | ■ | Tisi (BQ) |
| Acier inox | - | - | - | - | - |
| Fonte | 50 | 170 | ☐ | ■ | Tisi (BQ) |
| Cuivre | - | - | - | - | - |
| Laiton - Bronze | - | - | - | - | - |
| Aluminium | - | - | - | - | - |
| Or - Argent | - | - | - | - | - |
| Platine - Palladium | - | - | - | - | - |
| Superaliages | - | - | - | - | - |
| Titane | - | - | - | - | - |

pas adapté - adapté ☐ très adapté ■

Tolérances
 $d_1 \leq 1 \text{ mm} \rightarrow 0/-0.01$
 $d_1 > 1 \text{ mm} \rightarrow 0/-0.02$
 $d_1 = D \rightarrow d_1: e8$
 $D: h5$
 $\text{R} 0.01$

Disponible brut ou revêtu (voir page 308)

Z2

λ 30° **γ 5°**

CARB



ae=0.3xd₁
ap=0.1xd₁

| Art. n° | d ₁ | l ₁ | l ₂ | D | L | r | α | Brut | Trio* |
|------------|----------------|----------------|----------------|----|----|------|-----|------|-------|
| 3320d1.00 | 1.0 | 1.5 | 6.0 | 6 | 57 | 0.50 | 13° | ▲ | ▲ |
| 3320d1.50 | 1.5 | 2.2 | 6.0 | 6 | 57 | 0.75 | 13° | ▲ | ▲ |
| 3320d2.00 | 2.0 | 3.0 | 6.5 | 6 | 57 | 1.00 | 13° | ▲ | ▲ |
| 3320d2.50 | 2.5 | 3.7 | 6.5 | 6 | 57 | 1.25 | 13° | ▲ | ▲ |
| 3320d3.00 | 3.0 | 4.5 | 7.0 | 6 | 57 | 1.50 | 13° | ▲ | ▲ |
| 3320d3.50 | 3.5 | 5.2 | 10.5 | 6 | 57 | 1.75 | 13° | ▲ | ▲ |
| 3320d4.00 | 4.0 | 6.0 | 10.5 | 6 | 57 | 2.00 | 13° | ▲ | ▲ |
| 3320d4.50 | 4.5 | 6.7 | 14.0 | 6 | 57 | 2.25 | 13° | ▲ | ▲ |
| 3320d5.00 | 5.0 | 7.5 | 14.0 | 6 | 57 | 2.50 | 13° | ▲ | ▲ |
| 3320d6.00 | 6.0 | 9.0 | 20.0 | 8 | 63 | 3.00 | 5° | ▲ | ▲ |
| 3320d8.00 | 8.0 | 12.0 | - | 8 | 63 | 4.00 | - | ▲ | ▲ |
| 3320d10.00 | 10.0 | 15.0 | - | 10 | 72 | 5.00 | - | ▲ | ▲ |
| 3320d12.00 | 12.0 | 18.0 | - | 12 | 83 | 6.00 | - | ▲ | ▲ |

* Prix des autres revêtements : contactez-nous!
 Pour commander un outil revêtu, ajoutez le code à 2 lettres du revêtement au code article.