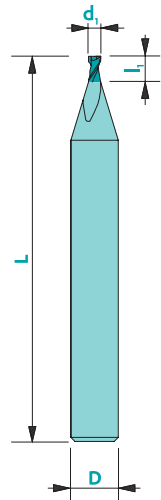
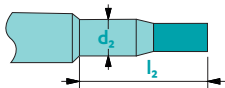


Microfresa Z2



A richiesta



| Materiale | Vc non rivestito | Vc rivestito | Senza rivestimento | Rivestito | Rivestimento consigliato* |
|---------------------------------|------------------|--------------|--------------------|-----------|---------------------------|
| Acciaio < 700 N/mm ² | 100 | 130 | □ | ■ | Tisi (BQ) |
| Acciaio > 700 N/mm ² | 80 | 100 | - | ■ | Tisi (BQ) |
| Acciaio inox | 50 | 70 | □ | ■ | Tisi (BQ) |
| Ghisa | 60 | 100 | □ | ■ | Tisi (BQ) |
| Rame | 130 | 160 | □ | ■ | Solo (DA) |
| Ottone - Bronzo | 140 | 190 | ■ | □ | Solo (DA) |
| Alluminio | 200 | 350 | □ | ■ | Solo (DA) |
| Oro - argento | 140 | 180 | ■ | ■ | Solo (DA) |
| Platino - Palladio | - | 35 | - | □ | Solo (DA) |
| Superleghe | - | 40 | - | ■ | Trio (PO) |
| Titanio | 40 | 60 | ■ | ■ | RICO (ZB) |

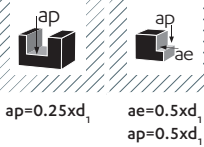
Tolleranze $d_1 \leq 1 \text{ mm} \rightarrow 0/-0.01$ $D: h5$
 $d_1 > 1 \text{ mm} \rightarrow 0/-0.02$

non adatto - adatto □ molto adatto ■

Disponibile con o senza rivestimento (vedi pagina 308)



