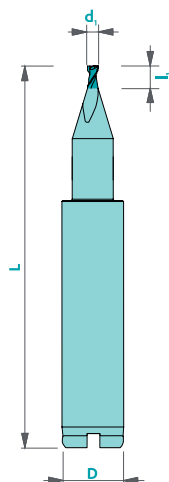


7102

Micro fresa Z2 per macchina 701S

WM
WILLEMIN-MACODEL


Materiale	Vc non rivestito	Vc rivestito	Senza rivestimento	Rivestito	Rivestimento consigliato
Acciaio < 700 N/mm ²	100	130	□	□	Trio
Acciaio > 700 N/mm ²	80	100	□	□	Trio
Acciaio inox	50	70	□	□	Trio
Ghisa	60	100	□	□	Trio
Rame	150	180	□	□	Solo
Ottone - Bronzo	150	180	■	■	Solo
Alluminio	200	350	□	□	Rico/Solo
Oro - argento	140	180	□	□	Solo
Platino - Palladio	-	35	-	□	Solo
Superleghe	-	40	-	□	Trio
Titanio	40	60	□	□	Rico/Trio

non adatto - adatto □ molto adatto ■

 Tolleranze $d_1 \leq 1 \text{ mm}$: +0/-0.01 D : h5
 $d_1 > 1 \text{ mm}$: +0/-0.02

	Z2
	MG10
	35°
	8-10°
	N
	$ap=0.25xd_1$
	$ae=0.5xd_1$ $ap=0.5xd_1$

Art. n°	d_1	l_1	D	L
7102d0.10	0.10	0.10	6	33
7102d0.20	0.20	0.30	6	33
7102d0.25	0.25	0.75	6	33
7102d0.32	0.32	0.48	6	33
7102d0.40	0.40	0.80	6	33
7102d0.40	0.40	1.60	6	33
7102d0.50	0.50	0.75	6	33
7102d0.63	0.63	1.89	6	33
7102d0.80	0.80	1.60	6	33
7102d0.80	0.80	3.20	6	33
7102d1.25	1.25	2.50	6	33
7102d1.60	1.60	4.00	6	33
7102d2.00	2.00	2.50	6	33
7102d2.50	2.50	3.00	6	33
7102d3.20	3.20	3.20	6	33