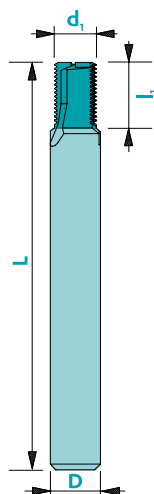
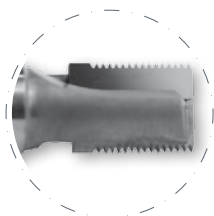


**45200**

# Fresa a filettare in PCD

## filettatura interna e esterna



Materiale	Vc	Senza rivestimento
Acciaio < 700 N/mm <sup>2</sup>	-	-
Acciaio > 700 N/mm <sup>2</sup>	-	-
Acciaio inox	-	-
Ghisa	-	-
Rame	150	■
Ottone - Bronzo	140	■
Alluminio	200	■
Oro - argento	140	■
Platino - Palladio	80	■
Superleghe	-	-
Titanio	40	□

non adatto -    adatto □    molto adatto ■

Tolleranze  $d_1 = +0/-0.1$   
D: h5

**Z1-2** $\lambda$ **0°** $\gamma$ **0°****PCD****HSC**

Art. n°	Ø nominal	Passo	$d_1$	$l_1$	D	L	Z
45200M2.00	M2.00	0.40	1.40	4.0	3	38	1
45200M2.50	M2.50	0.45	1.80	5.0	6	57	1
45200M3.00	M3.00	0.50	2.30	6.0	6	57	1
45200M4.00	M4.00	0.70	3.00	8.0	6	57	2
45200M5.00	M5.00	0.80	3.80	10.0	6	57	2
45200M6.00	M6.00	1.00	4.50	12.0	6	57	2
45200M8.00	M8.00	1.25	5.00	16.0	6	57	2

Altre dimensioni, CVD/CBN a richiesta