CARB



| Art. n° | d ₁ | l ₁ | D | L | Senza rivest. | | Art. n° | d ₁ | l ₁ | D | L | Senza rivest. | |
|----------|----------------|----------------|---|----|---------------|-------|----------|----------------|----------------|---|----|---------------|-------|
| | | | | | Senza rivest. | Trio* | | | | | | Senza rivest. | Trio* |
| 102d0.08 | 0.08 | 0.16 | 3 | 38 | ▲ | - | 102d0.75 | 0.75 | 1.60 | 3 | 38 | ▲ | ▲ |
| 102d0.10 | 0.10 | 0.20 | 3 | 38 | ▲ | - | 102d0.80 | 0.80 | 1.60 | 3 | 38 | ▲ | ▲ |
| 102d0.11 | 0.11 | 0.20 | 3 | 38 | ▲ | - | 102d0.85 | 0.85 | 1.80 | 3 | 38 | ▲ | ▲ |
| 102d0.12 | 0.12 | 0.20 | 3 | 38 | ▲ | - | 102d0.90 | 0.90 | 1.80 | 3 | 38 | ▲ | ▲ |
| 102d0.13 | 0.13 | 0.30 | 3 | 38 | ▲ | - | 102d0.95 | 0.95 | 2.00 | 3 | 38 | ▲ | ▲ |
| 102d0.14 | 0.14 | 0.30 | 3 | 38 | ▲ | - | 102d1.00 | 1.00 | 2.00 | 3 | 38 | ▲ | ▲ |
| 102d0.15 | 0.15 | 0.30 | 3 | 38 | ▲ | - | 102d1.05 | 1.05 | 2.20 | 3 | 38 | ▲ | ▲ |
| 102d0.16 | 0.16 | 0.30 | 3 | 38 | ▲ | - | 102d1.10 | 1.10 | 2.20 | 3 | 38 | ▲ | ▲ |
| 102d0.17 | 0.17 | 0.30 | 3 | 38 | ▲ | - | 102d1.15 | 1.15 | 2.40 | 3 | 38 | ▲ | ▲ |
| 102d0.18 | 0.18 | 0.40 | 3 | 38 | ▲ | - | 102d1.20 | 1.20 | 2.40 | 3 | 38 | ▲ | ▲ |
| 102d0.19 | 0.19 | 0.40 | 3 | 38 | ▲ | - | 102d1.25 | 1.25 | 2.60 | 3 | 38 | ▲ | ▲ |
| 102d0.20 | 0.20 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.30 | 1.30 | 2.60 | 3 | 38 | ▲ | ▲ |
| 102d0.21 | 0.21 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.35 | 1.35 | 2.80 | 3 | 38 | ▲ | ▲ |
| 102d0.22 | 0.22 | 0.40 | 3 | 38 | ▲ | ▲ | 102d1.40 | 1.40 | 2.80 | 3 | 38 | ▲ | ▲ |
| 102d0.23 | 0.23 | 0.50 | 3 | 38 | ▲ | ▲ | 102d1.45 | 1.45 | 3.00 | 3 | 38 | ▲ | ▲ |
| 102d0.24 | 0.24 | 0.50 | 3 | 38 | ▲ | ▲ | 102d1.50 | 1.50 | 3.00 | 3 | 38 | ▲ | ▲ |
| 102d0.25 | 0.25 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.55 | 1.55 | 3.20 | 3 | 38 | ▲ | ▲ |
| 102d0.26 | 0.26 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.60 | 1.60 | 3.20 | 3 | 38 | ▲ | ▲ |
| 102d0.27 | 0.27 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.65 | 1.65 | 3.40 | 3 | 38 | ▲ | ▲ |
| 102d0.28 | 0.28 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.70 | 1.70 | 3.40 | 3 | 38 | ▲ | ▲ |
| 102d0.29 | 0.29 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.75 | 1.75 | 3.60 | 3 | 38 | ▲ | ▲ |
| 102d0.30 | 0.30 | 0.60 | 3 | 38 | ▲ | ▲ | 102d1.80 | 1.80 | 3.60 | 3 | 38 | ▲ | ▲ |
| 102d0.35 | 0.35 | 0.80 | 3 | 38 | ▲ | ▲ | 102d1.85 | 1.85 | 4.00 | 3 | 38 | ▲ | ▲ |
| 102d0.40 | 0.40 | 0.80 | 3 | 38 | ▲ | ▲ | 102d1.90 | 1.90 | 4.00 | 3 | 38 | ▲ | ▲ |
| 102d0.45 | 0.45 | 1.00 | 3 | 38 | ▲ | ▲ | 102d1.95 | 1.95 | 6.00 | 3 | 38 | ▲ | ▲ |
| 102d0.50 | 0.50 | 1.00 | 3 | 38 | ▲ | ▲ | 102d2.00 | 2.00 | 6.00 | 3 | 38 | ▲ | ▲ |
| 102d0.55 | 0.55 | 1.20 | 3 | 38 | ▲ | ▲ | 102d2.05 | 2.05 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d0.60 | 0.60 | 1.20 | 3 | 38 | ▲ | ▲ | 102d2.10 | 2.10 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d0.65 | 0.65 | 1.40 | 3 | 38 | ▲ | ▲ | 102d2.15 | 2.15 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d0.70 | 0.70 | 1.40 | 3 | 38 | ▲ | ▲ | 102d2.20 | 2.20 | 7.00 | 3 | 38 | ▲ | ▲ |

* Prezzi per altri rivestimenti: contattateci!

Per ordinare un utensile rivestito, aggiungere il codice di rivestimento di 2 lettere al numero di articolo



Microfresa Z2

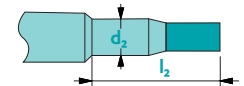
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Continua

| Art. n° | d ₁ | l ₁ | D | L | Senza rivesti. | Trio* |
|----------|----------------|----------------|---|----|----------------|-------|
| 102d2.25 | 2.25 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.30 | 2.30 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.35 | 2.35 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.40 | 2.40 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.45 | 2.45 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.50 | 2.50 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.60 | 2.60 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.70 | 2.70 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.80 | 2.80 | 7.00 | 3 | 38 | ▲ | ▲ |
| 102d2.90 | 2.90 | 7.00 | 3 | 38 | ▲ | ▲ |



A richiesta



*Prezzi per altri rivestimenti: contattateci!
Per ordinare un utensile rivestito, aggiungere il codice di rivestimento di 2 lettere al numero di articolo

Disponibile con o senza rivestimento (vedi pagina 308)

Z2



λ 35° γ 8-10°

CARB



ap=0.25xd₁

ae=0.5xd₁
ap=0.5xd₁