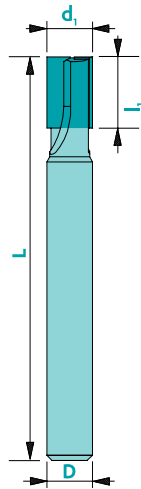
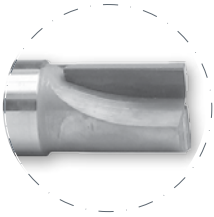


4015

Fraise PCD $l_1=1.5xd_1$



Matière

Acier < 700 N/mm²

Acier > 700 N/mm²

Acier inox

Fonte

Cuivre

Laiton - Bronze

Aluminium

Or - Argent

Platine - Palladium

Superalliages

Titane

Vc

Non revêtu

pas adapté - adapté ■ très adapté ■

Tolérances

$d_1 < 1\text{mm}$ ▶ +0/-0.01 D: h5
 $d_1 > 1\text{mm}$ ▶ +0/-0.02



Z1-2



λ
0°

γ
0°

PCD

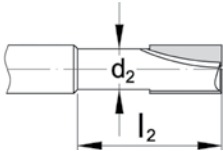
HSC



$ap=0.1xd_1$

$ae=0.03xd_1$
 $ap=1.5xd_1$

Sur demande



45°

0.03-0.20

r

0.05-2.00

Art. n°

d_1

l_1

D

L

Z

4015d1.00L38Z1

1.0

1.5

6

38

1

4015d1.50L38Z1

1.5

2.5

6

38

1

4015d2.00L38Z1

2.0

3.0

6

38

1

4015d2.50L38Z1

2.5

3.5

6

38

1

4015d3.00L38Z1

3.0

4.5

6

38

1

4015d3.50L38Z1

3.5

5.0

6

38

1

4015d4.00L51Z1

4.0

6.0

6

51

1

4015d4.00L51Z2

4.0

6.0

6

51

2

4015d5.00L51Z2

5.0

7.5

6

51

2

4015d6.00L51Z2

6.0

9.0

6

51

2

4015d7.00L61Z2

7.0

10.5

8

61

2

4015d8.00L61Z2

8.0

12.0

8

61

2

4015d8.00L120Z2

8.0

12.0

8

120

2

4015d10.00L72Z2

10.0

15.0

10

72

2

4015d10.00L120Z2

10.0

15.0

10

120

2

4015d12.00L83Z2

12.0

18.0

12

83

2

4015d12.00L150Z2

12.0

18.0

12

150

2

Autres dimensions, CVD/CBN sur demande