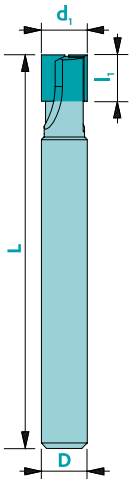
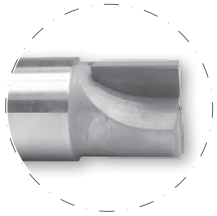
Fresa PCD l_1=1xd_1

Materiale	Vc	Senza rivestimento
Acciaio < 700 N/mm²	-	-
Acciaio > 700 N/mm²	-	-
Acciaio inox	-	-
Ghisa	-	-
Rame	350	■
Ottone - Bronzo	500	■
Alluminio	1000	■
Oro - argento	300	■
Platino - Palladio	130	■
Superleghe	-	-
Titanio	120	■

non adatto - adatto □ molto adatto ■





Tolleranze d_1 < 1mm ▶ +0/-0.01 l_1: +0.2/-0
d_1 > 1mm ▶ +0/-0.02 D: h5

Art. n°	d_1	l_1	D	L	Z
4010d0.50L38Z1	0.5	0.5	6	38	1
4010d1.00L38Z1	1.0	1.0	6	38	1
4010d1.50L38Z1	1.5	1.5	6	38	1
4010d2.00L38Z1	2.0	2.0	6	38	1
4010d2.50L38Z1	2.5	2.5	6	38	1
4010d3.00L38Z1	3.0	3.0	6	38	1
4010d3.50L38Z1	3.5	3.5	6	38	1
4010d4.00L51Z1	4.0	4.0	6	51	1
4010d4.00L51Z2	4.0	4.0	6	51	2
4010d5.00L51Z2	5.0	5.0	6	51	2
4010d6.00L51Z2	6.0	6.0	6	51	2
4010d7.00L61Z2	7.0	7.0	8	61	2
4010d8.00L61Z2	8.0	8.0	8	61	2
4010d8.00L120Z2	8.0	8.0	8	120	2
4010d10.00L72Z2	10.0	10.0	10	72	2
4010d10.00L120Z2	10.0	10.0	10	120	2
4010d12.00L83Z2	12.0	12.0	12	83	2
4010d12.00L150Z2	12.0	12.0	12	150	2
4010d14.00L83Z2	14.0	14.0	14	83	2
4010d14.00L150Z2	14.0	14.0	14	150	2
4010d16.00L92Z2	16.0	16.0	16	92	2
4010d16.00L180Z2	16.0	16.0	16	180	2
4010d20.00L104Z2	20.0	20.0	20	104	2
4010d20.00L180Z2	20.0	20.0	20	180	2

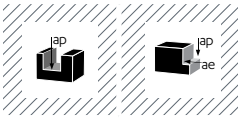
Z1-2

λ 0°

γ 0°

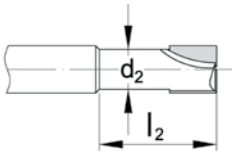
PCD

HSC



ap=0.15xd_1 ae=0.03xd_1 ap=1xd_1

A richiesta



45° 0.03-0.20

r 0.05-2.00

Altre dimensioni, CVD/CBN a richiesta