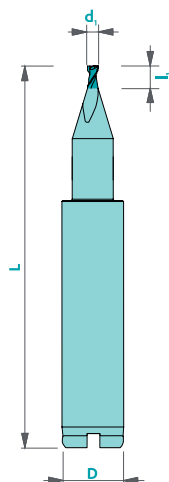


7102

Microfraise Z2 pour machine 701S

WM
WILLEMIN-MACODEL



Matière	Vc non rev.	Vc rev.	Brut	Revêtu	Rev. recommand.
Acier < 700 N/mm²	100	130	□	□	Trio
Acier > 700 N/mm²	80	100	□	□	Trio
Acier inox	50	70	□	□	Trio
Fonte	60	100	□	□	Trio
Cuivre	150	180	□	□	Solo
Laiton - Bronze	150	180	■	■	Solo
Aluminium	200	350	□	□	Rico/Solo
Or - Argent	140	180	□	□	Solo
Platine - Palladium	-	35	-	□	Solo
Superalloys	-	40	-	□	Trio
Titane	40	60	□	□	Rico/Trio

pas adapté - adapté □ très adapté ■

Tolérances $d_1 \leq 1 \text{ mm}$: $+0/-0.01$ D : h5
 $d_1 > 1 \text{ mm}$: $+0/-0.02$

	Z2
	MG10
λ 35°	γ 8-10°
	N
	$ap=0.25xd_1$
	$ae=0.5xd_1$ $ap=0.5xd_1$

Art. n°	d_1	l_1	D	L
7102d0.10	0.10	0.10	6	33
7102d0.20	0.20	0.30	6	33
7102d0.25	0.25	0.75	6	33
7102d0.32	0.32	0.48	6	33
7102d0.40	0.40	0.80	6	33
7102d0.40	0.40	1.60	6	33
7102d0.50	0.50	0.75	6	33
7102d0.63	0.63	1.89	6	33
7102d0.80	0.80	1.60	6	33
7102d0.80	0.80	3.20	6	33
7102d1.25	1.25	2.50	6	33
7102d1.60	1.60	4.00	6	33
7102d2.00	2.00	2.50	6	33
7102d2.50	2.50	3.00	6	33
7102d3.20	3.20	3.20	6	33