

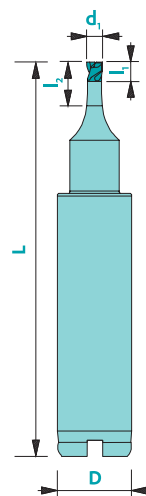
Fraise en bout pour machine 701S Willemin-Macodel

7010

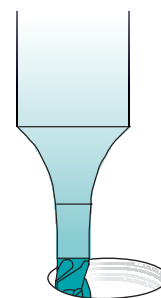
Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recommand.*
Acier < 700 N/mm ²	100	130	□	□	Tisi (BS)
Acier > 700 N/mm ²	80	100	□	□	Tisi (BS)
Acier inox	50	70	□	■	Tisi (BS)
Fonte	60	100	□	□	Tisi (BS)
Cuivre	150	180	□	□	Solo (DA)
Laiton - Bronze	150	180	■	■	Solo (DA)
Aluminium	200	350	□	□	Rico(ZB)/Solo(DA)
Or - Argent	140	180	□	□	Solo (DA)
Platine - Palladium	-	35	-	□	Solo (DA)
Superalliages	-	40	-	□	Tisi (BS)
Titane	40	60	□	□	Rico(ZB)/Trio(PO)

pas adapté - adapté □ très adapté ■

Tolérances $d_1 \leq 1 \text{ mm}$: +0/-0.01
 $d_1 > 1 \text{ mm}$: +0/-0.02 D: h5



Art. n°	d_1	l_1	l_2	D	L
7010d0.10	0.10	0.05	0.40	6	33
7010d0.20	0.20	0.10	0.80	6	33
7010d0.32	0.32	0.16	1.28	6	33
7010d0.50	0.50	0.25	2.00	6	33
7010d0.63	0.63	0.32	2.52	6	33
7010d0.80	0.80	0.40	3.20	6	33
7010d1.25	1.25	0.63	5.00	6	33
7010d2.00	2.00	1.00	-	6	33
7010d3.20	3.20	1.60	-	6	33



Idéal pour le perçage en interpolation hélicoïdale

Disponible
brut ou revêtu



Z2



λ
20°

γ
8-10°

CARB



$ap=0.24xd_1$



$ae=0.8xd_1$
 $ap=0.3xd_1$